

Organic-Transistor Based Systems and Platforms

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Outline

- **Organic transistor based systems**
 - Large-area electronics applications**
 - Bio-compatible applications**
- **Other nano-electronics devices**
- **What is lacking : platform for systems**

Acknowledgement (organic FET part)

Circuits and systems design



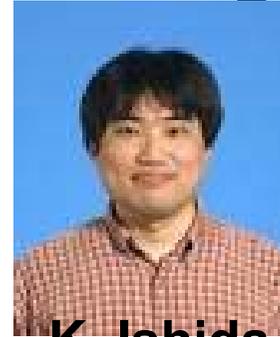
T. Sakurai



H. Kawaguchi



M. Takamiya



K. Ishida



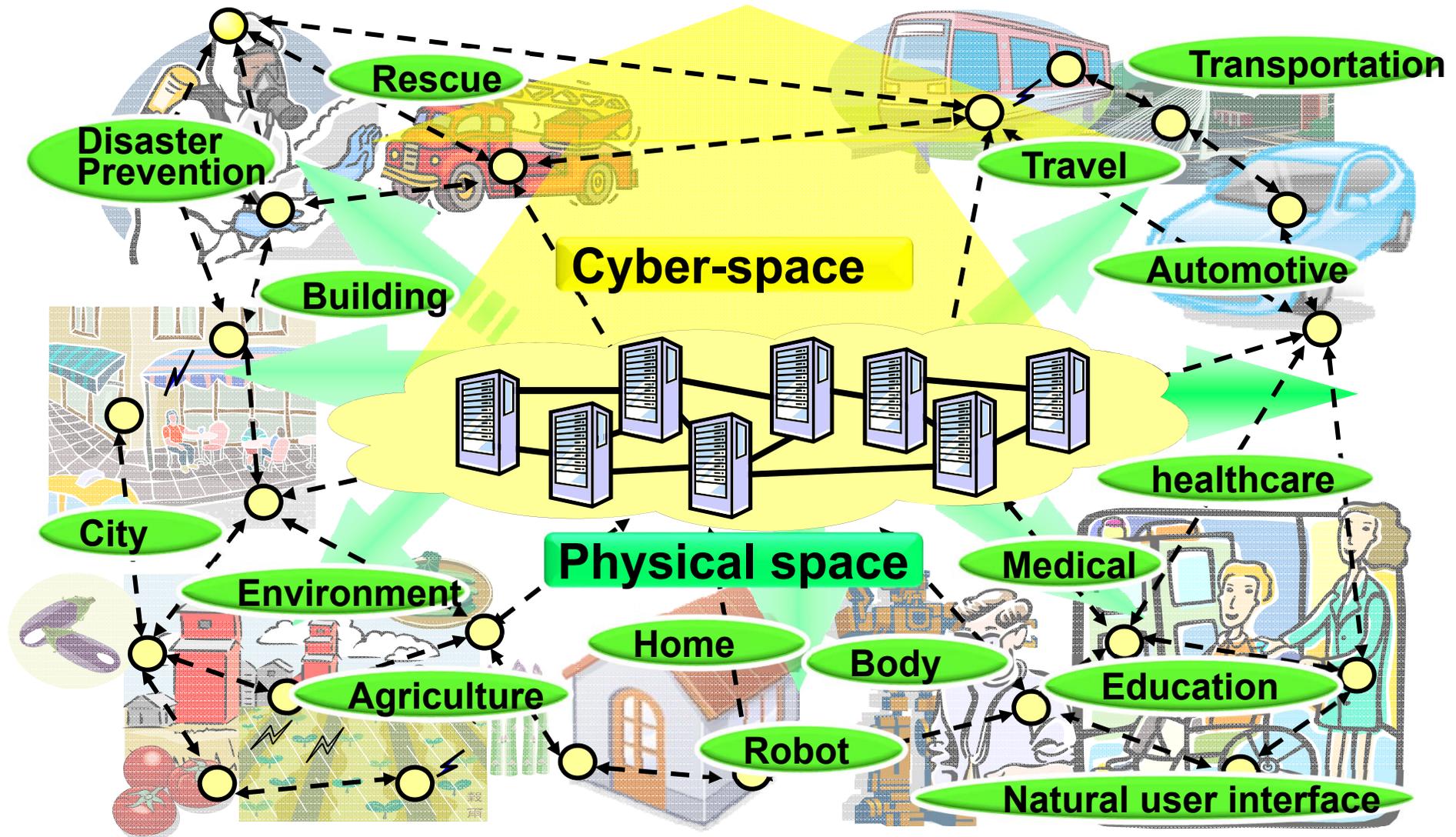
H. Fuketa

Process and device technologies (team Someya)



Electronics to support people's life

Organic electronics: more physical-space apps



IoT, IoE, CPS, M2M, Ambient, Swarm, whatever you name it

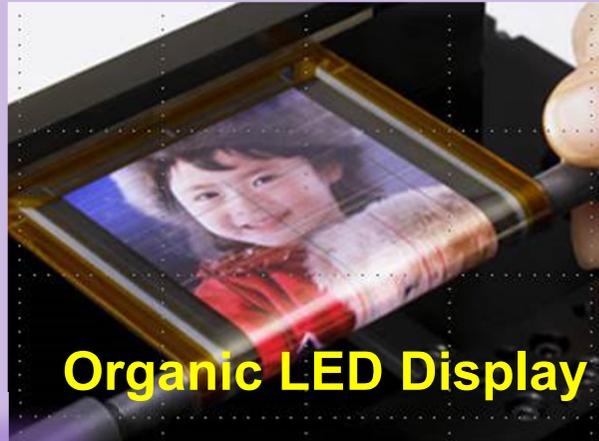
T.Sakurai

Flexible organic electronics



Flat Panel Display

Samsung



Organic LED Display

Sony



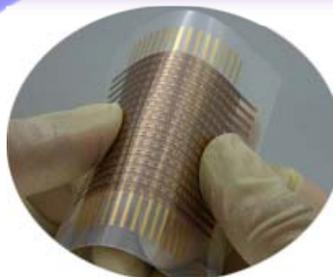
Message Boards

Gyricon



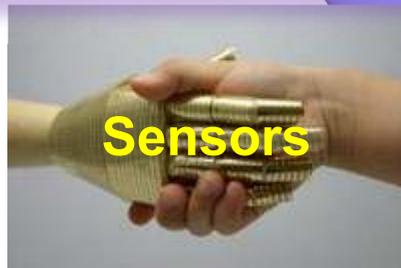
Organic RFID tag

Poly IC



OLED Lighting

OSRAM



Sensors

University of Tokyo



Wearable Electronics

Pioneer

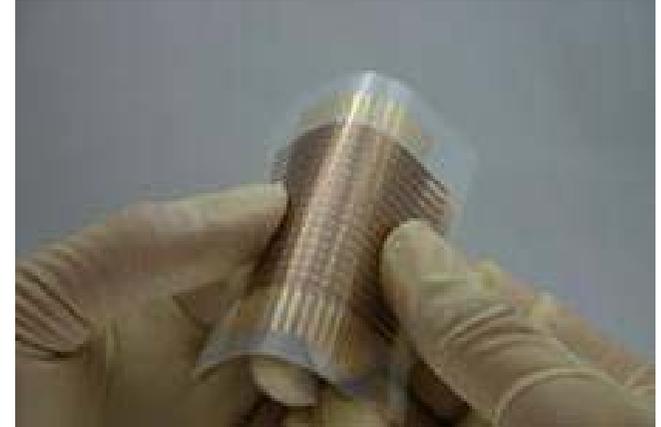


Organic Photovoltaic

Heliatek

T.Sakurai

Organic transistor



- **Advantages**

 - Low-cost manufacturing for large area**

 - (Cost per transistor $> 10^4$ of Si)**

 - Mechanical flexibility**

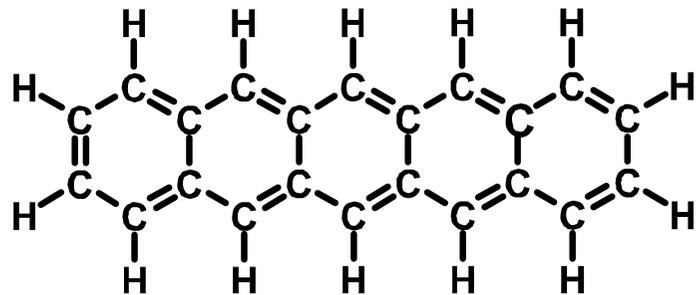
- **Disadvantages**

 - Low density ($< 10^{-4}$ of Si: 10nm vs 10 μ m)**

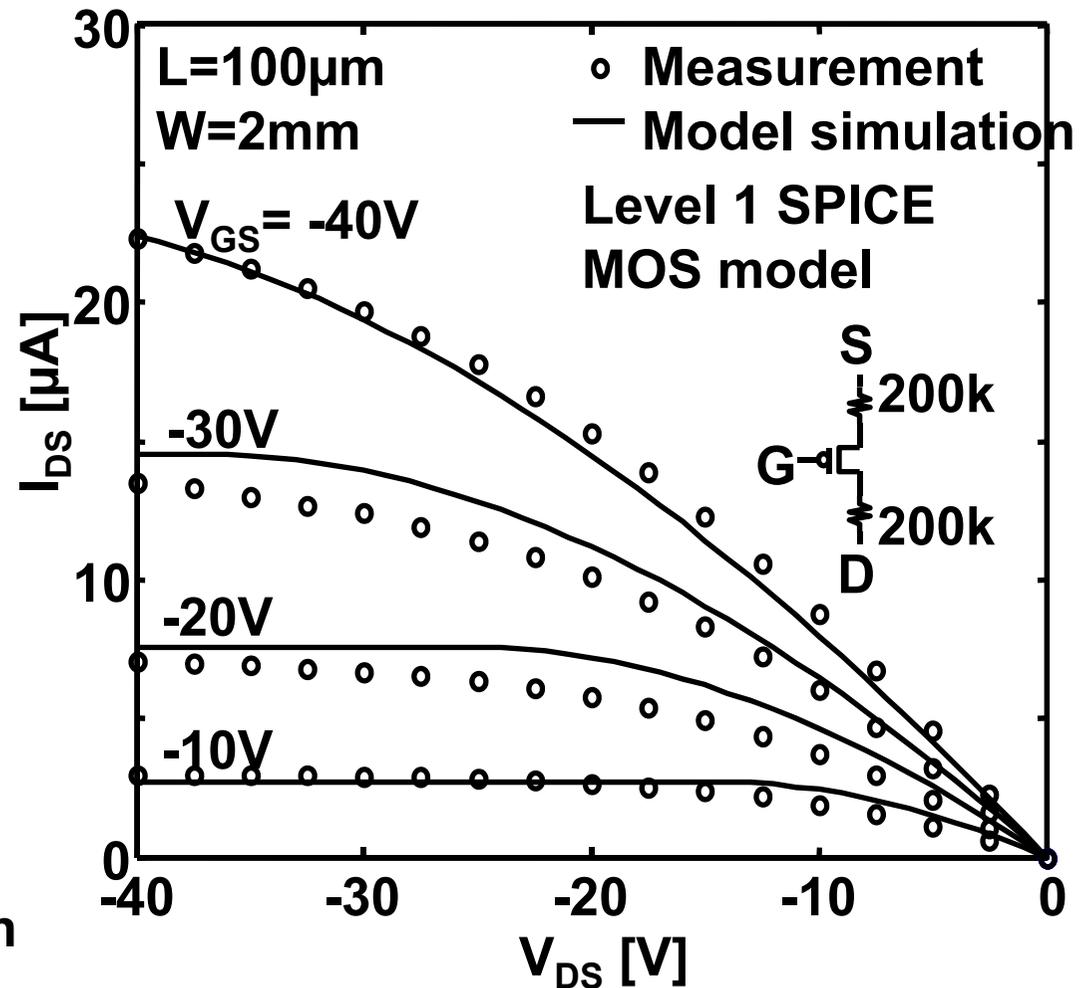
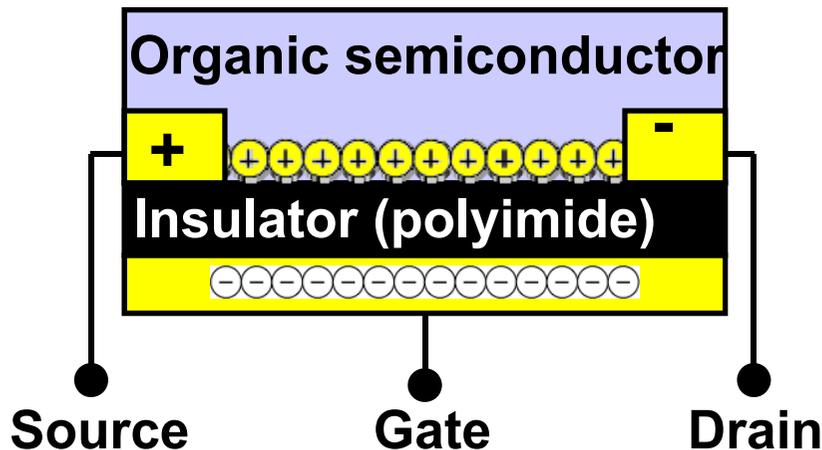
 - Low speed ($< 10^{-4}$ of Si: 100GHz vs kHz)**

V_{DS} - I_{DS} characteristics

Modeled by level 1 SPICE MOS model with 200k Ω



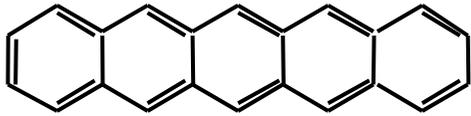
Pentacene (PMOS)



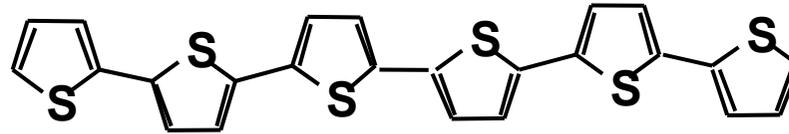
Cadence layout tools

Organic semiconductors

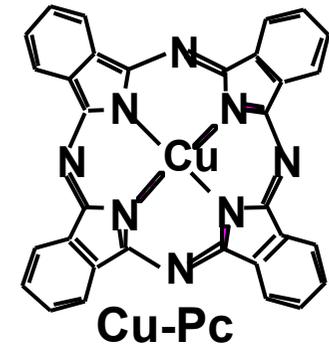
P-type: low molecular weight



Pentacene
(stable and high mobility) $1 \text{ cm}^2/\text{Vs}$

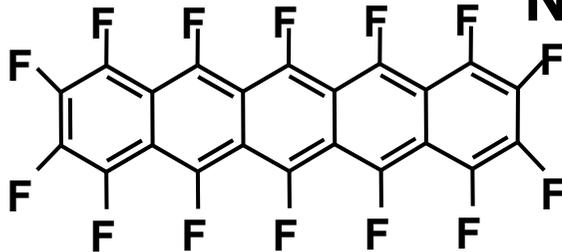


α -6T



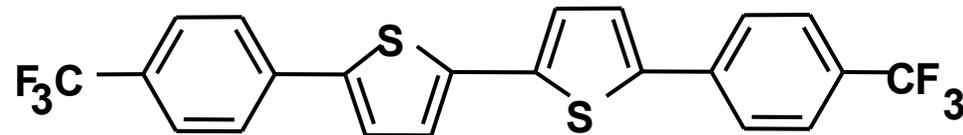
Cu-Pc

N-type: low molecular weight



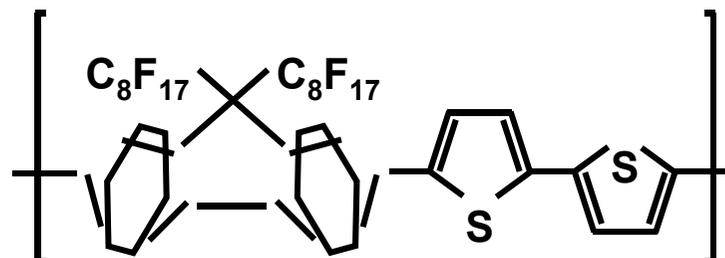
perfluoropentacene

$0.7 \text{ cm}^2/\text{Vs}$



trifluoromethylphenyl groups

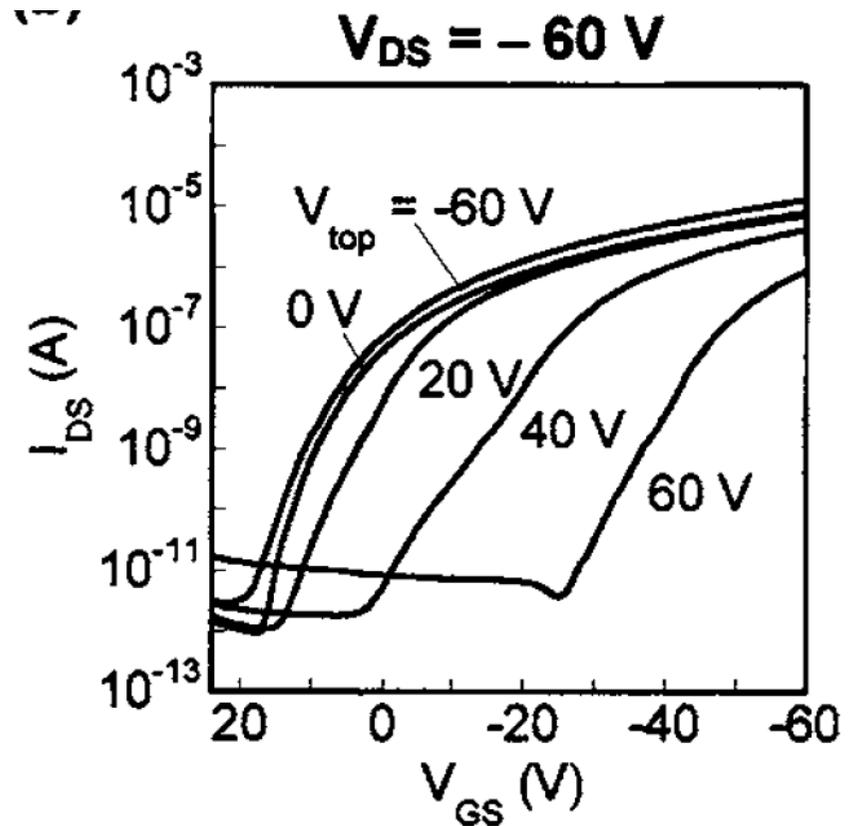
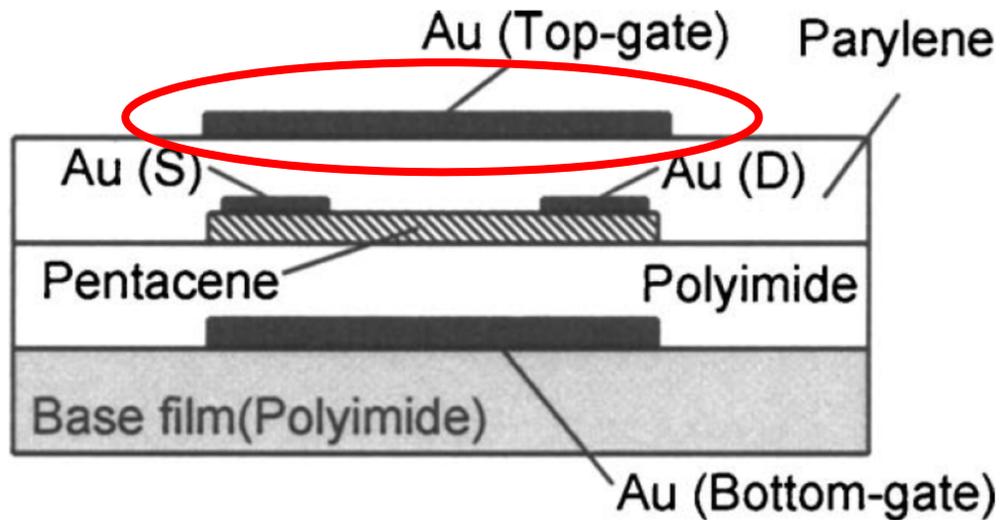
Polymer: soluble



$0.02 \text{ cm}^2/\text{Vs}$

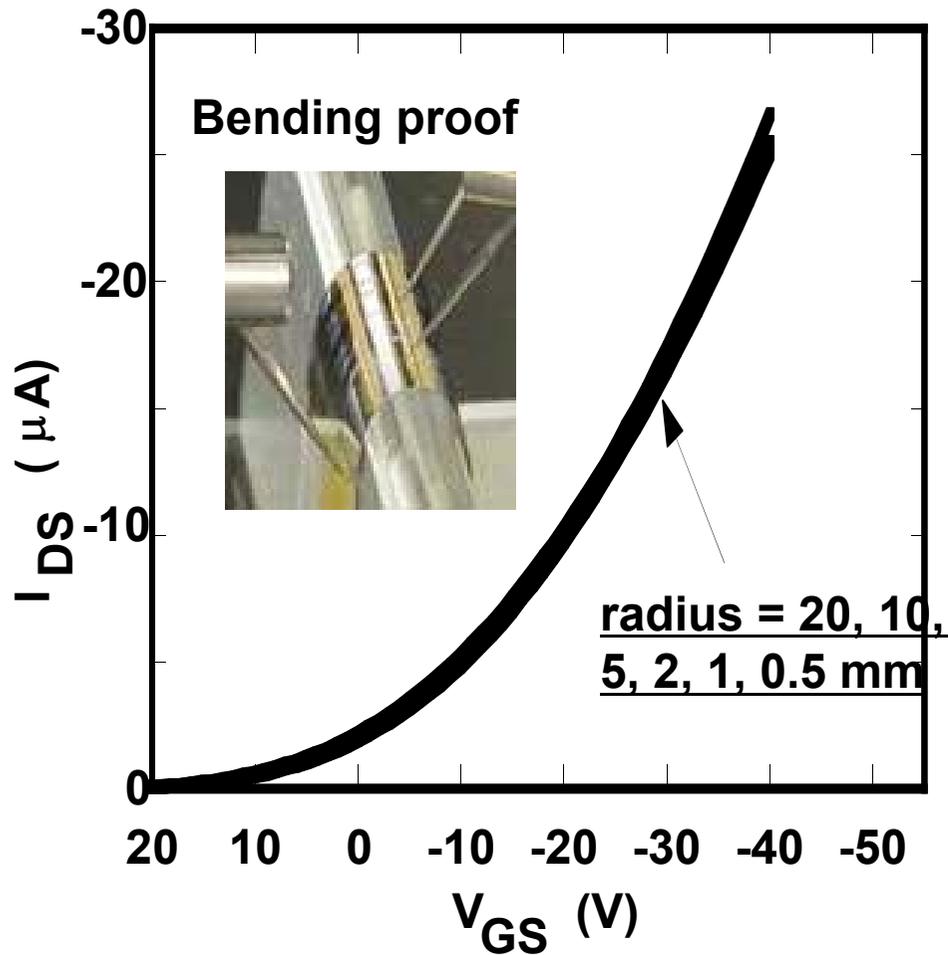
poly(9,9'-*n*-dioctylfluorene-*alt*-bithiophene) (F8T2)

Double-gate OFET and control of V_{TH}

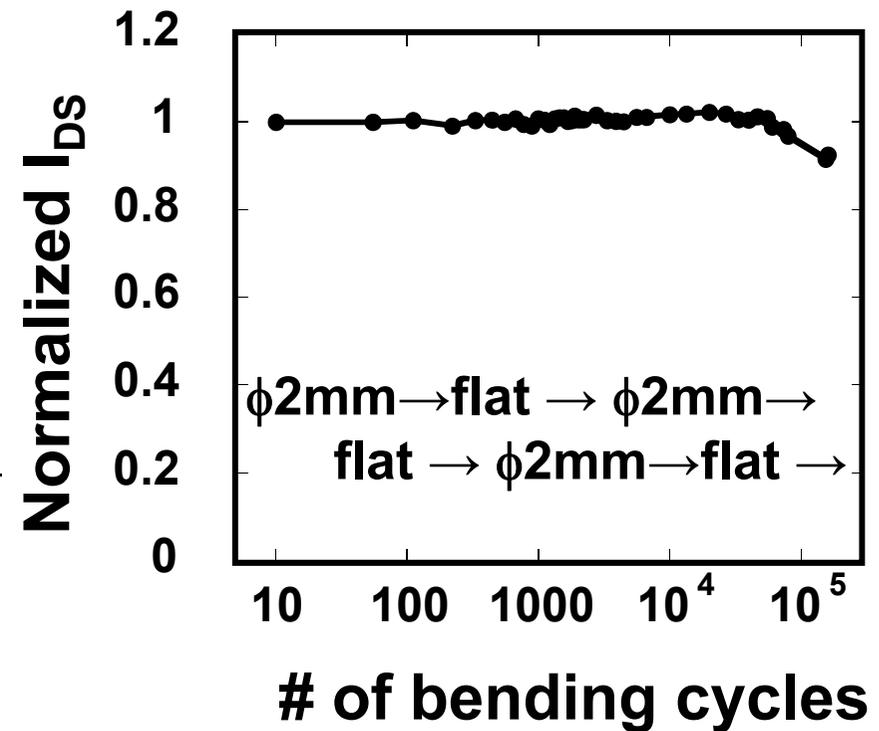


By adding one more gate, V_{TH} can be controlled.

Bending proof

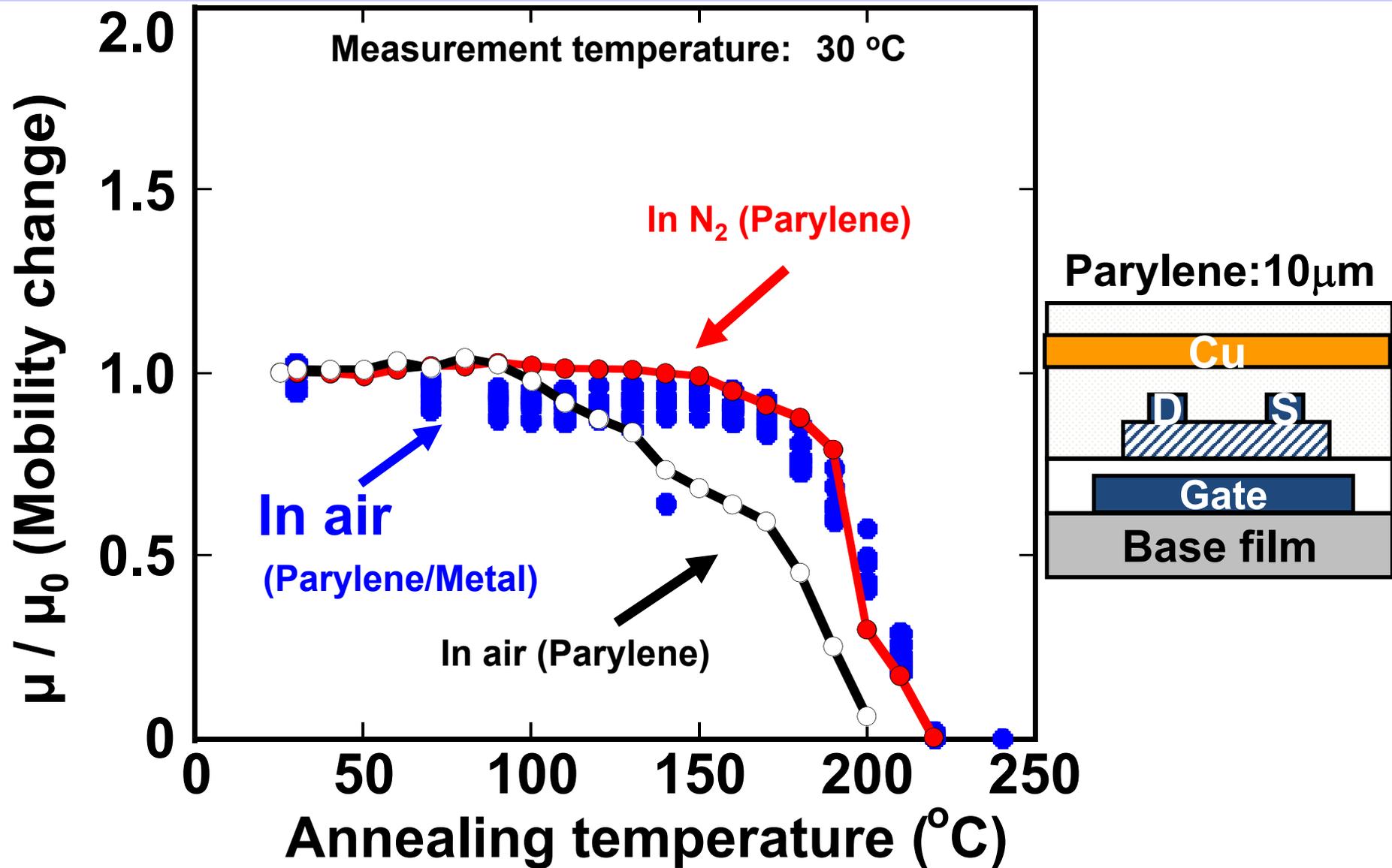


More than 50,000 cycles!!



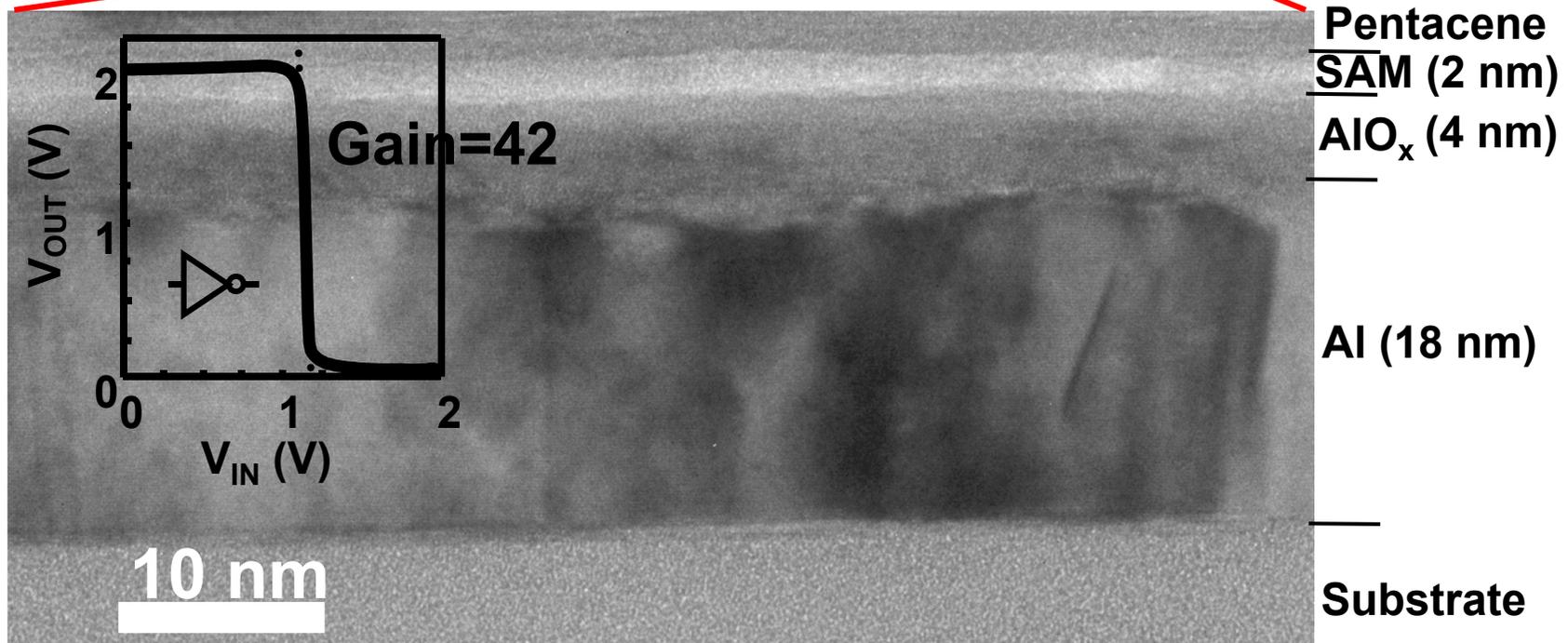
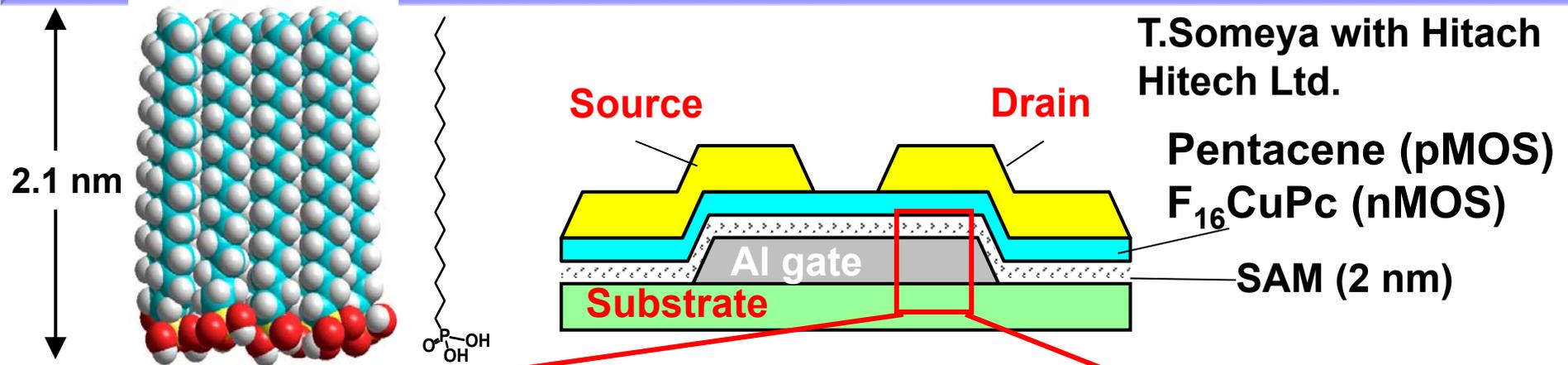
Less than 3% of I_{DS} change for bending over 0.5mm radius
No I_{DS} change for 50k cycles of bending & flattening

Heat cycles



Up to 150°C with good encapsulation

Organic TFTs with SAM

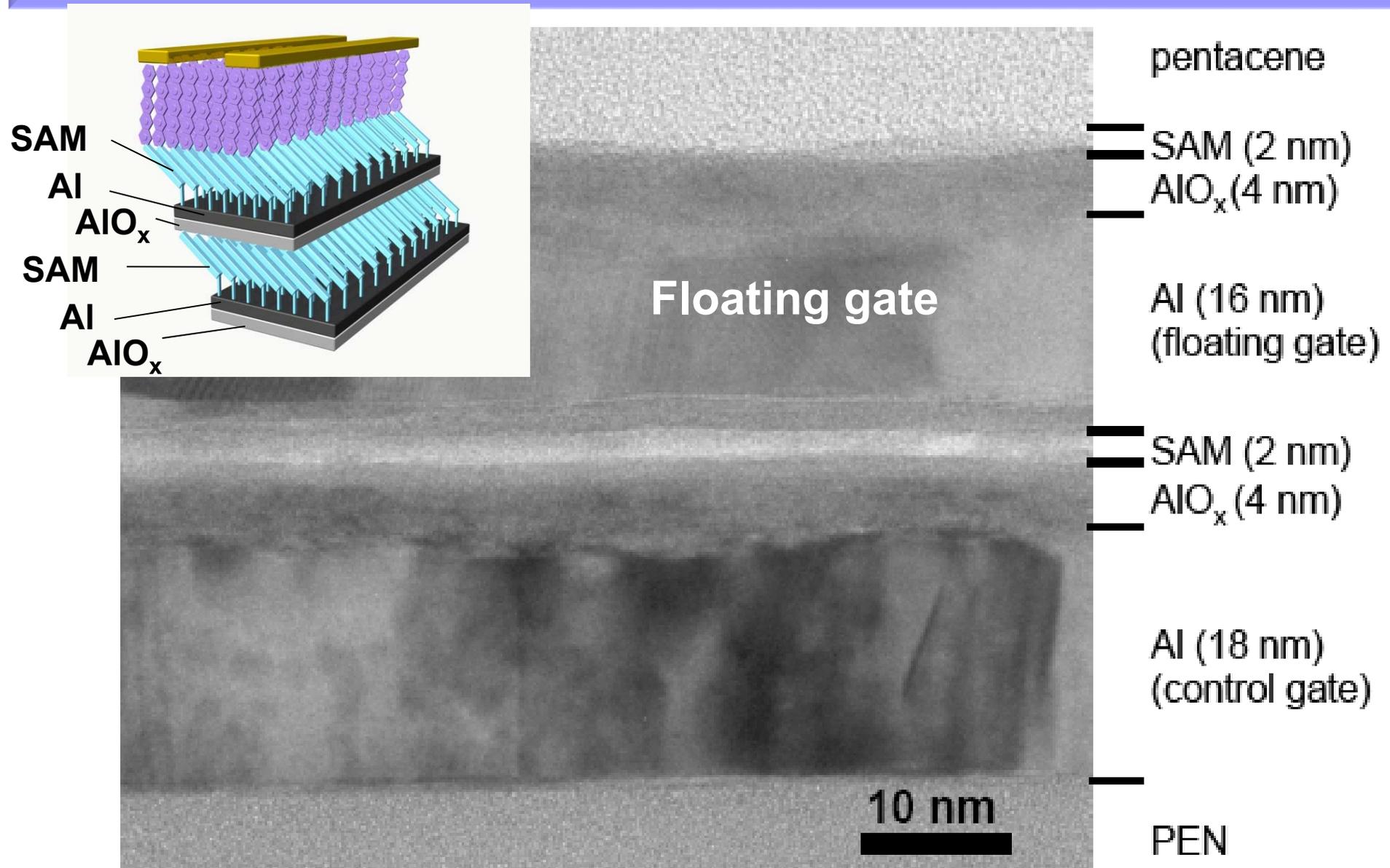


* SAM: Phosphonic acid-based self-assembled monolayers T.Sakurai

Technical advances in organic circuits

Year ISSCC	Target	FET	VDD	New technology	New circuits
2004	e-Skin	PMOS	40V	FET on plastic	Active matrix
2005	Scanner Sheet	PMOS	40V	Photo-diode	Logic Double WL/BL
2006	Braille Sheet	PMOS	40V	Double gate Arti. muscle	SRAM Adaptive VTH
2007	Wireless Power	PMOS	40V	Plastic MEMS	Diff. amp. Level shifter
2008	Comm. Sheet	PMOS	30V	NVRAM	Organic +Si LSI
2009	EMI Furoshiki	CMOS	2V	SAM Stretch wire	OTFT+Si MOS Direct connect
2010	FPGA paper	CMOS	2V	Printing wire	FPGA arch.

Non-volatile memory using double SAM gates



Organic FETs (OFETs) vs. Silicon

	Organic FETs	Si MOSFETs
Minimum gate length	20 μm	45 nm
Mechanical flexibility	Flexible, thin & stretchable	Very limited
Normalized ON current	3 nA / μm @ 3 V	1 mA / μm @ 1 V
Gate delay	0.1 s @ 3 V	10 ps @ 1 V
Cost / area	Low	High
Cost / transistor	High	Low
Lifetime	Months	Years



- Large-area electronics
- Bio-compatible applications

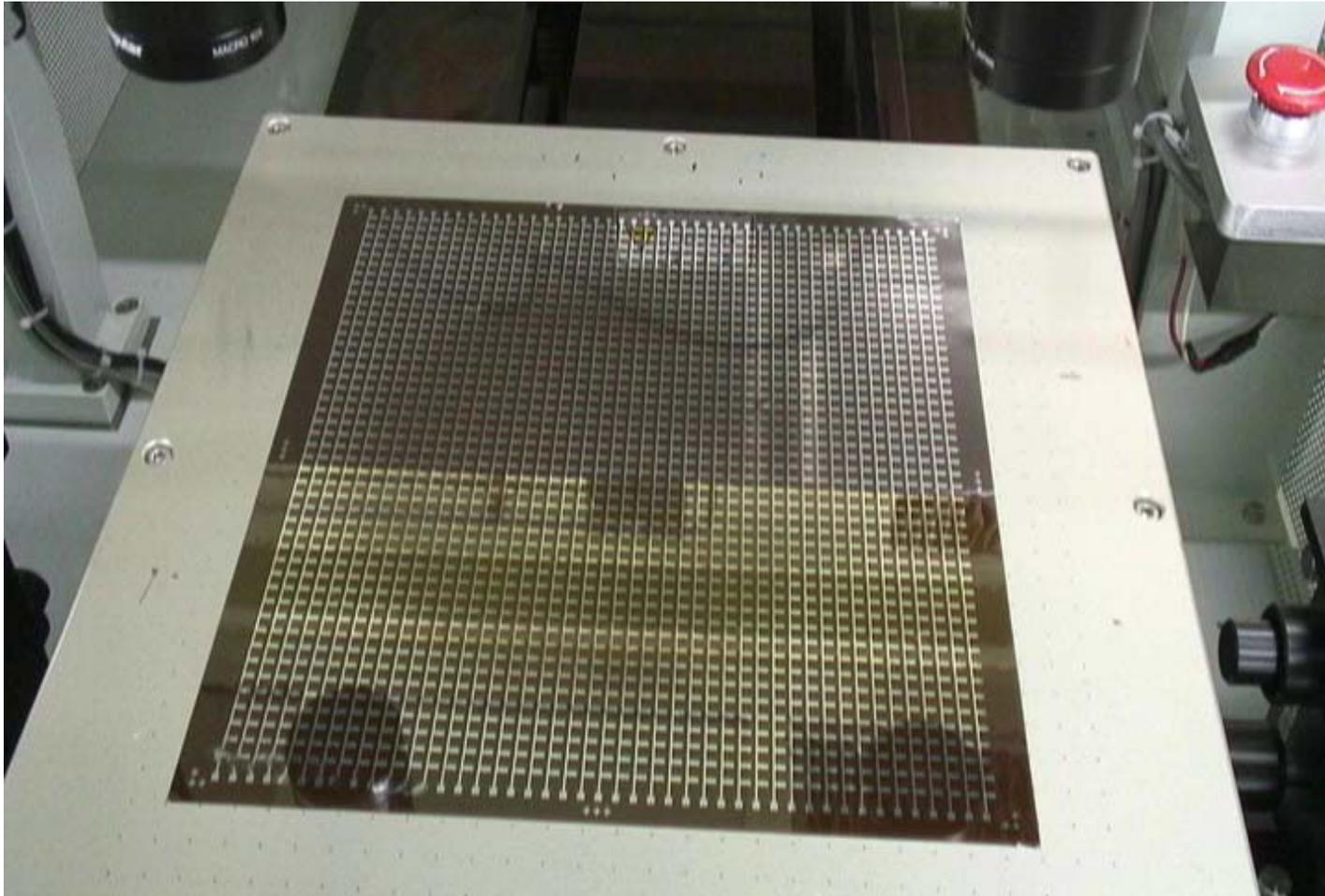


**Unique manufacturing process:
Printing large-area
organic transistor array**

Manufacturing process

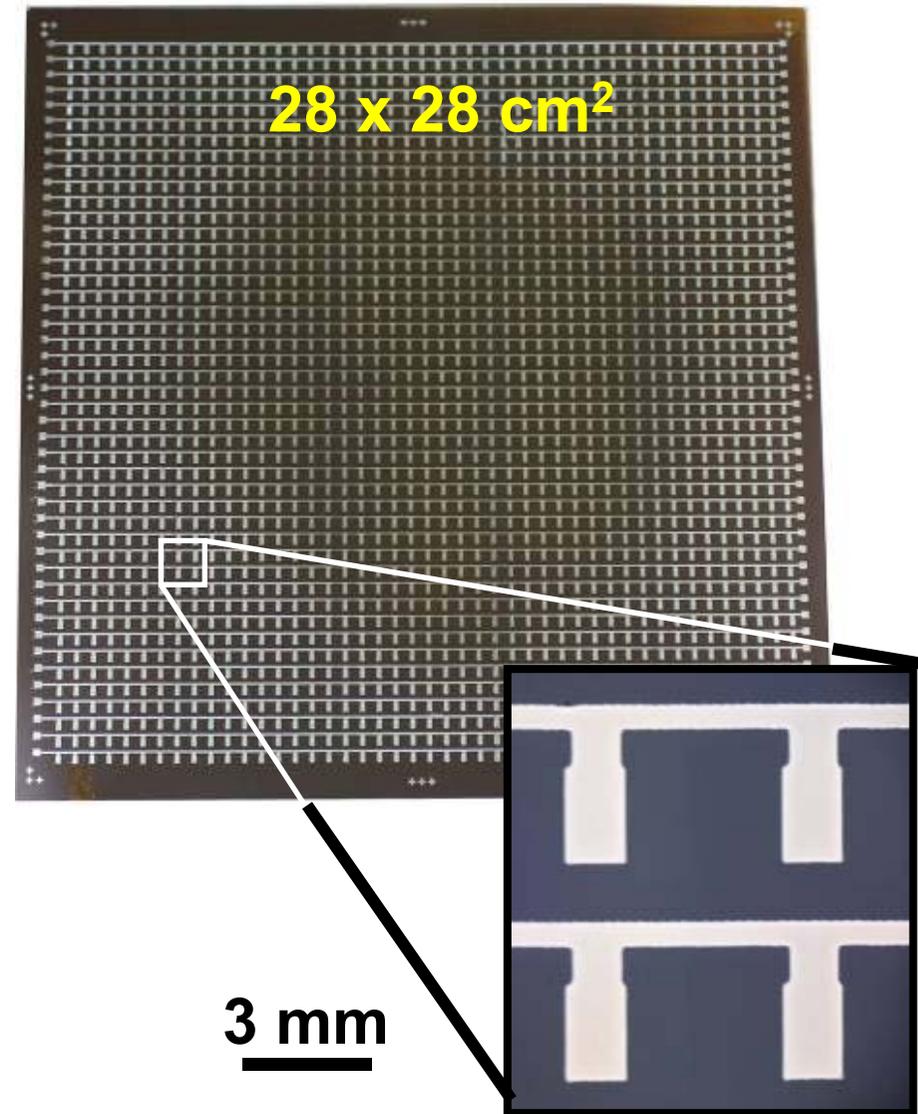
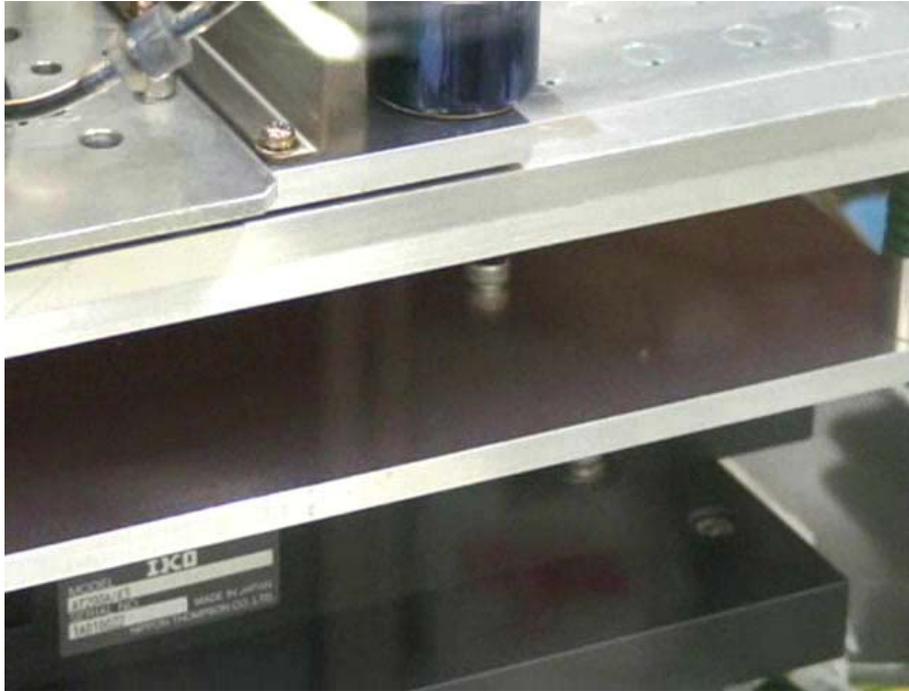
Printable electronics

Screen printing



Inkjet printing

Gate electrodes & Word line



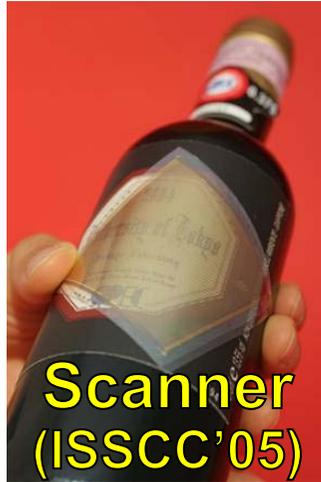
Gate electrodes : 45 x 45
Word line : 45 lines

Examples of organic circuits & systems

Large-Area OFET Applications



e-skin
(ISSCC'04)



Scanner
(ISSCC'05)



Braille display
(ISSCC'06)



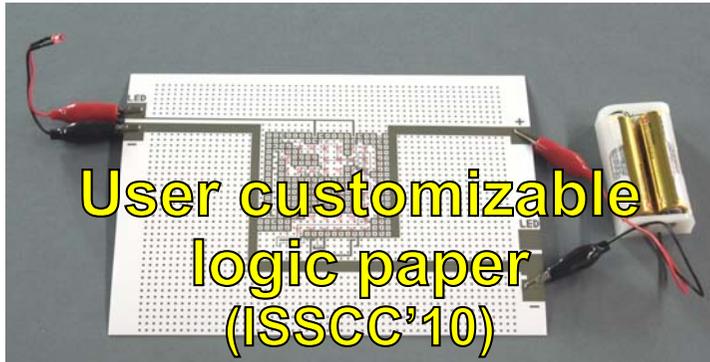
Wireless power
(ISSCC'07)



Communication
(ISSCC'08)



EMI
measurement
(ISSCC'09)



User customizable
logic paper
(ISSCC'10)



100-V AC
energy meter
(ISSCC'11)



Insole pedometer
(ISSCC'12)



Electromyogram
(ISSCC'13)



Wet sensor
(ISSCC'14)

Large-area electronics

Human-scale interfaces



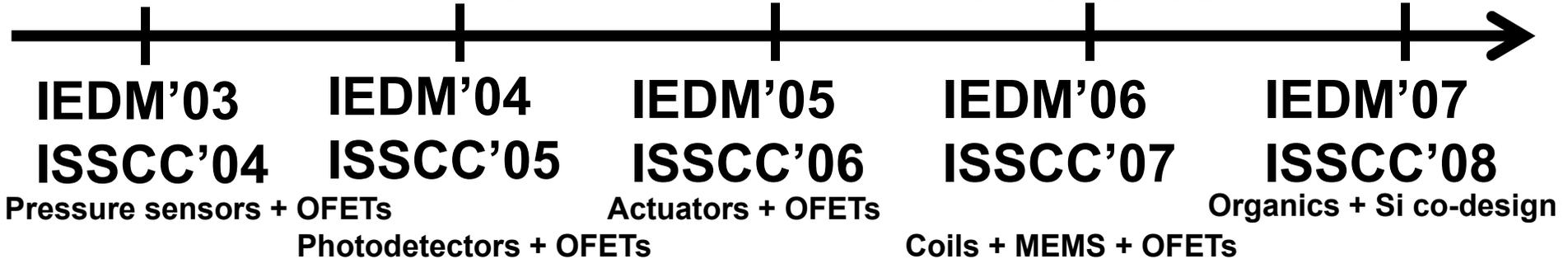
E-skin

Sheet scanner

Braille display

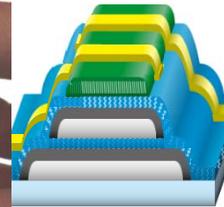
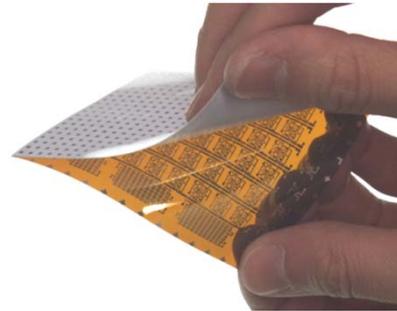
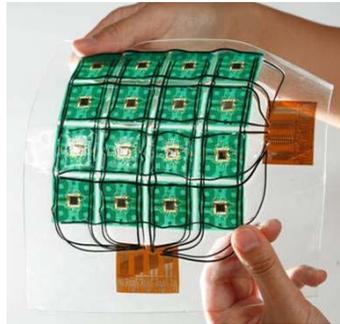
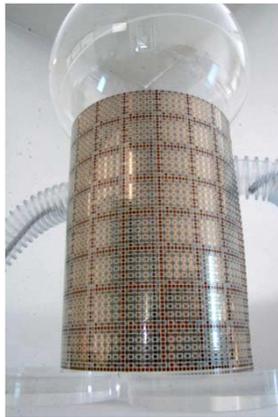
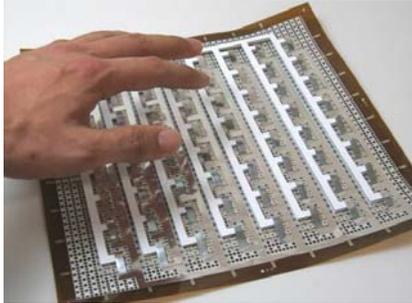
Power sheet

Comm sheet



Large-area electronics

Human-scale interfaces



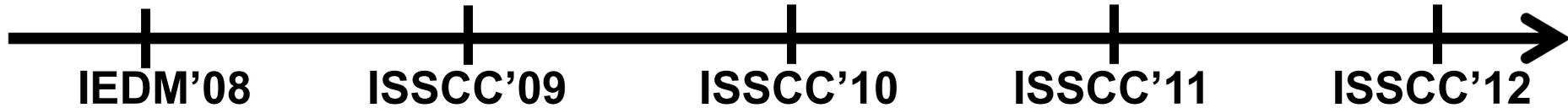
Hyper-skin

EMI Furoshiki

Organic FPGA

Power meter

Energy Harvester



IEDM'08

ISSCC'09

ISSCC'10

ISSCC'11

ISSCC'12

Org CMOS + Si CMOS
direct communication

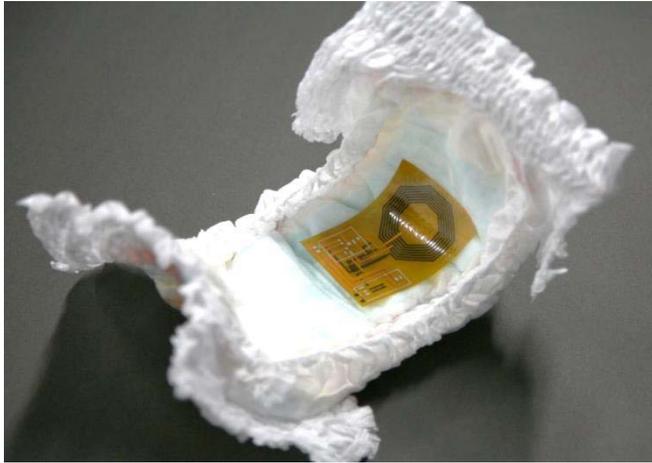
System on a film

Sheet-type ultrasonic
sensing without touch

Manufacturing IC
at home with printer

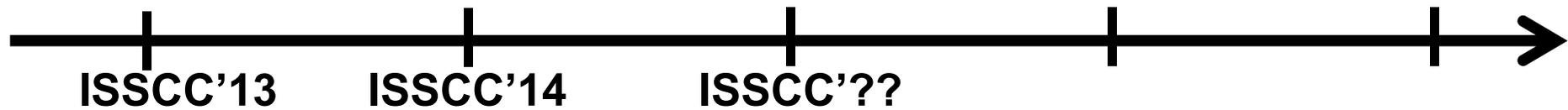
Energy harvesting

Large-area electronics



Electromyogram

Flexible bio-sensor



Human vital data
measurement

Solution for totally wireless
System: energy, data,
Sensor & ESD protection

E-skin: large-area pressure sensor



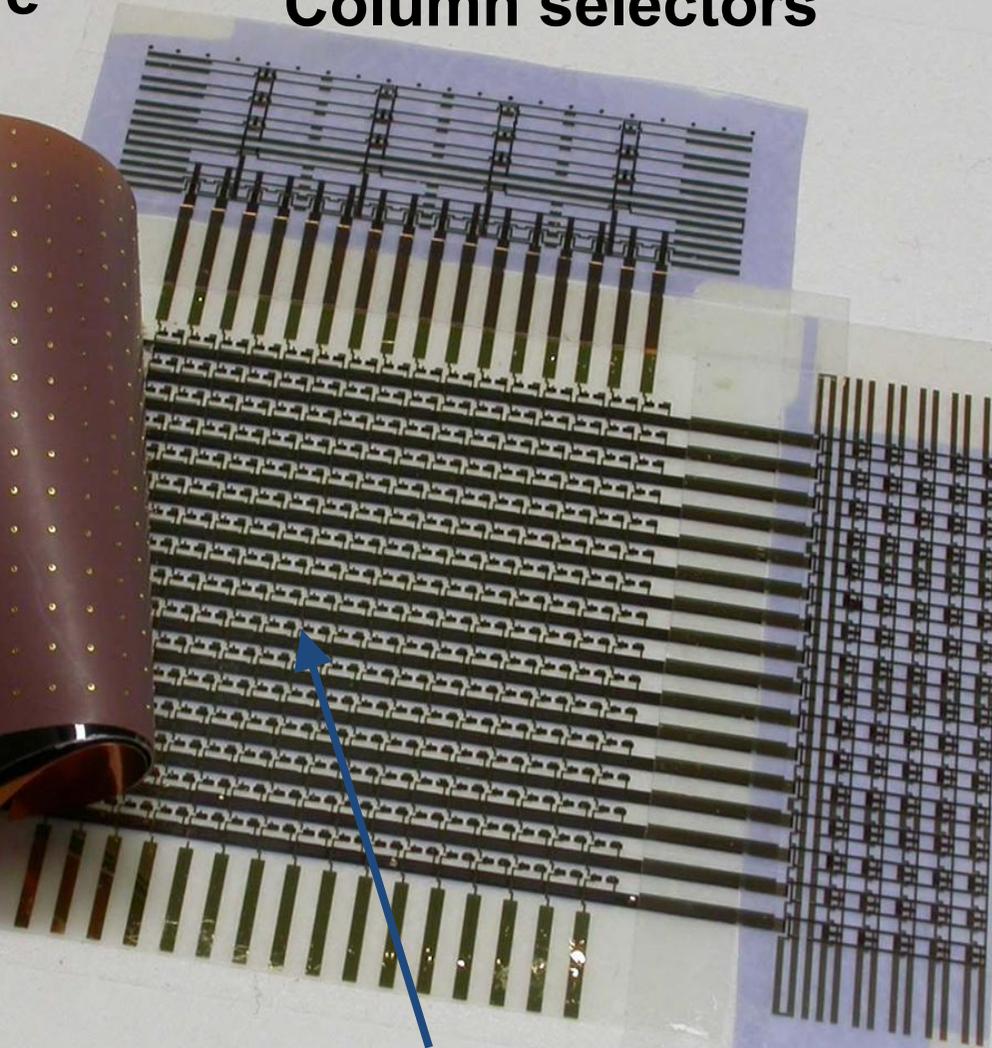
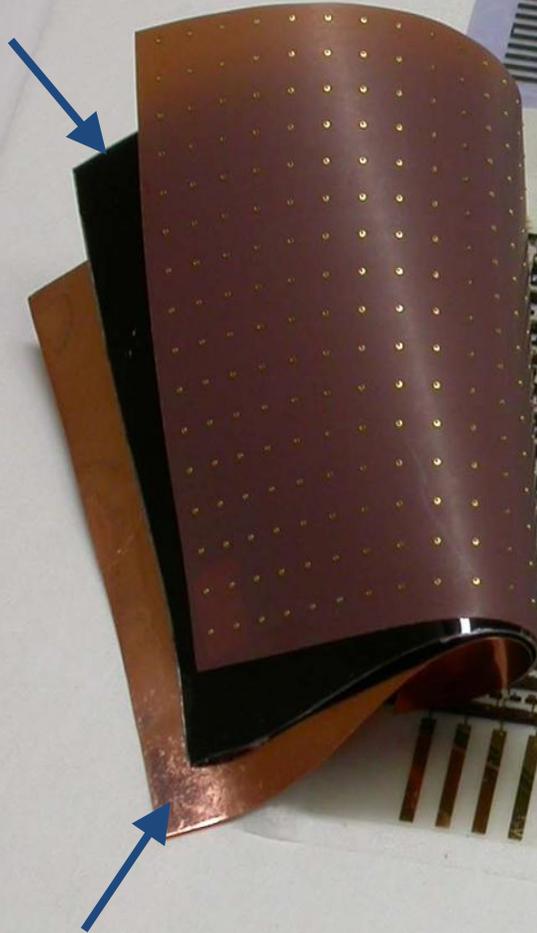
T.Someya, H.Kawaguchi, T.Sakurai, "Integration of Organic Field-Effect Transistors and Rubbery Pressure Sensor for Artificial Skin Applications," IEDM, 8.4.1-8.4.4, Sept. 2003.

T.Someya, H.Kawaguchi, T.Sakurai, "Cut-and-Paste Organic FET Customized ICs for Application to Artificial Skin," ISSCC'05, paper#16.2, Feb. 2004.

Artificial Skin Systems

Pressure sensitive
rubbery sheet

Column selectors



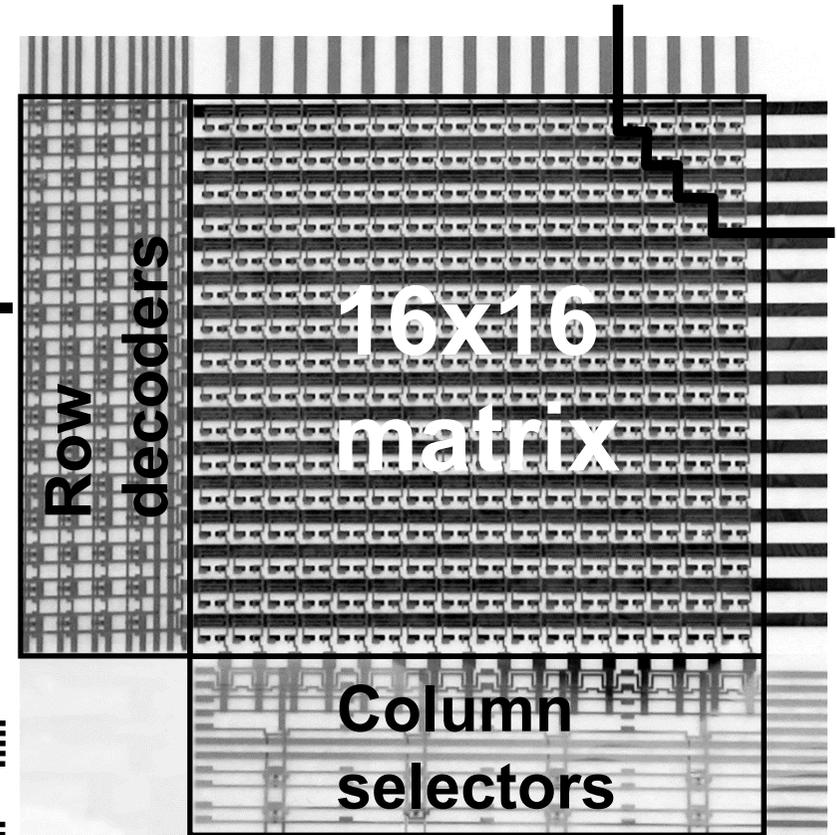
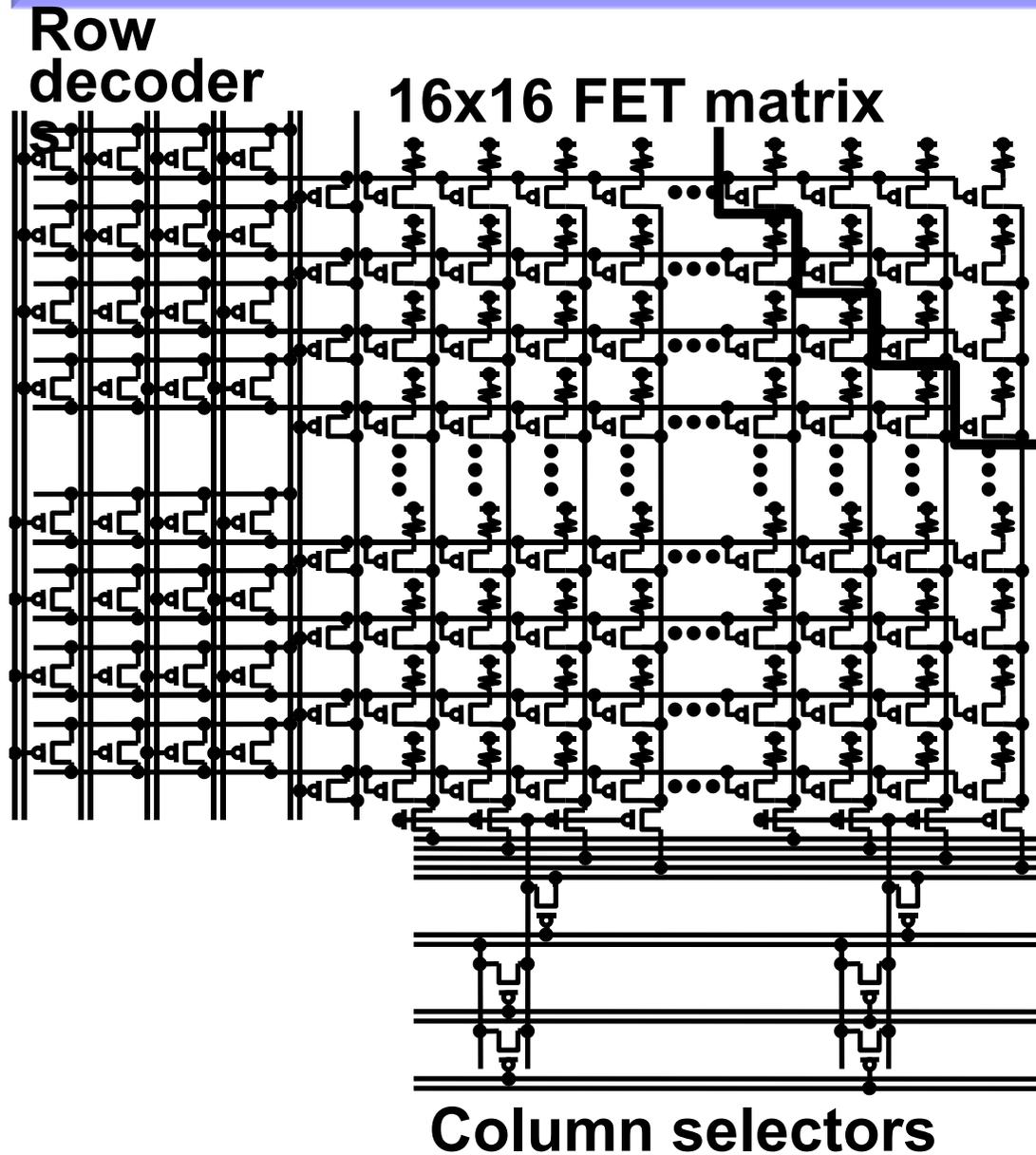
Top electrode

16 x 16 FET matrix

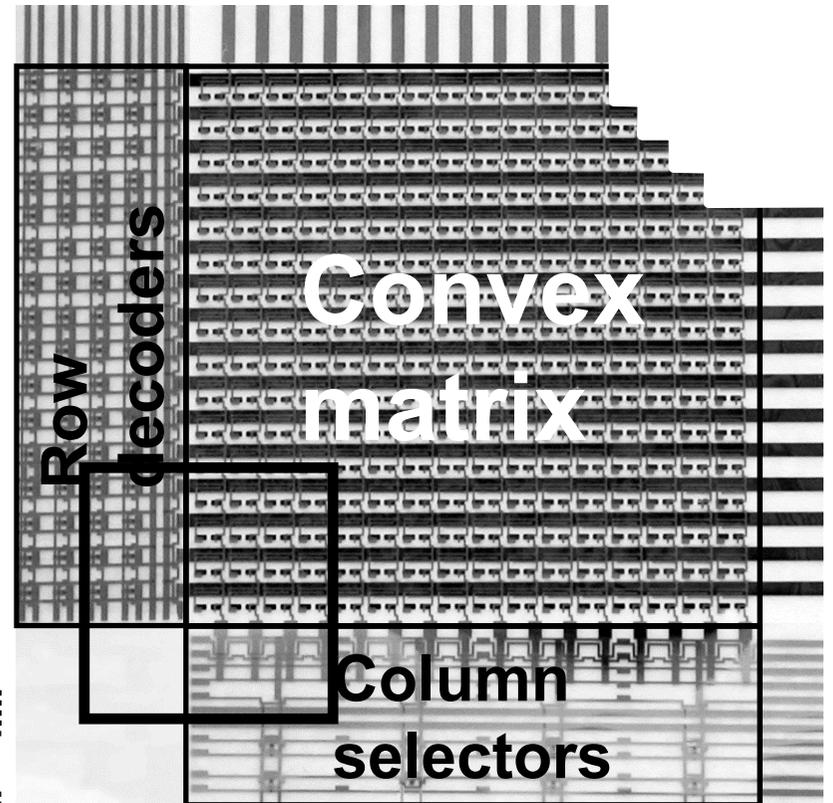
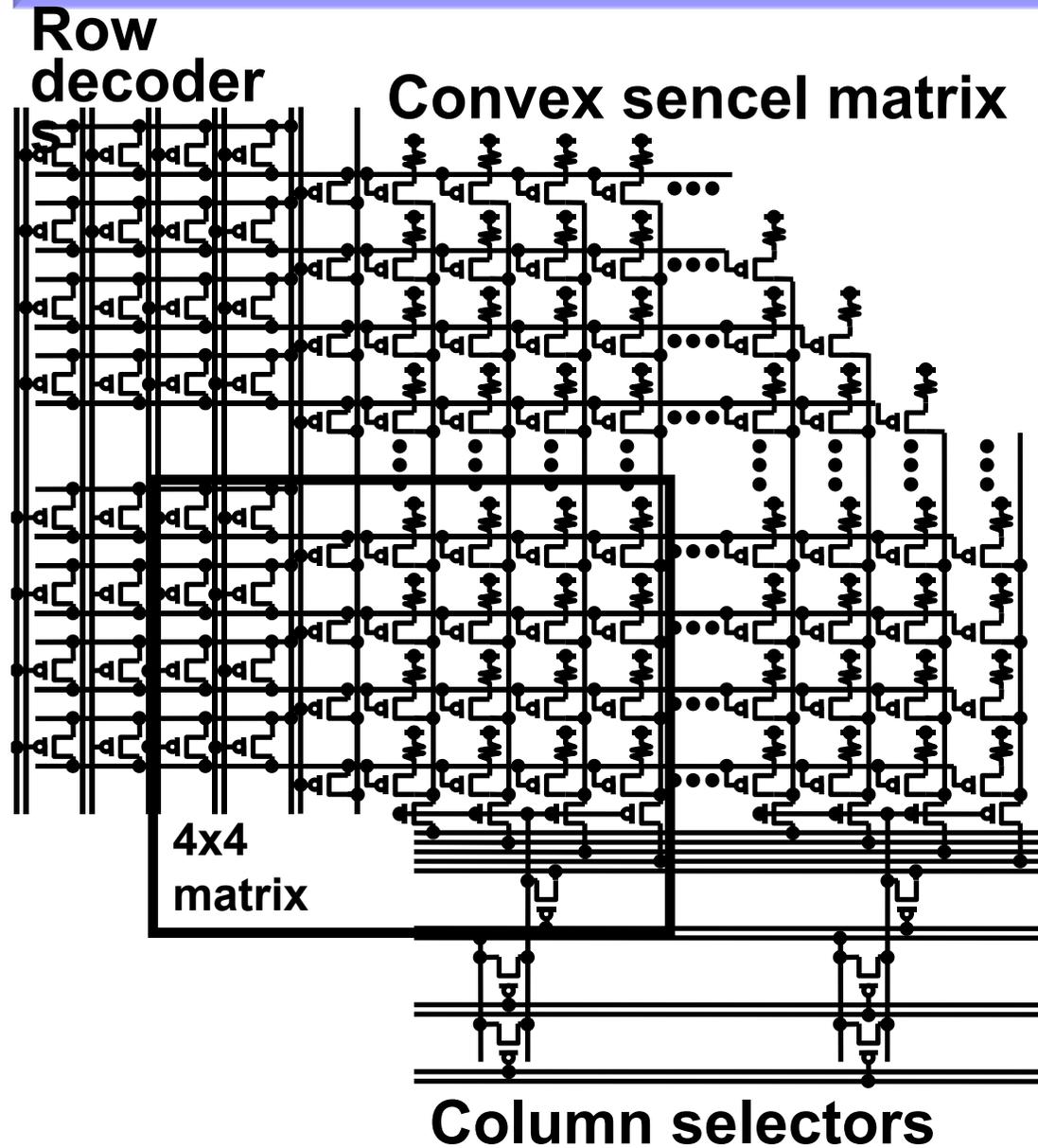
Row decoders

T.Someya, H.Kawaguchi, T.Sakurai, "Cut-and-Paste Organic FET Customized ICs for Application to Artificial Skin," ISSCC'05, paper#16.2, Feb. 2004.

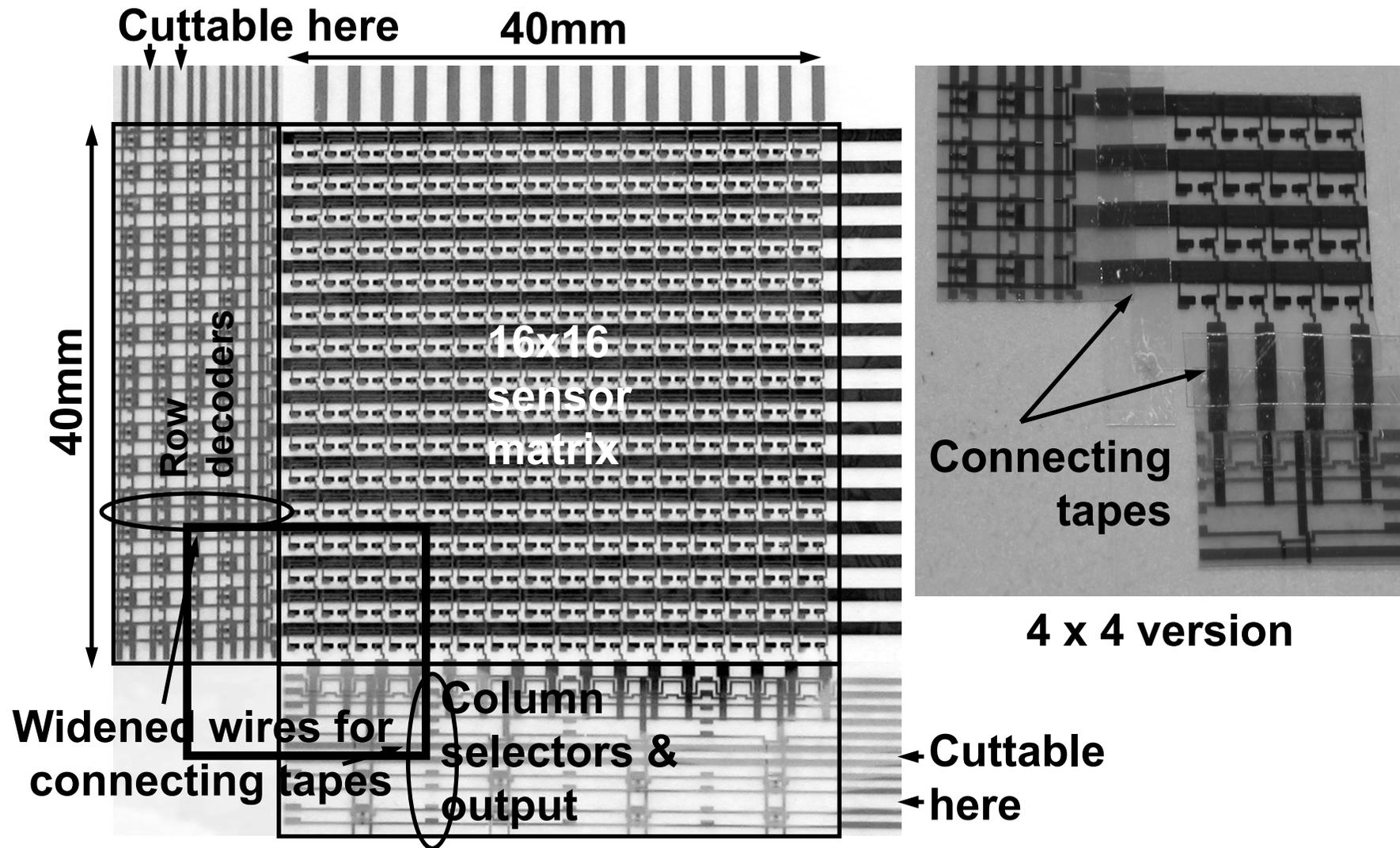
Cut-and-paste feature (16x16 sencels)



Cut-and-paste feature (convex shape)

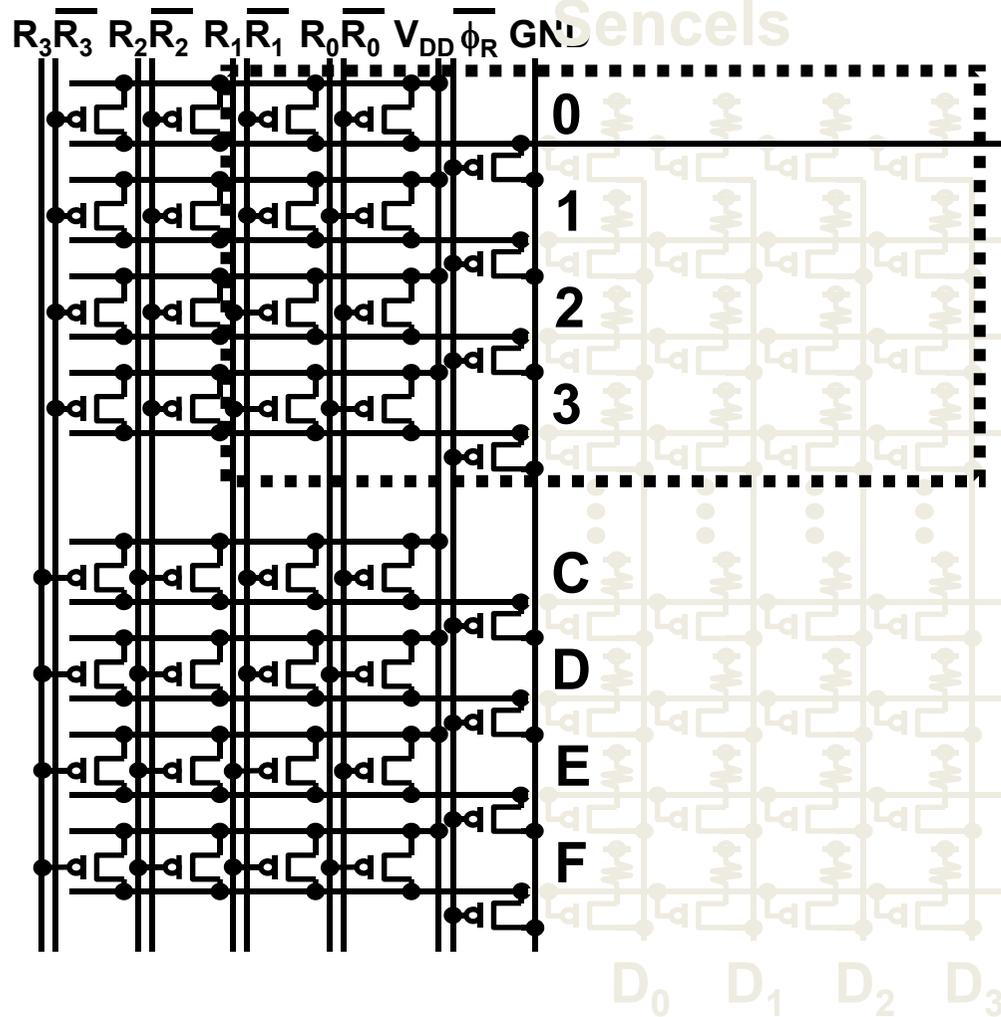


Photograph of artificial skin system

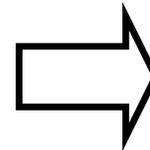
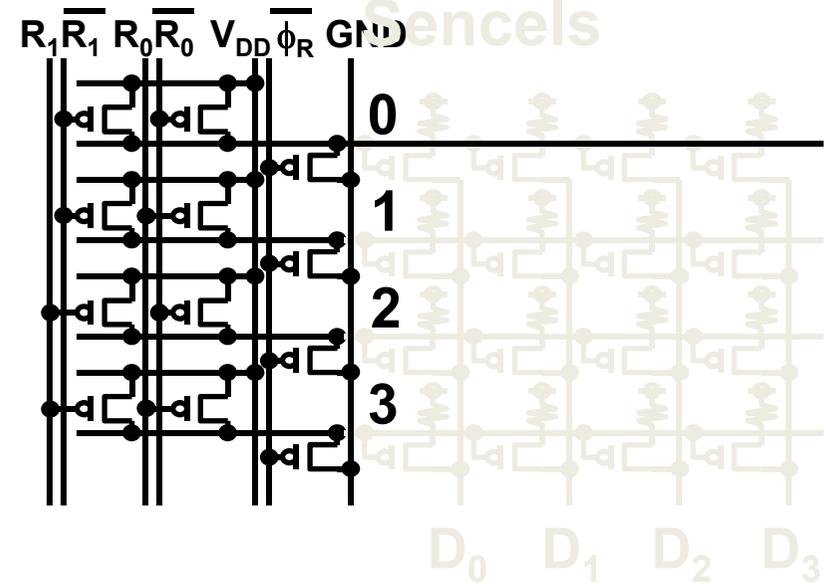


Scalable circuit (row decoder)

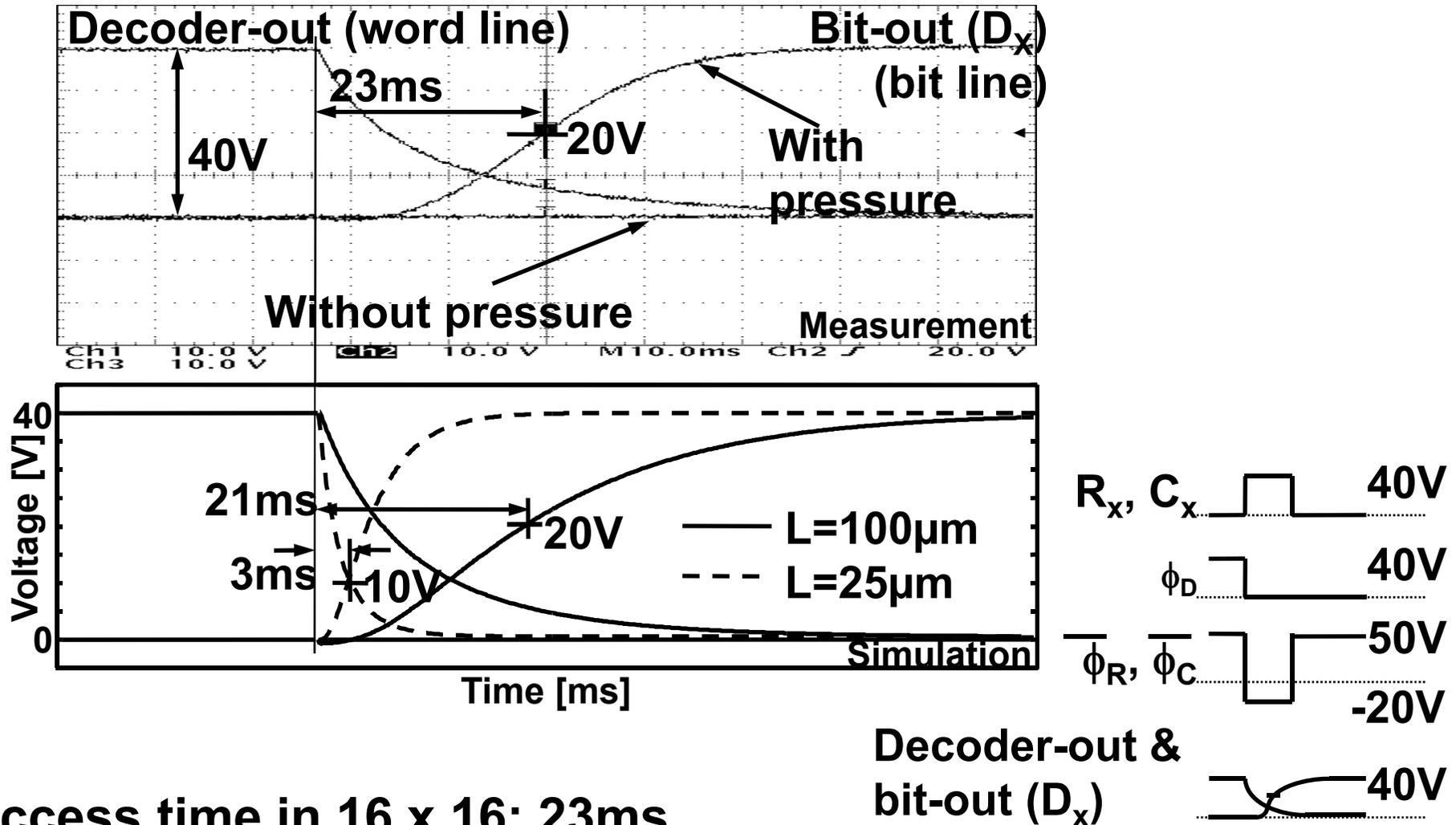
1 out of 16
row decoders



1 out of 4
row decoders



Access time measurement

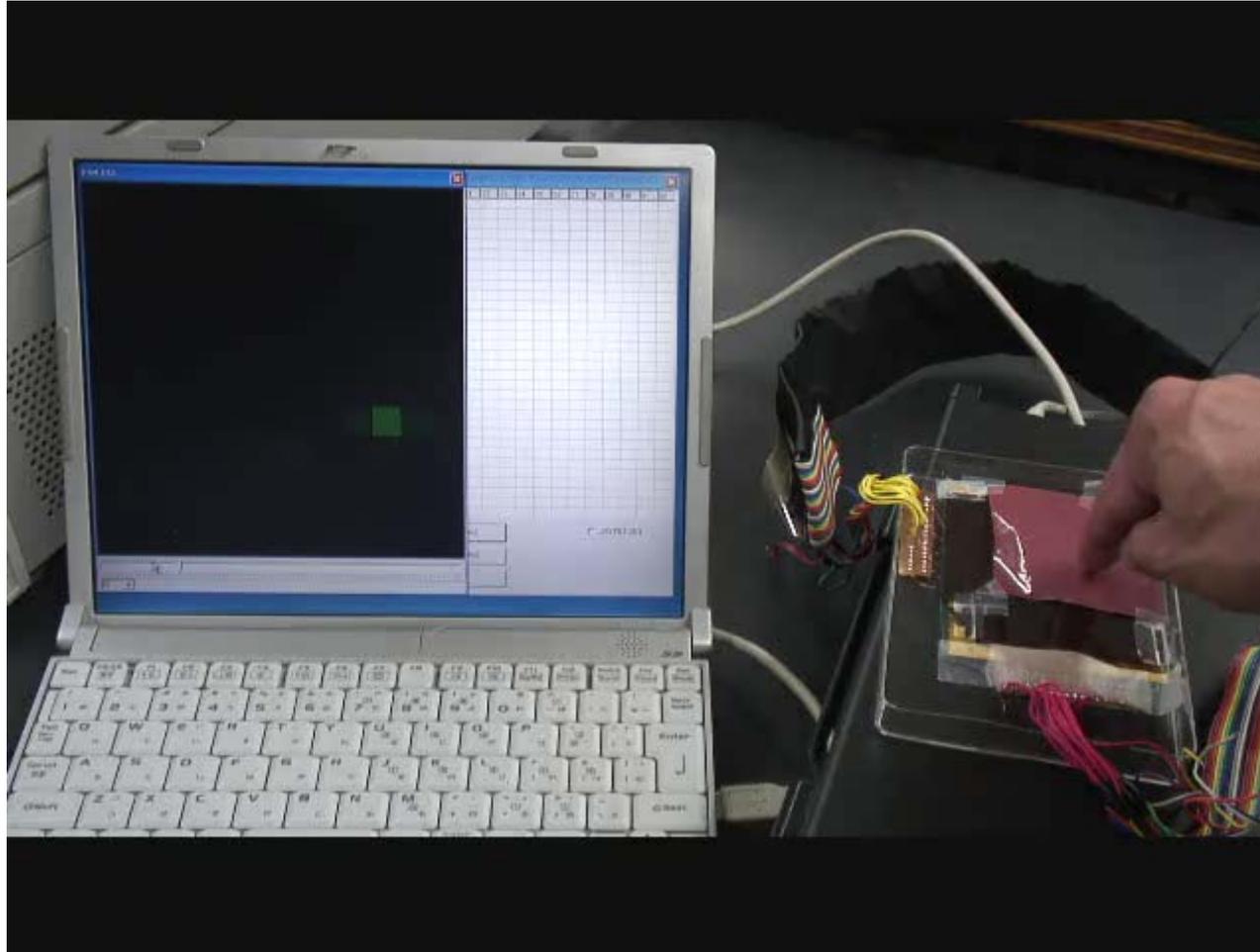


Access time in 16 x 16: 23ms

~2s (16 x 4 x 30ms) to scan sheet @ $L=100\mu\text{m}$

~0.3s to scan sheet @ $L=25\mu\text{m}$

e-skin works for years by now



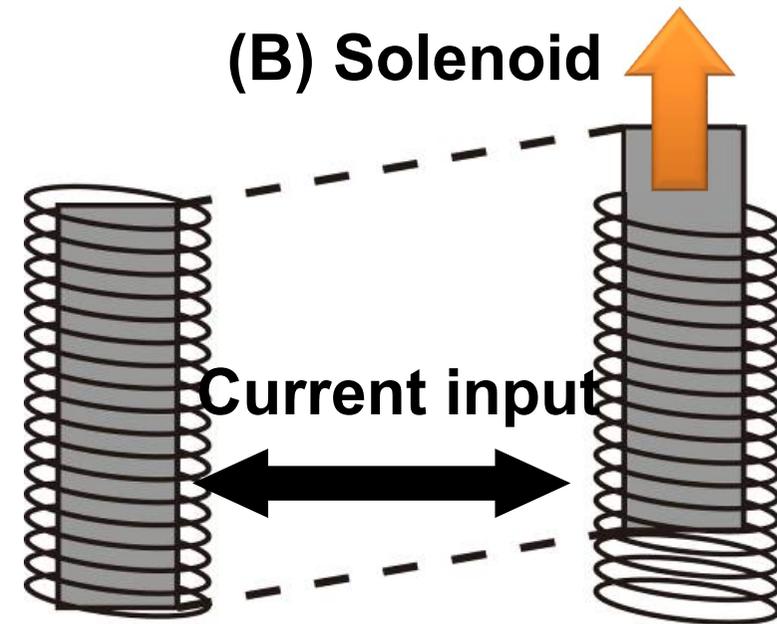
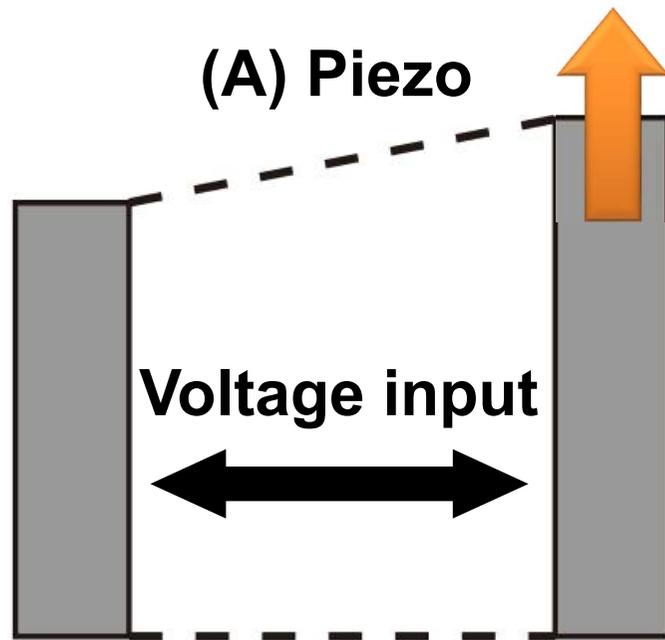
Braille display by organic FETs



Y.Kato, S.Iba, T.Sekitani, Y.Noguchi, K.Hizu, X.Wang, K.Takenoshita, Y.Takamatsu, S.Nakano, K.Fukuda, K.Nakamura, T.Yamaue, M.Do, K.Asaka, H.Kawaguchi, M.Takamiya, T.Sakurai, and T.Someya, "A Flexible, Lightweight Braille Sheet Display with Plastic Actuators Driven by An Organic Field-Effect Transistor Active Matrix," IEDM'05, Paper #5.1, Dec.2005.

M.Takamiya, T.Sekitani, Y.Kato, H.Kawaguchi, T.Someya, and T.Sakurai, "An Organic FET SRAM for Braille sheet display with back gate to increase the static noise margin," ISSCC'06, Paper #15.4, Feb. 2005.

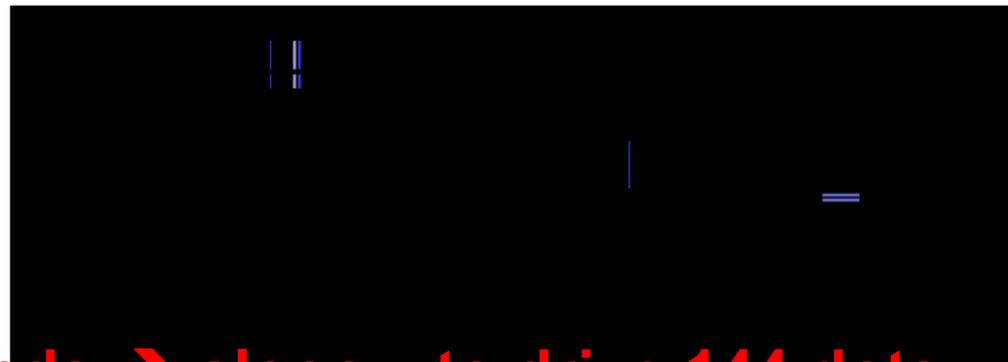
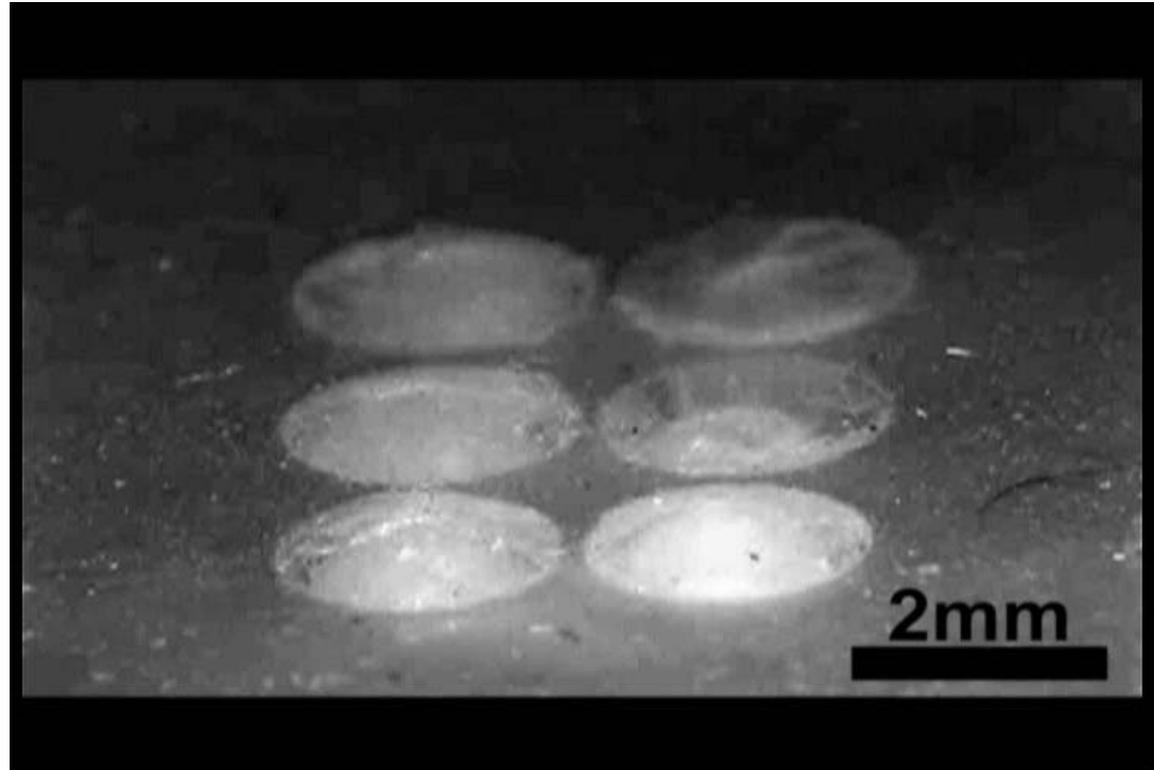
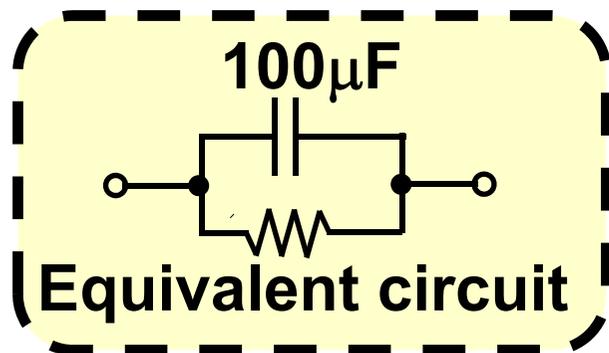
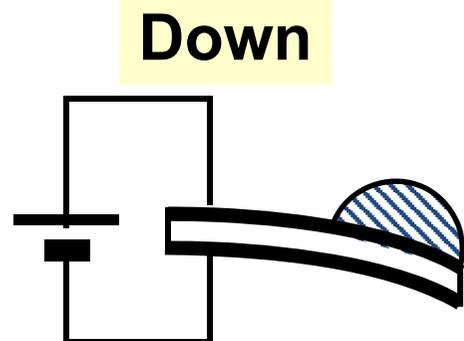
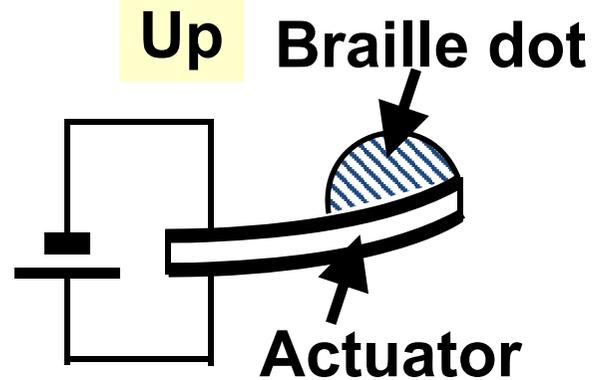
Conventional methods for Braille display



Thick and heavy
~5cm / ~1kg



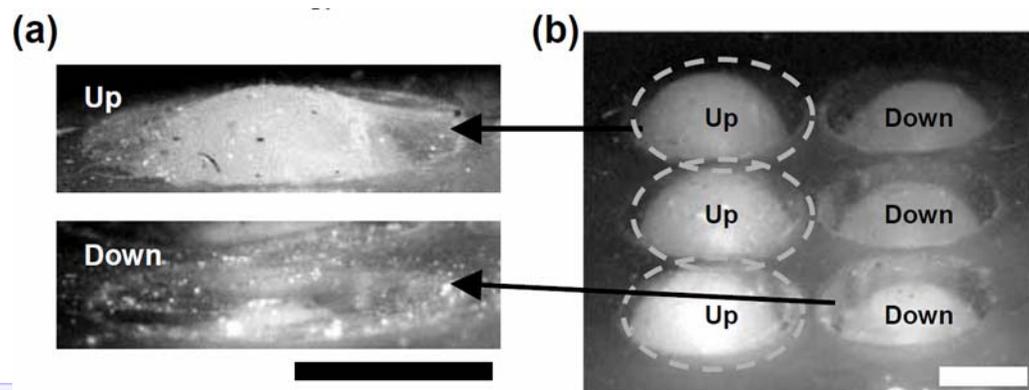
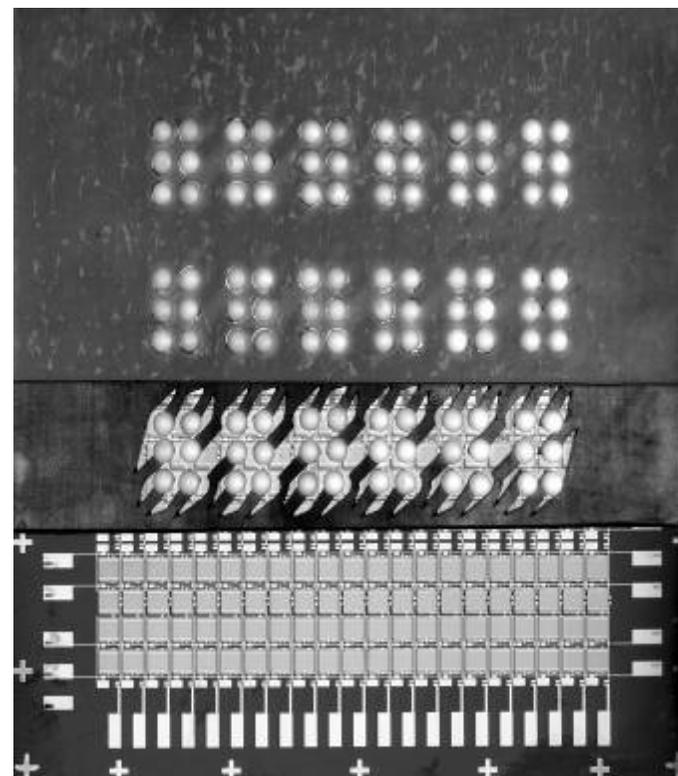
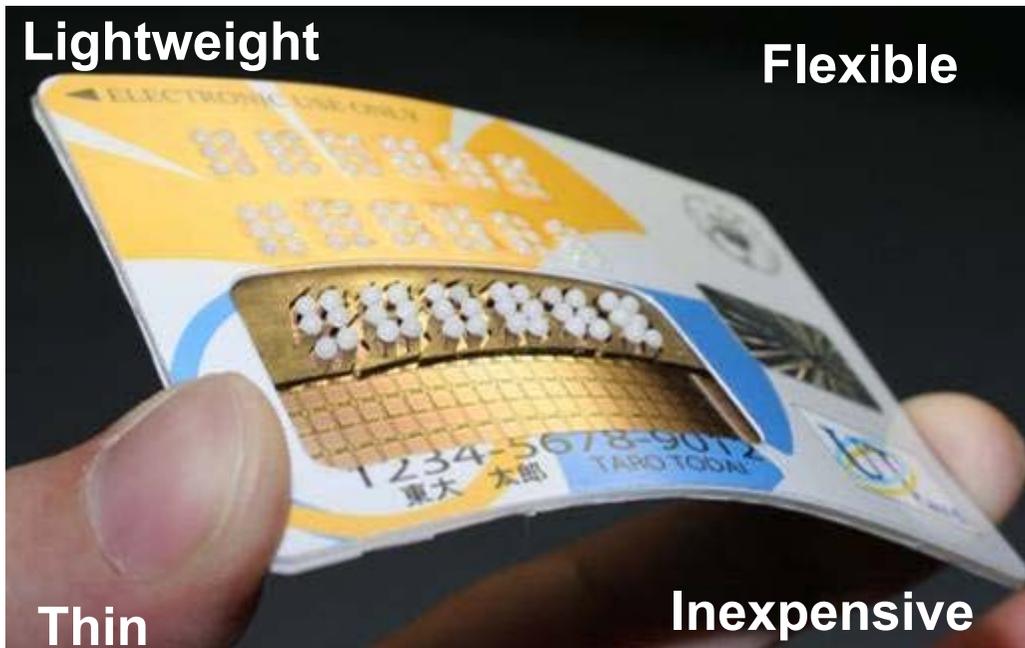
Plastic actuators (artificial muscle)



Displacement takes seconds \rightarrow slooow to drive 144 dots.

Braille sheet display

Soft actuators powered by OTFT-AM



Wireless power transmission sheet with plastic MEMS switches and OFETs



T.Sekitani, M.Takamiya, Y.Noguchi, S.Nakano, Y.Kato, K.Hizu, H.Kawaguchi, T.Sakurai, and T.Someya, "A large-area flexible wireless power transmission sheet using printed plastic MEMS switches and organic field-effect transistors," Paper#11.1, IEDM 2006, Dec. 2006.

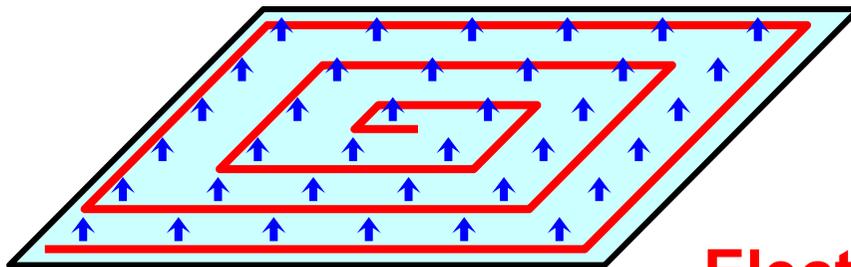
M.Takamiya, T.Sekitani, Y.Miyamoto, Y.Noguchi, H.Kawaguchi, T.Someya and T.Sakurai, "Design Solutions for a Multi-Object Wireless Power Transmission Sheet Based on Plastic Switches," Paper#20.4, ISSCC, Feb. 2007.

Position-sensing and selective activation

Large coil

Receiver coil

 1 inch²



Efficiency ~ 0.1%

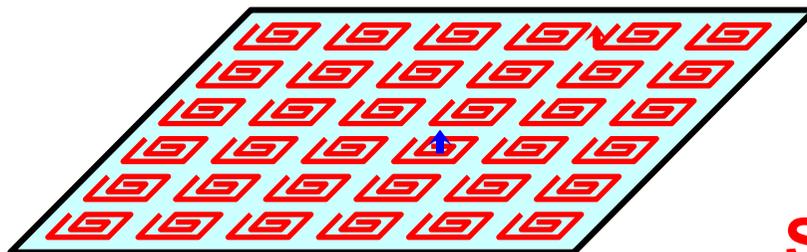
Electro-magnetic induction works

30x30 cm² X 1 coil

Many coils
& one selected

Receiver coil

 1 inch²

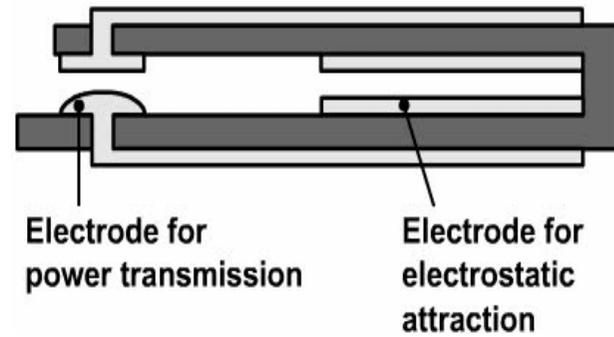


Efficiency > 60%

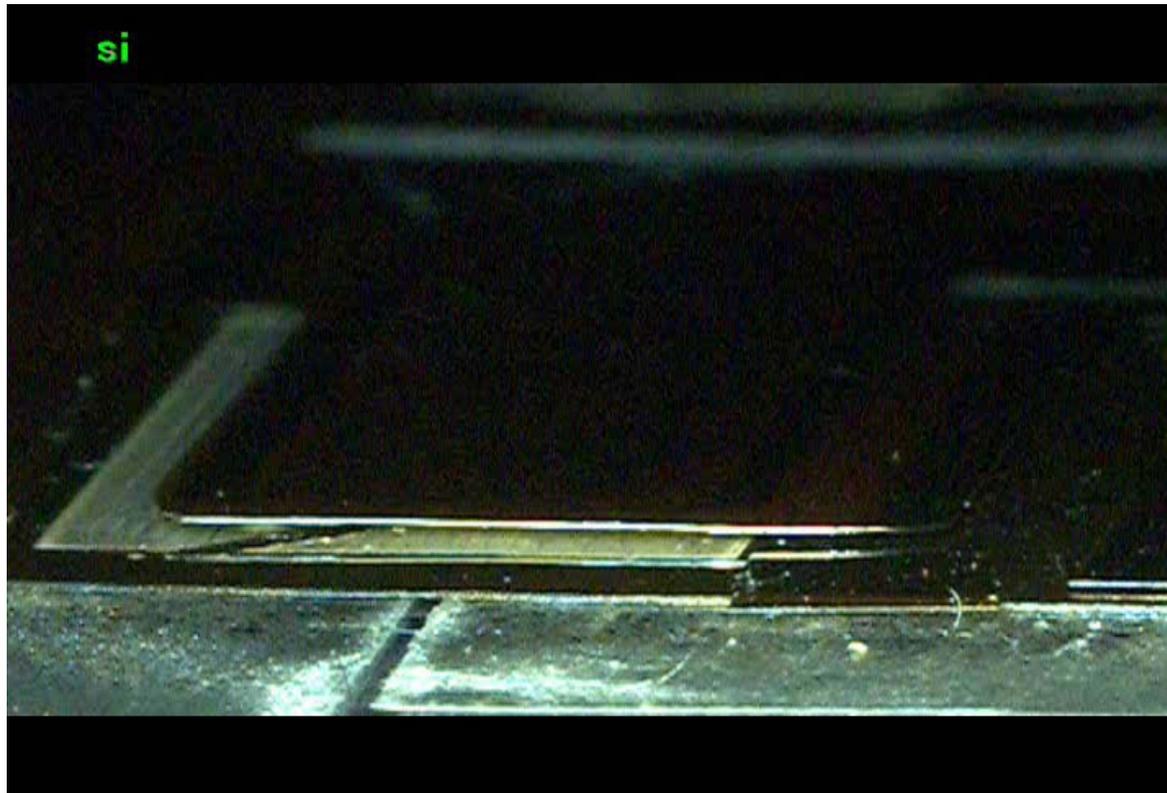
Selective activation is the key.

1 inch² X 64 coils

MEMS switches



~ 5mm x 10mm



Wireless power transmission sheet

Large-area & Low cost

Contactless
position sensing

High power

Lightweight & Printable

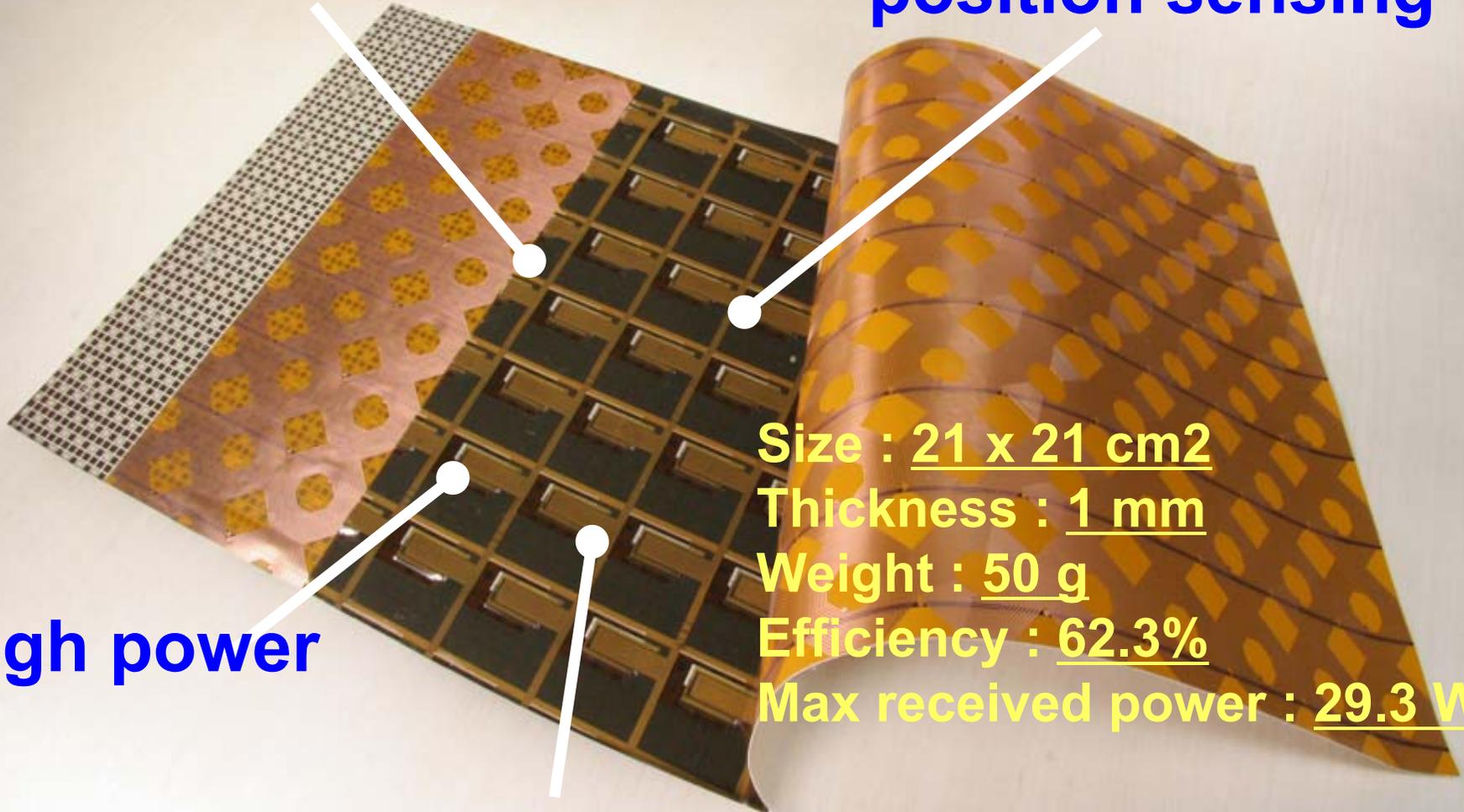
Size : 21 x 21 cm²

Thickness : 1 mm

Weight : 50 g

Efficiency : 62.3%

Max received power : 29.3 W



X'mas tree w/o a battery wirelessly powered



21 LEDs

13.56 MHz

Received power : 2 W

Wirelessly powered room in the future Providing infrastructure ubiquitous electronics

In the wall

TV on a wall

Mobile phone & PC & e-accessories

(data can be wireless but USB's wire delivers power)

In the table

Ambient illumination

Home-care robot

Vacuum cleaner

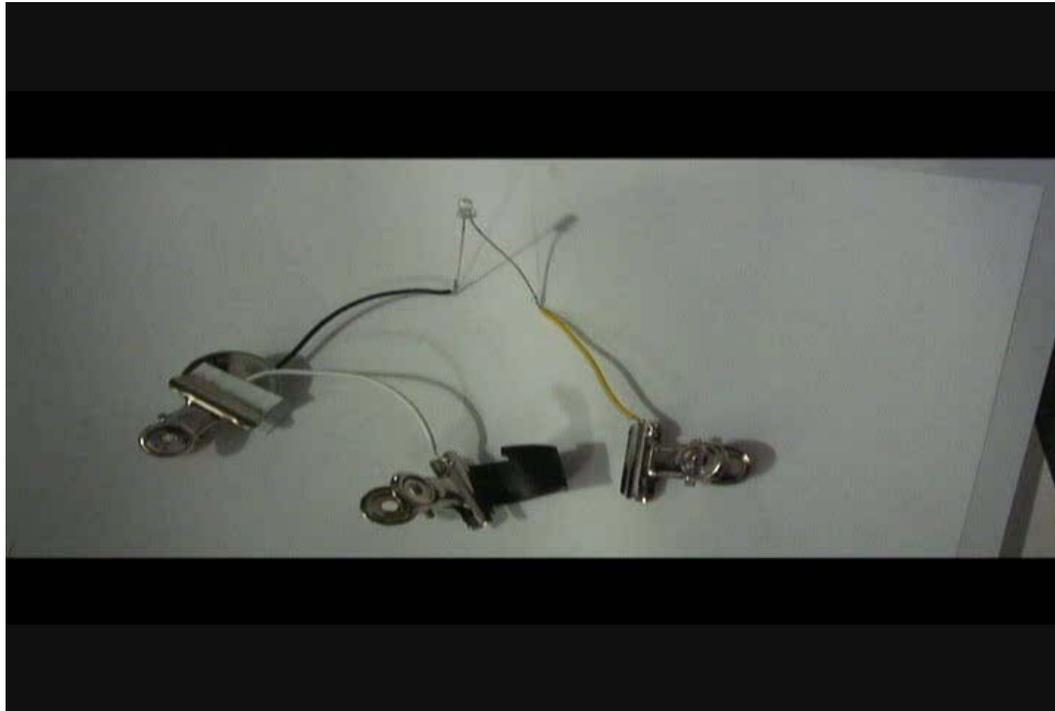
In the floor



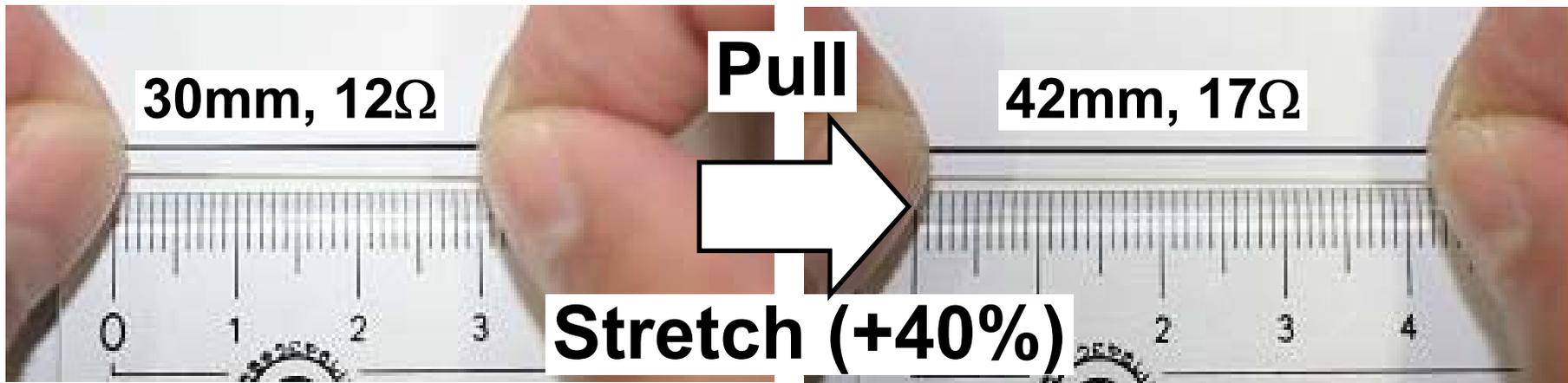
No electrical shock



Stretchable wire with carbon nanotube

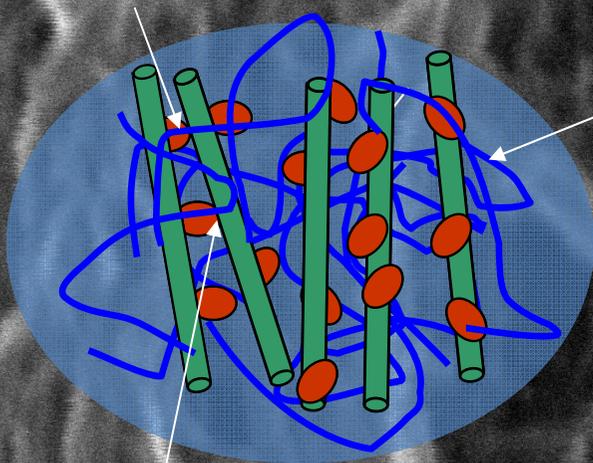


Current control > 500 mA

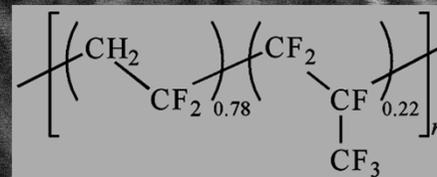


Elastic conductors

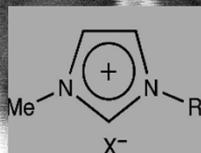
Carbon nanotubes



Fluorinated copolymer



Ionic liquids



R = $n\text{-C}_4\text{H}_9$,
X = $(\text{CF}_3\text{SO}_2)_2\text{N}$

10 nm

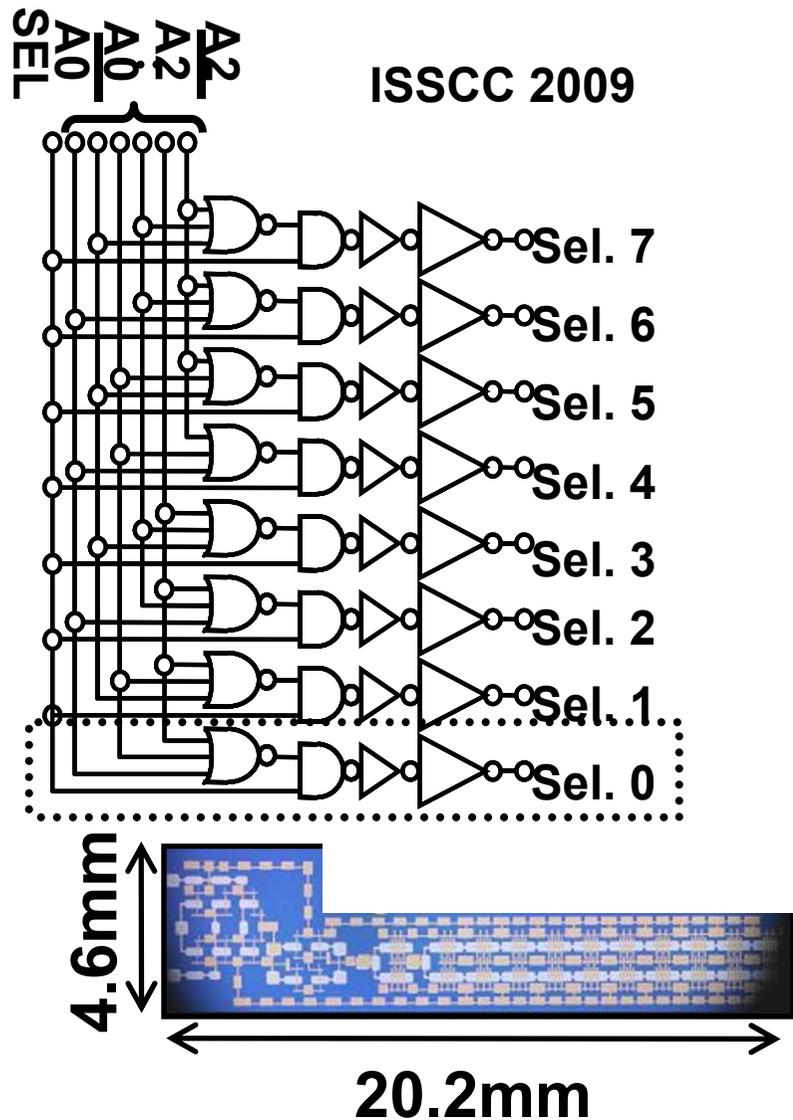
SE 06-Mar-09

WD 5.3mm 30.0kV x150k 200nm¹⁸

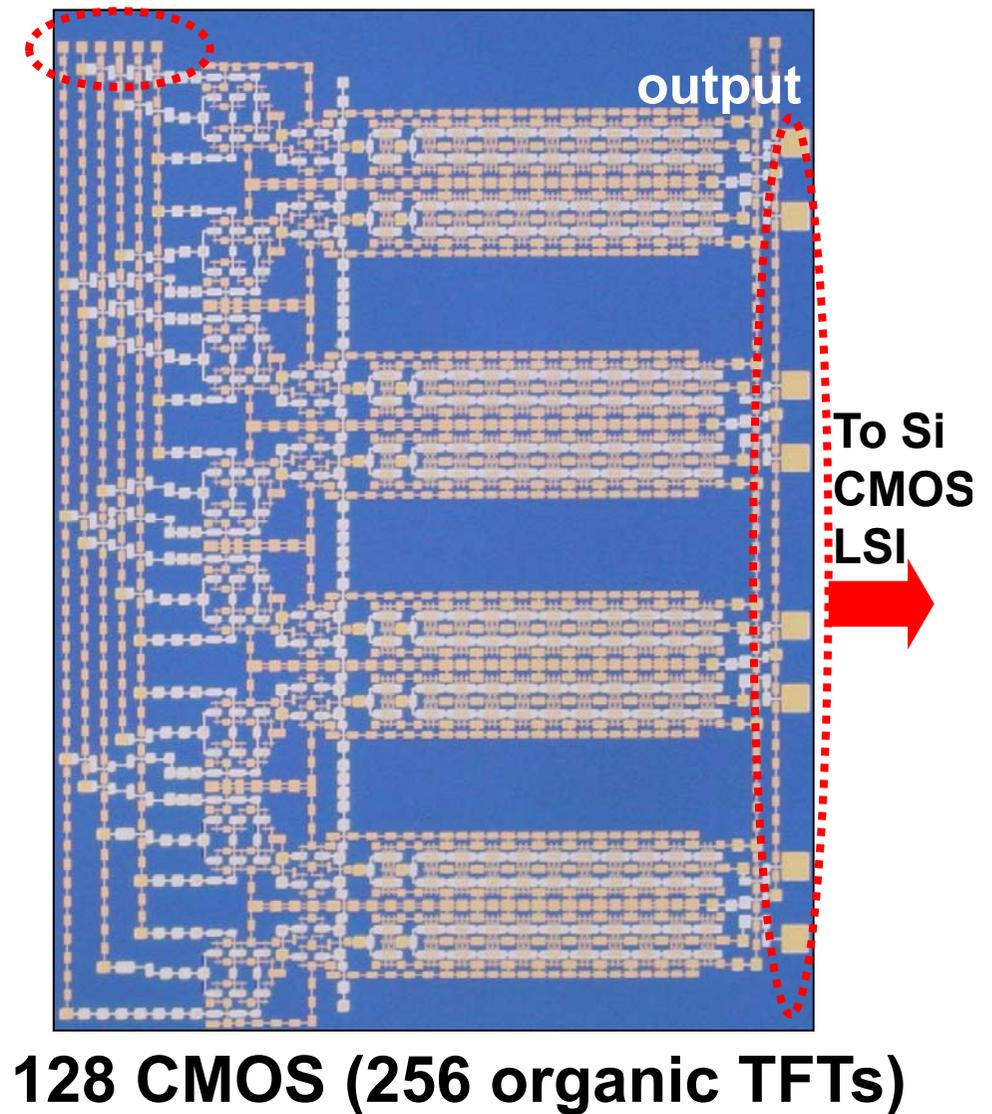
T. Sekitani & T. Someya, Nature Materials (2009).

2V Organic & Si CMOS collaboration

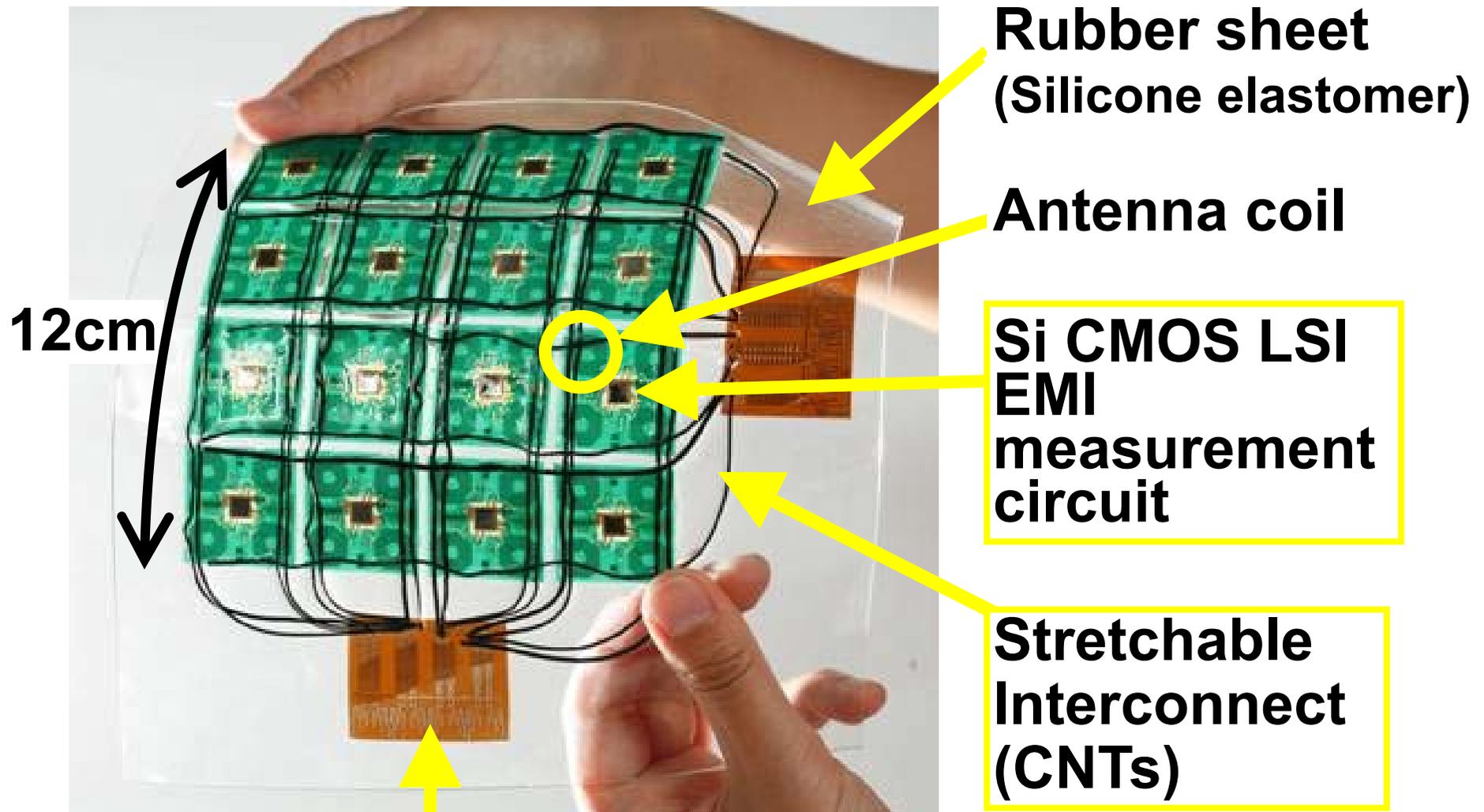
3input to 8output CMOS decoder



Binary-code input from PC



Prototype of EMI measurement sheet



2V organic CMOS decoder circuits

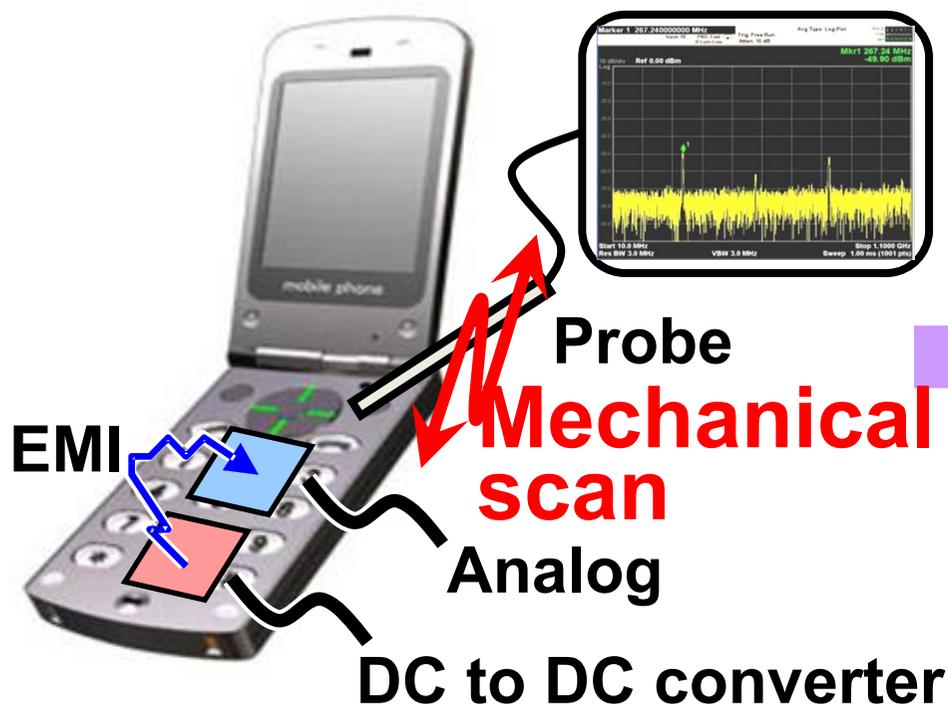
K. Ishida, N. Masunaga, Z. Zhou, T. Yasufuku, T. Sekitani, U. Zschieschang, H. Klauk, M. Takamiya, T. Someya, and T. Sakurai, "A Stretchable EMI Measurement Sheet with 8 x 8 Coil Array, 2V Organic CMOS Decoder, and -70dBm EMI Detection Circuits in 0.18um CMOS," ISSCC'09, paper#28.3, Feb.2009.

T.Sakurai

EMI measurement sheet – EMI Furoshiki

Conventional

Proposed



Magnetic field probe



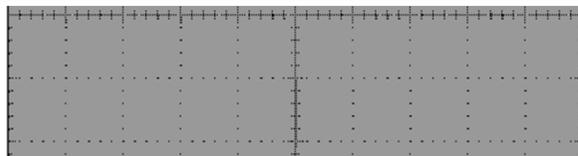
EMI measurement sheet
Easy without mechanical scan

K. Ishida, N. Masunaga, Z. Zhou, T. Yasufuku, T. Sekitani, U.Zschieschang, H. Klauk, M. Takamiya, T. Someya, and T. Sakurai, "A Stretchable EMI Measurement Sheet with 8 x 8 Coil Array, 2V Organic CMOS Decoder, and -70dBm EMI Detection Circuits in 0.18um CMOS," ISSCC'09, paper#28.3, pp.472-473,

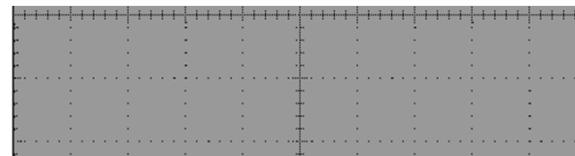
Feb.2009.

T.Sakurai

Movie of proposed EMI measurement



No EMI



EMI detected

EMI measurement



Integrated circuit fabricated by home-use printer



Ink is provided by Mitsubishi Paper Mills Ltd.

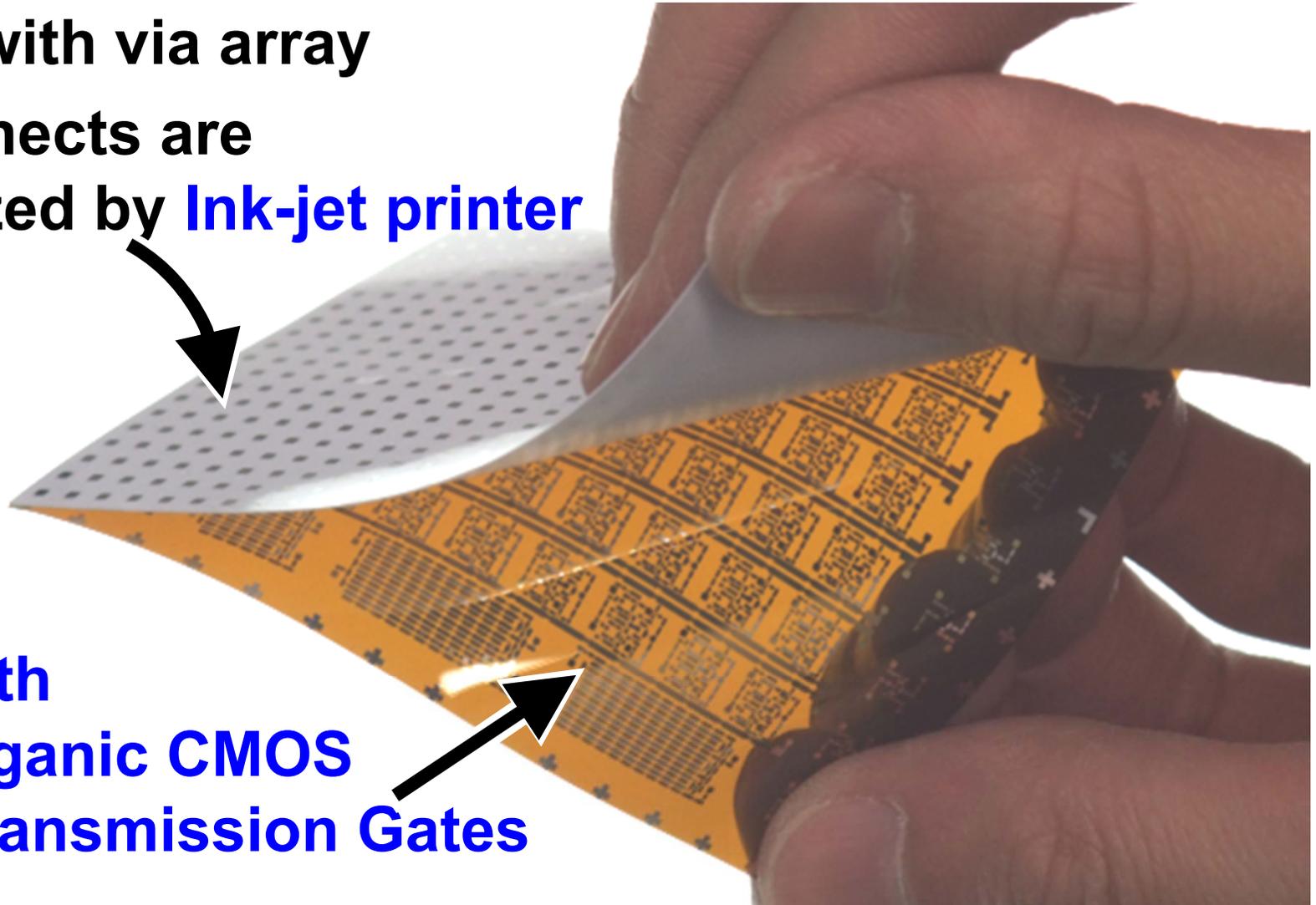
K.Ishida, N.Masunaga, R.Takahashi, T.Sekitani, S.Shino, U.Zschieschang, H.Klauk, M.Takamiya, T.Someya, T.Sakurai, "User Customizable Logic Paper (UCLP) with Organic Sea-of-Transmission-Gates (SOTG) Architecture and Ink-Jet Printed Interconnects," ISSCC'10, Paper#7.3, Feb. 2010.

T.Sakurai

Prototype of “Logic paper”

✓ **Paper** with via array

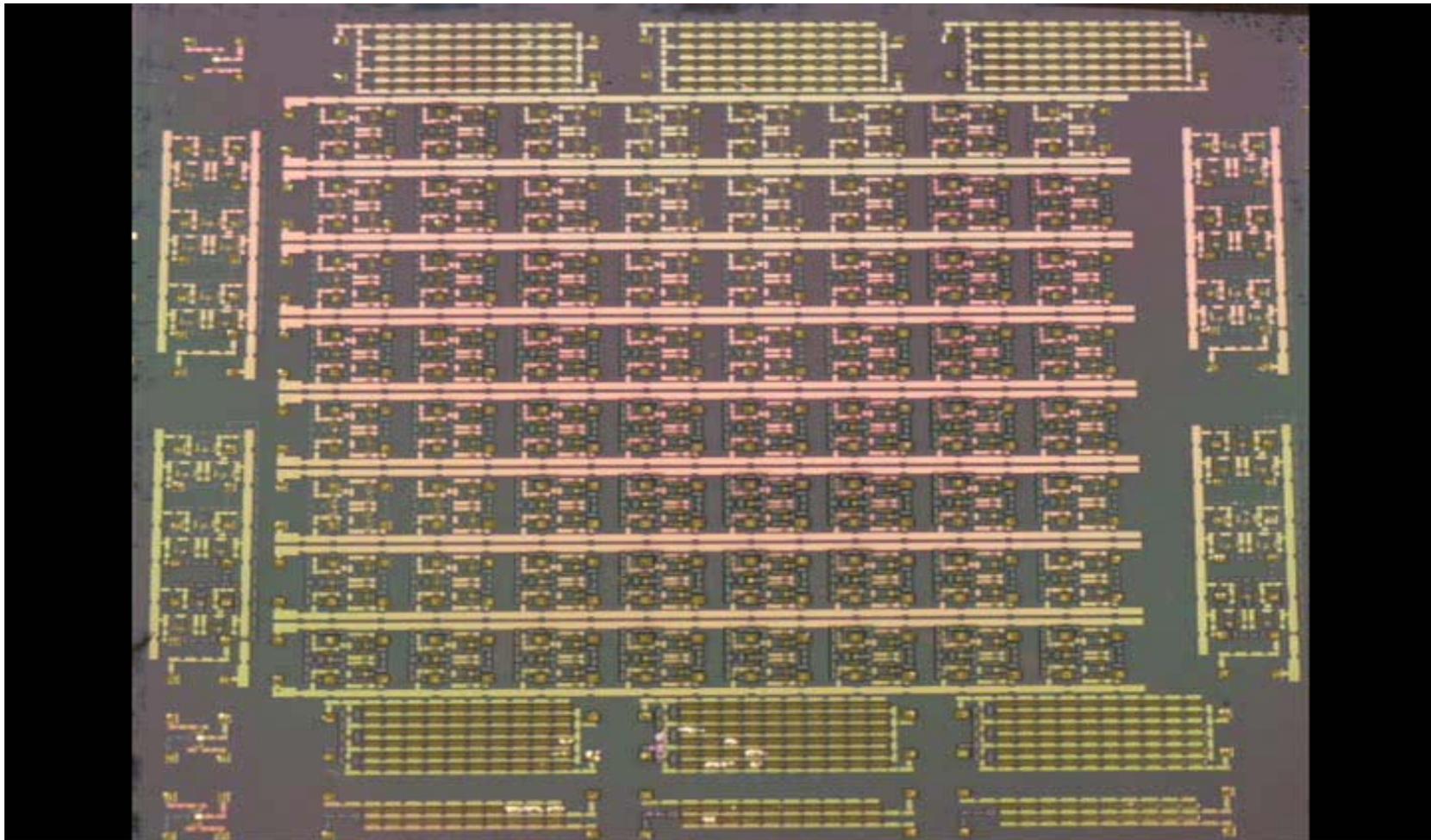
Interconnects are customized by **Ink-jet printer**



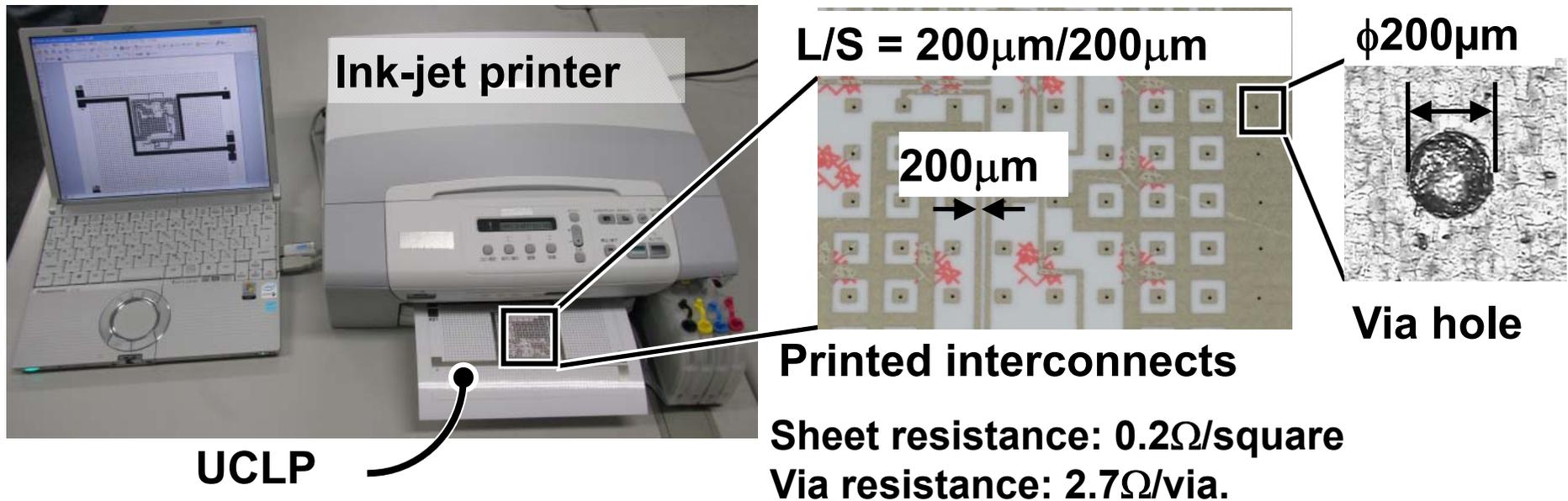
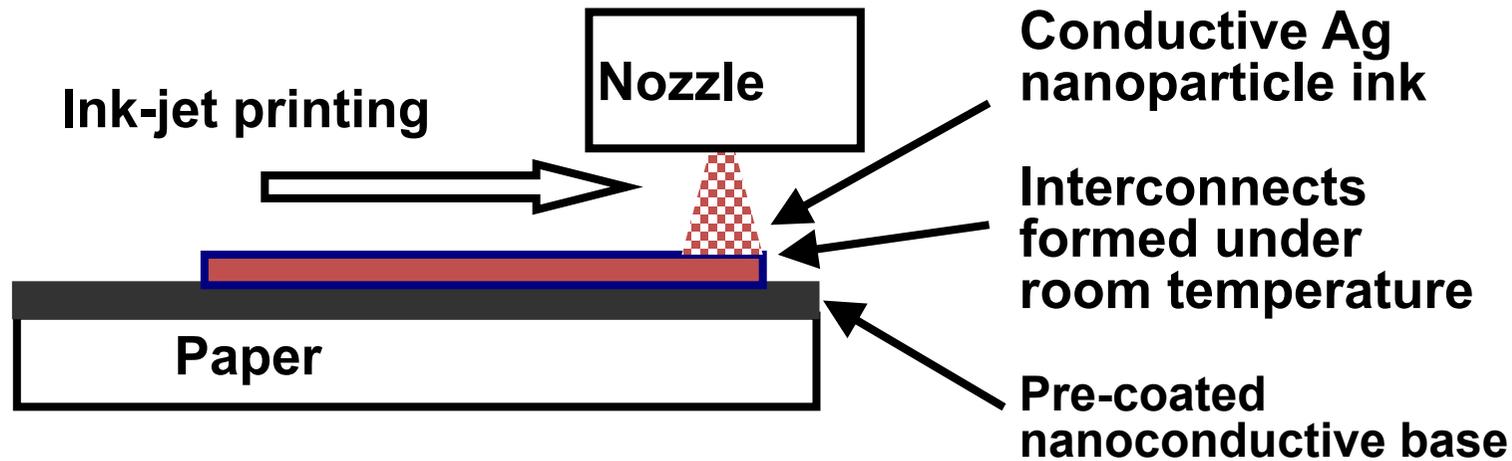
✓ **Film** with
10x10 organic CMOS
Sea of Transmission Gates

Each user can fabricate one's own logic circuits
by ink-jet printing interconnects on paper.

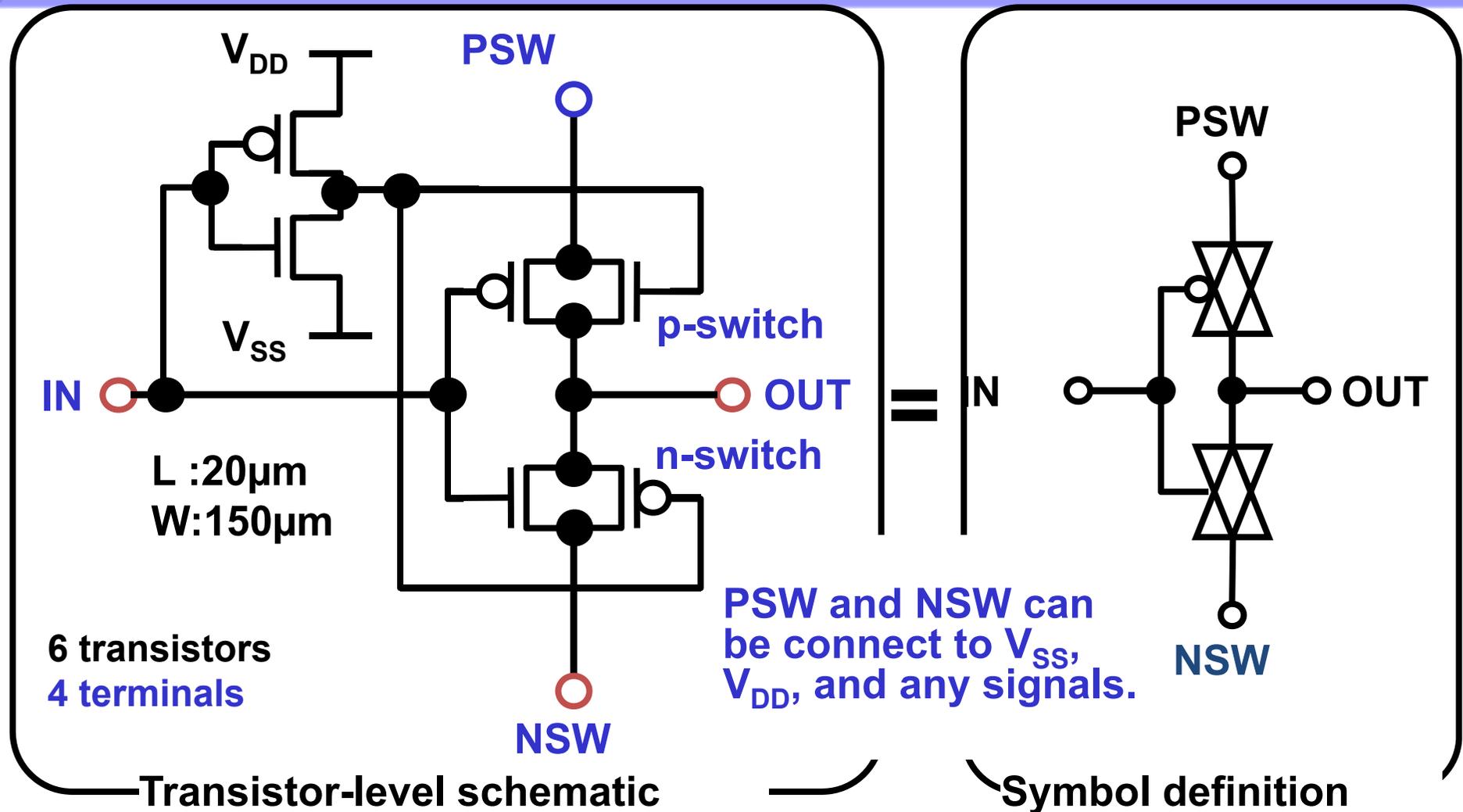
Interconnection customized paper is stacked on plastic Sea of Transmission Gates



Ink-jet printed interconnects

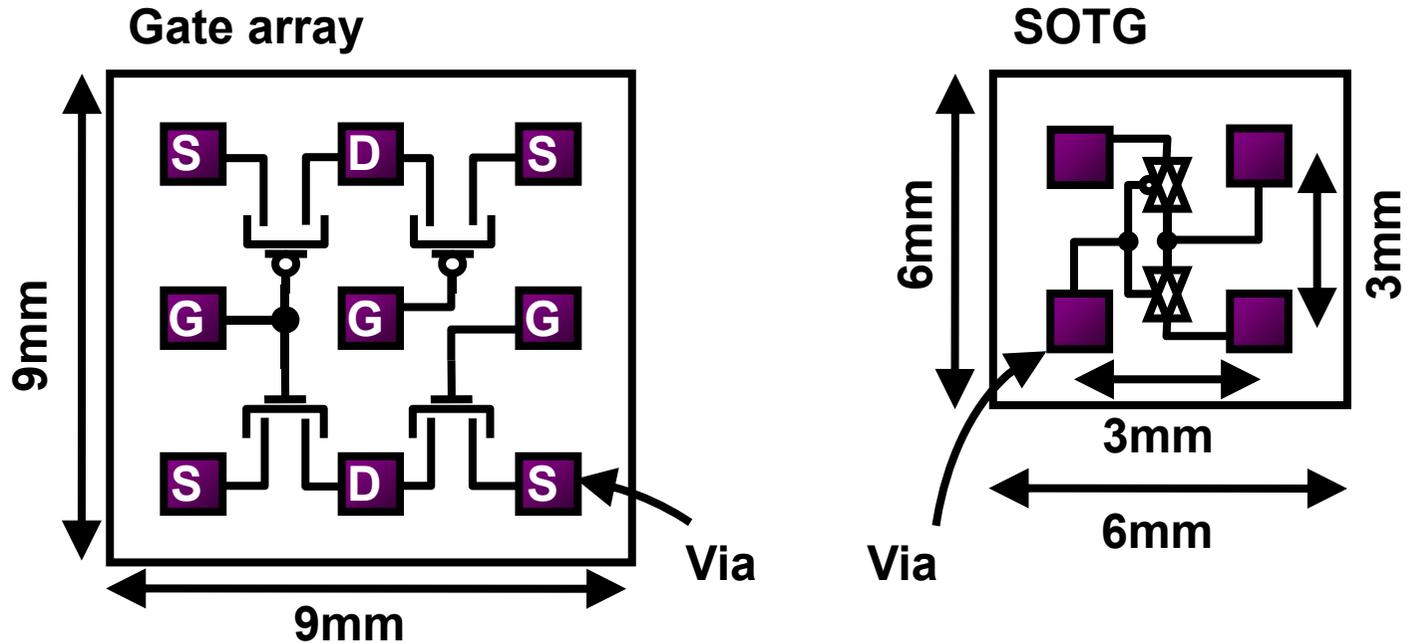


Schematic of SOTG unit cell



SOTG unit cell includes a couple of complementary transmission gates and 4 terminals.

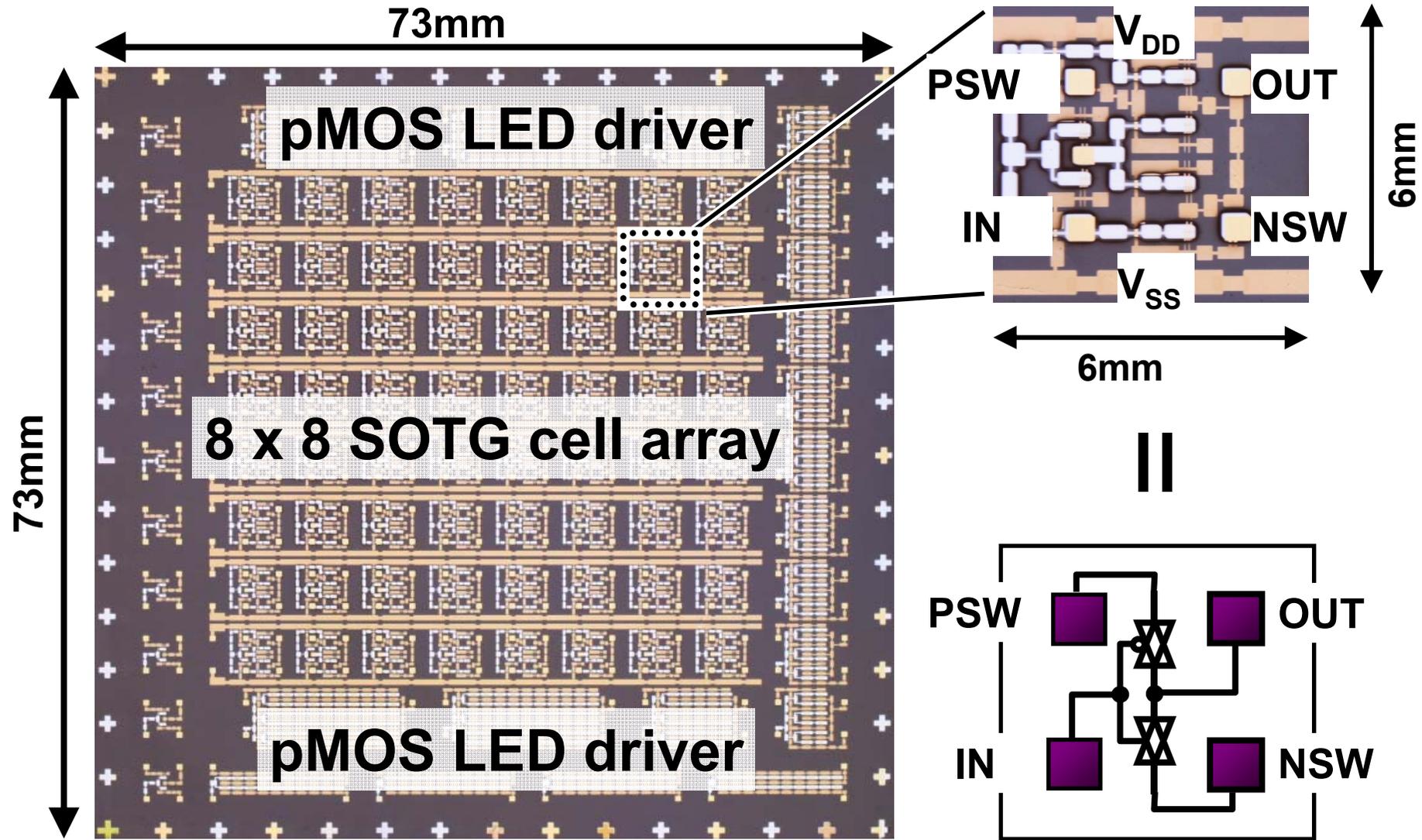
Comparison of unit logic cell



	Gate array (Conventional)	SOTG (This work)
Number of transistors	4	6
Number of vias	9	4
Area*	81mm ²	36mm ²

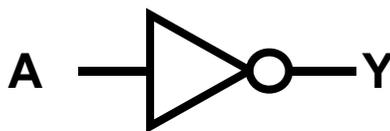
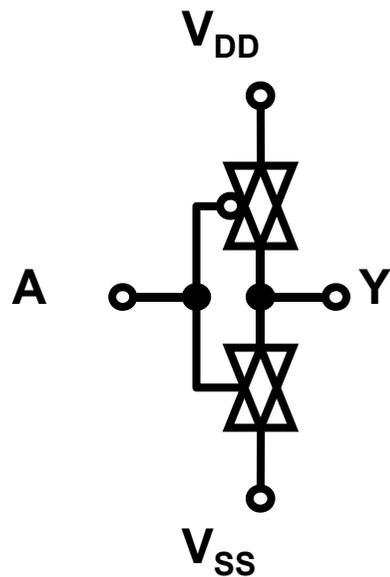
*Calculated on a fixed via spacing of 3mm.

8x8 SOTG cell array

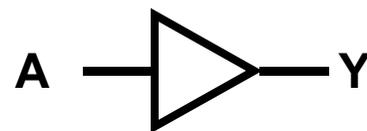
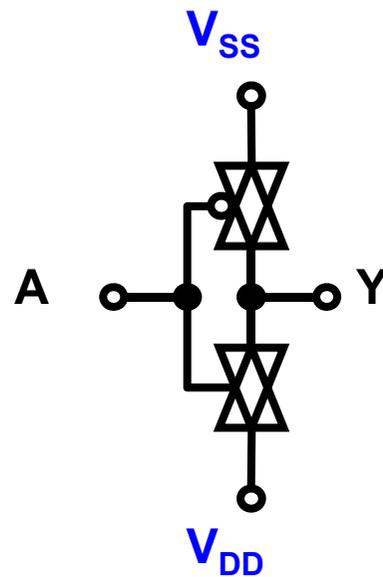


Fabricated organic CMOS on polyimide film

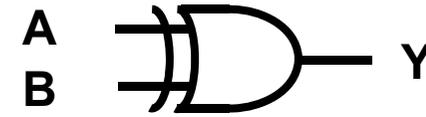
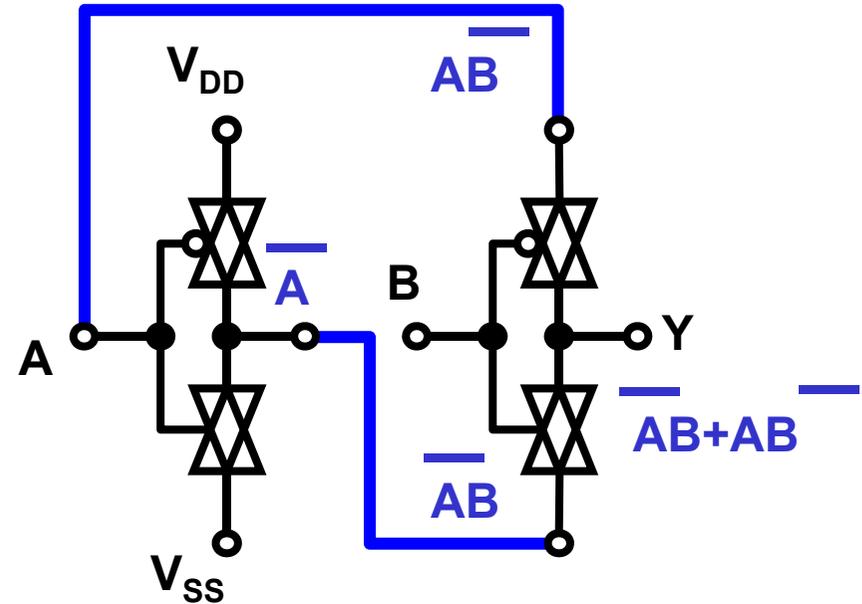
Examples of logic function in SOTG



Inverter



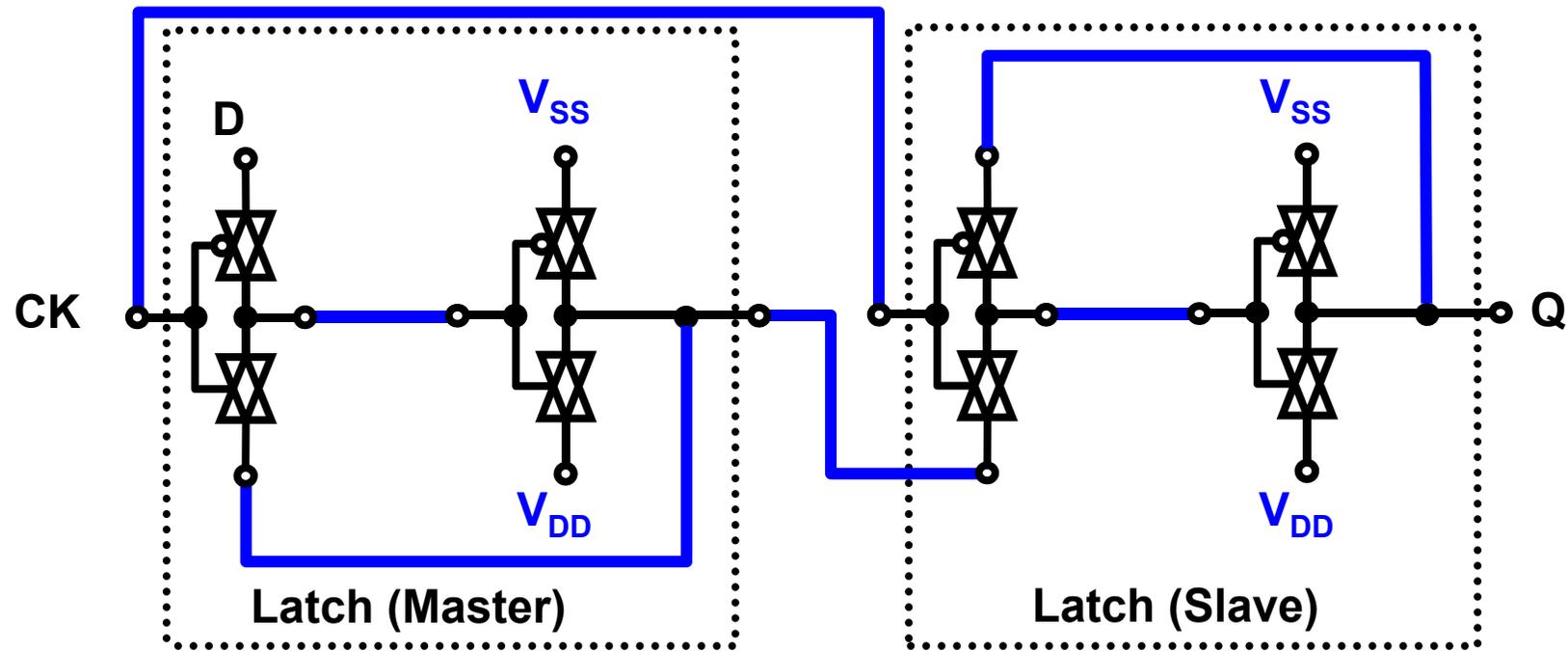
Buffer



Exclusive OR

**Buffer can be implemented with one unit cell.
Any 2-input logic function can be implemented
with only 2 cells.**

D flip flop in SOTG



Configuration of D-flip flop (Positive edge triggered)

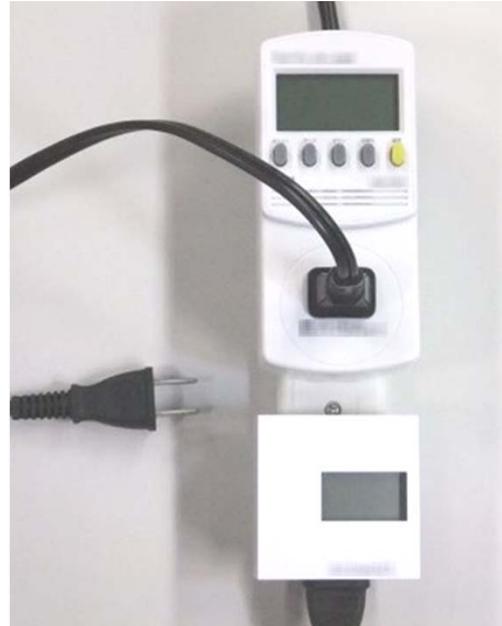
A D-flip flop can be implemented with 4 unit cells.

Power monitoring of each electric outlet

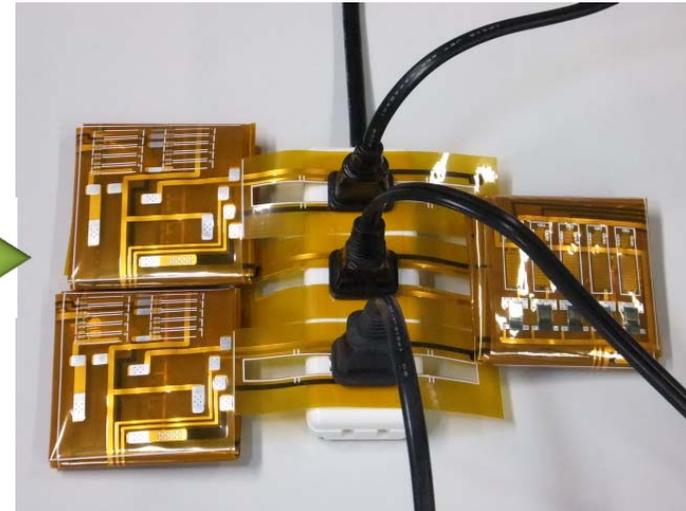
Past



Current commercial
AC power meter



Future
(This work)



Large size, hard...

Flexible, low cost...

Printable organic devices on flexible films have potential to realize low-cost System-on-a-Film.

K.Ishida, T-C Huang, K.Honda, T.Sekitani, H.Nakajima, H.Maeda, M.Takamiya, T.Someya, T.Sakurai, "100V AC Power Meter System-on-a-Film (SoF) Integrating 20V Organic CMOS Digital and Analog Circuits with Floating Gate for Process-Variation Compensation and 100V Organic PMOS Rectifier," ISSCC'11, paper#12.2, pp.218-219, Feb.2011.

T.Sakurai

100V AC power meter: System-on-a-Film (SoF)

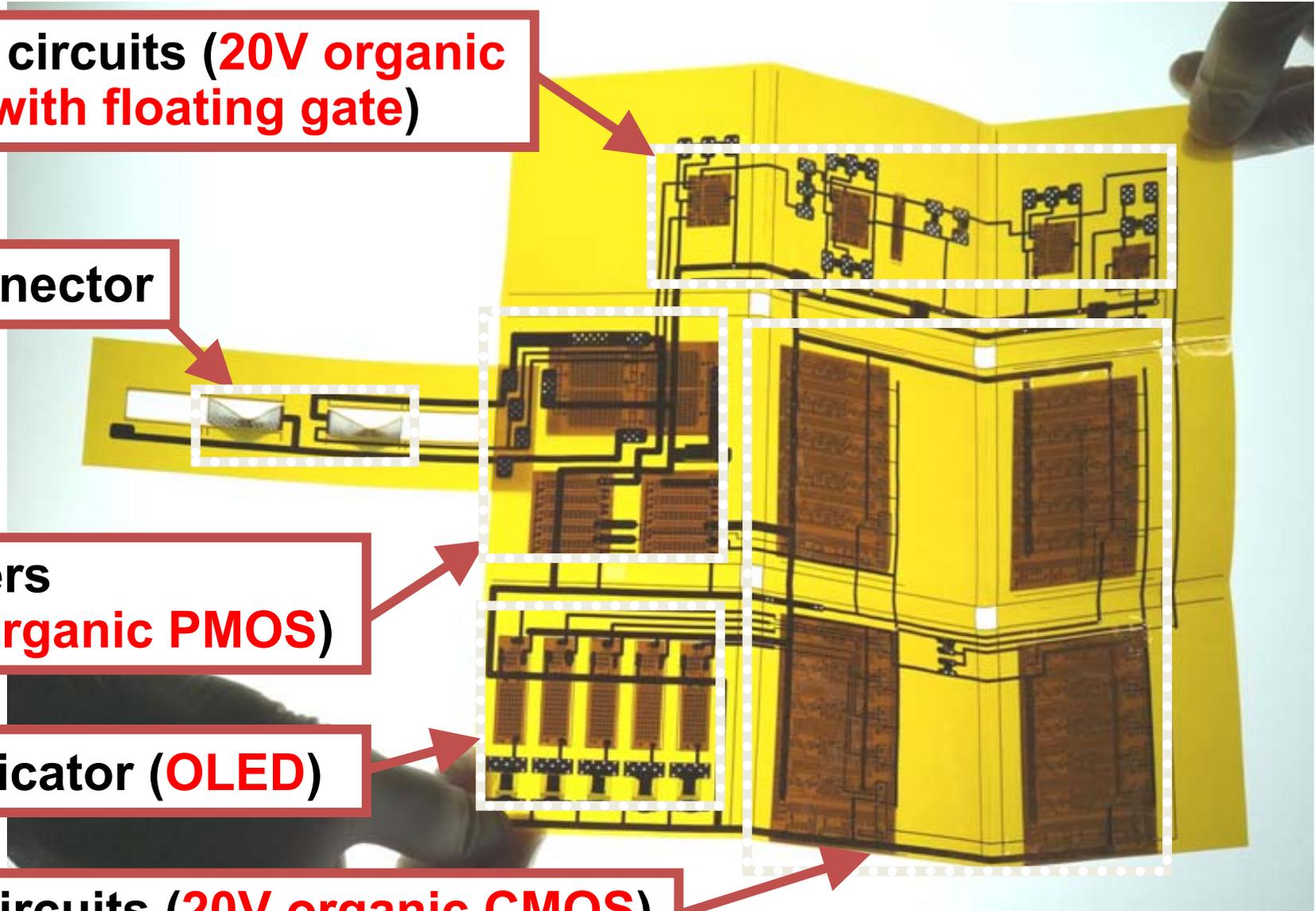
Analog circuits (**20V organic CMOS with floating gate**)

AC connector

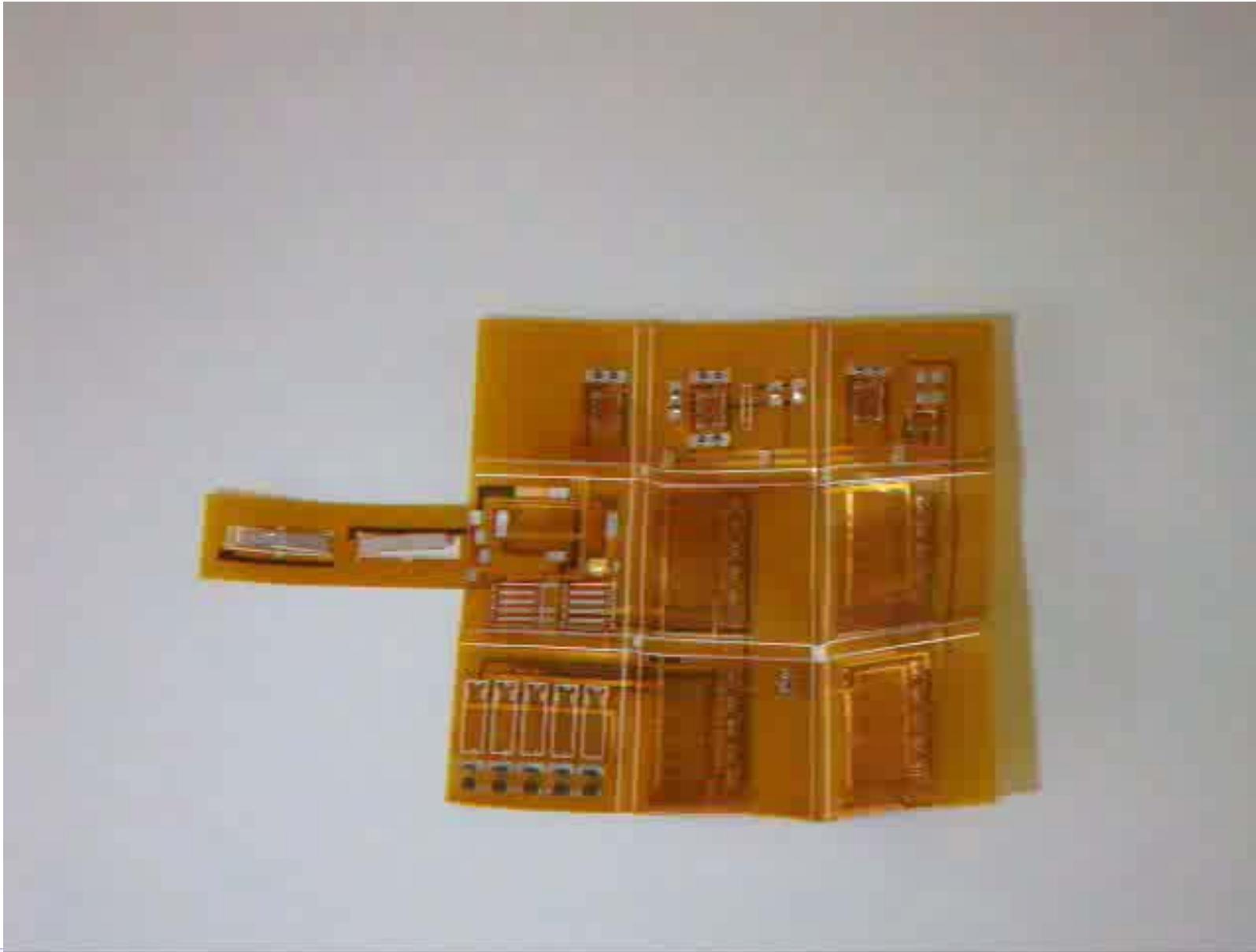
Rectifiers (**100V organic PMOS**)

Bar indicator (**OLED**)

Logic circuits (**20V organic CMOS**)

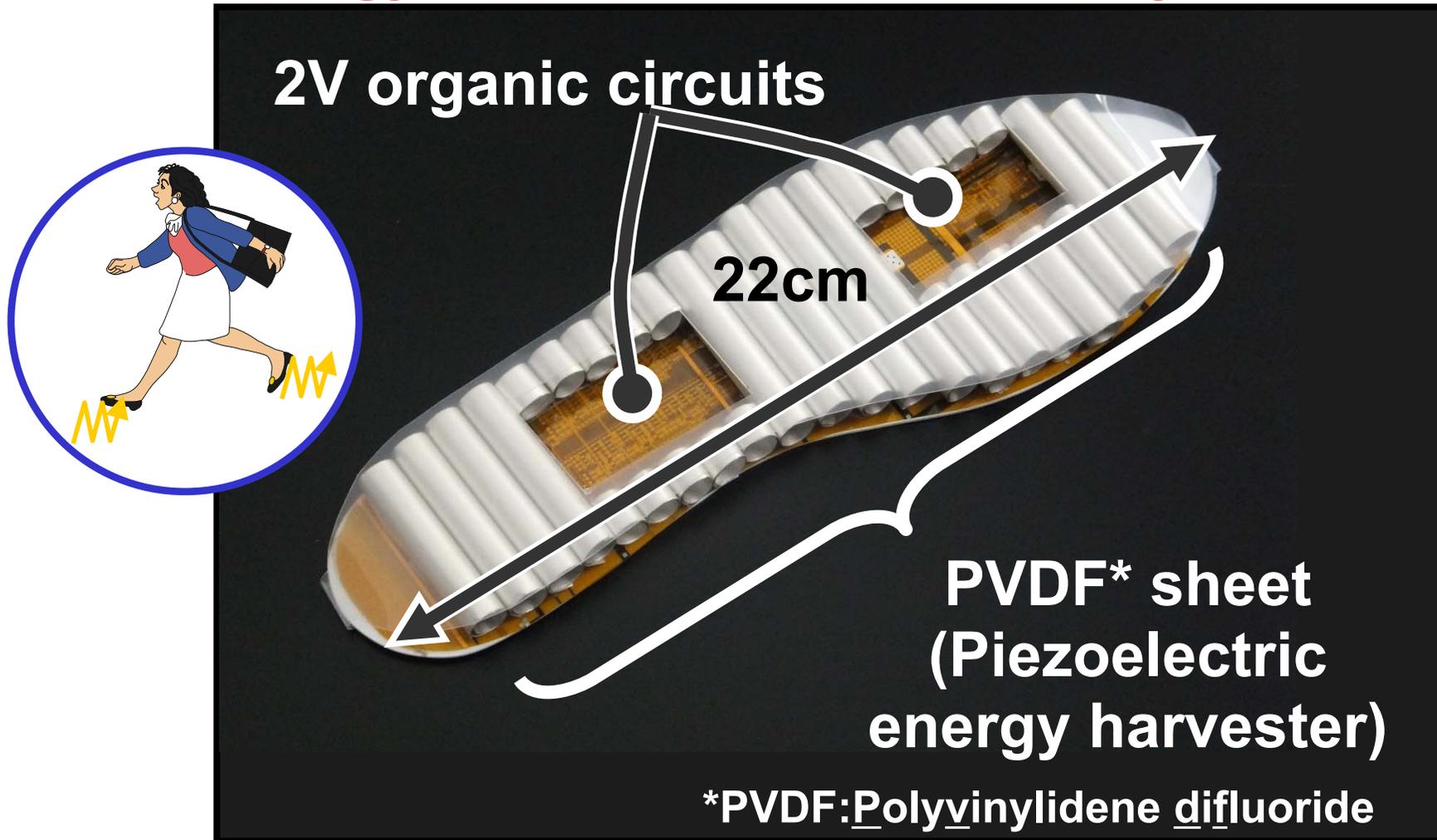


Organic 100V AC power meter (SoF)



Organic insole pedometer

Energy harvester for wearable systems

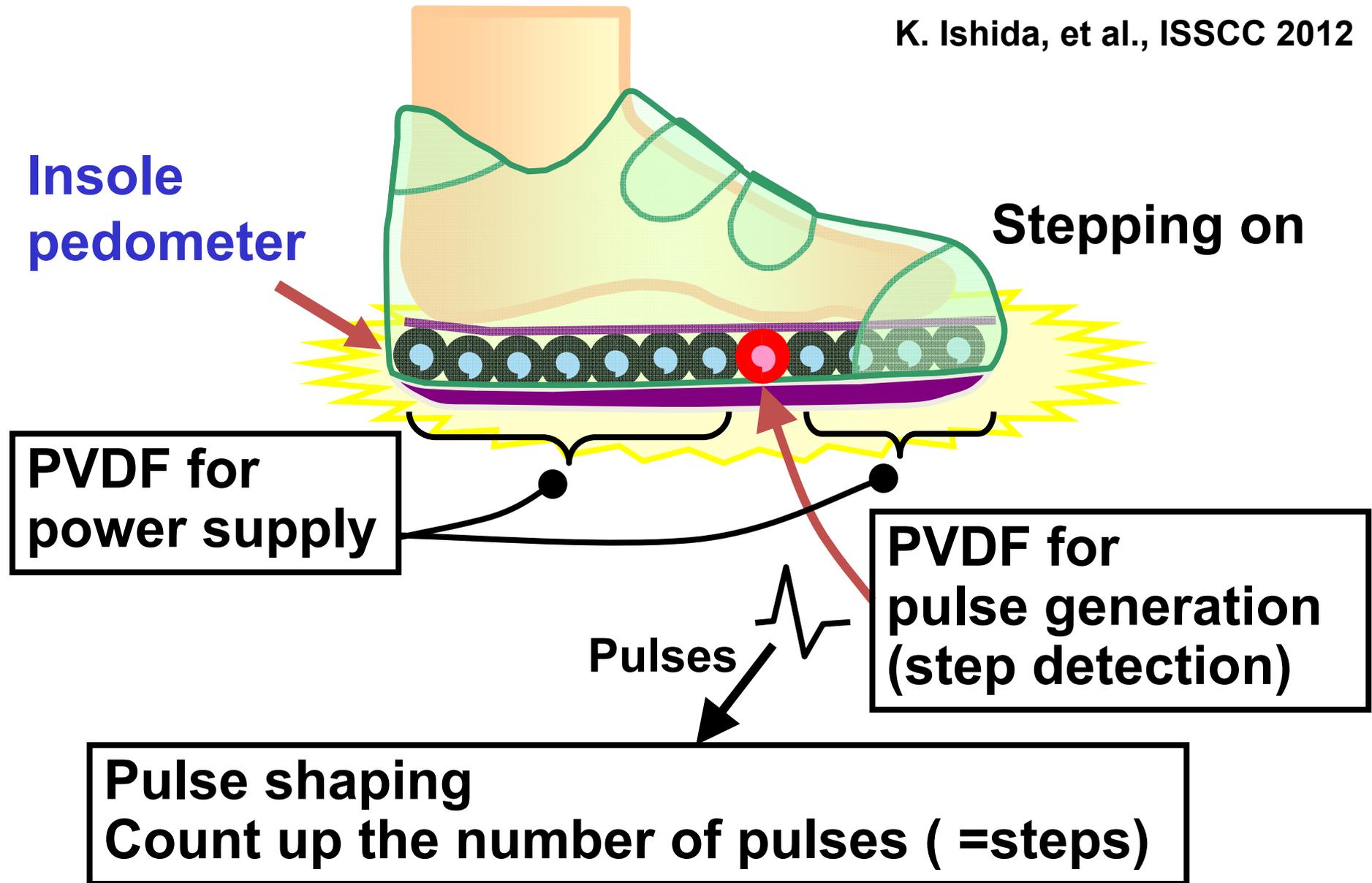


K.Ishida, T-C.Huang, K.Honda, Y.Shinozuka, H.Fuketa, T.Yokota, U.Zschieschang, H.Klauk, G.Tortissier, T.Sekitani, M.Takamiya, H.Toshiyoshi, T.Someya, T.Sakurai, "Insole Pedometer with Piezoelectric Energy Harvester and 2V Organic Digital and Analog Circuits," ISSCC'12, Paper#18.1, Feb. 2012.

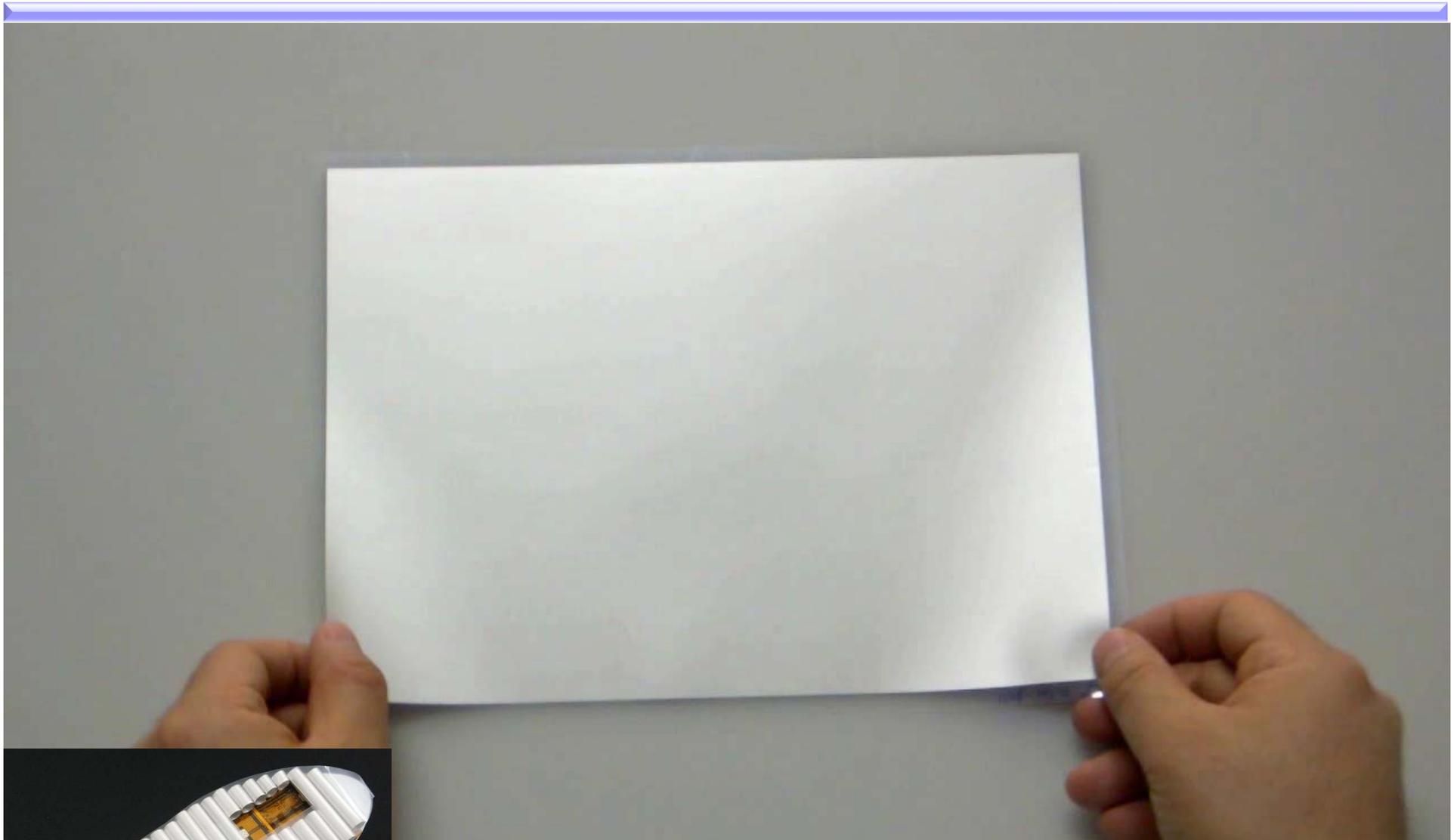
T.Sakurai

Proposed insole pedometer

K. Ishida, et al., ISSCC 2012



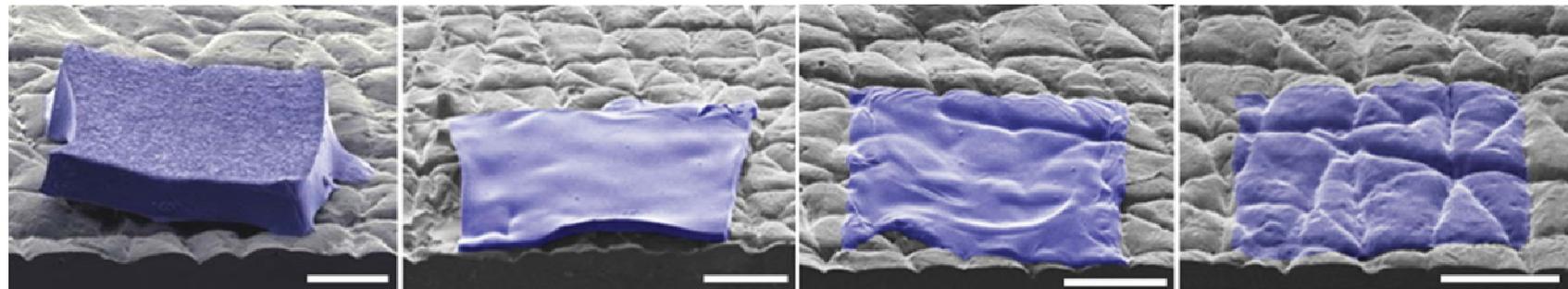
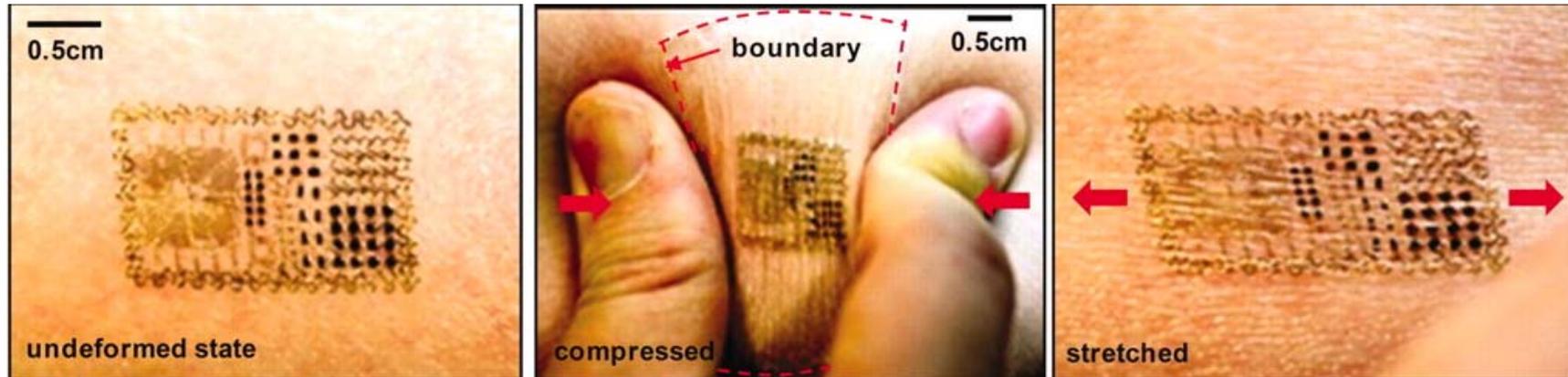
Harvesting experiment



T.Sakurai

Bio-compatible applications with flexible OFETs

Integrated on skin with 5 μ m thickness

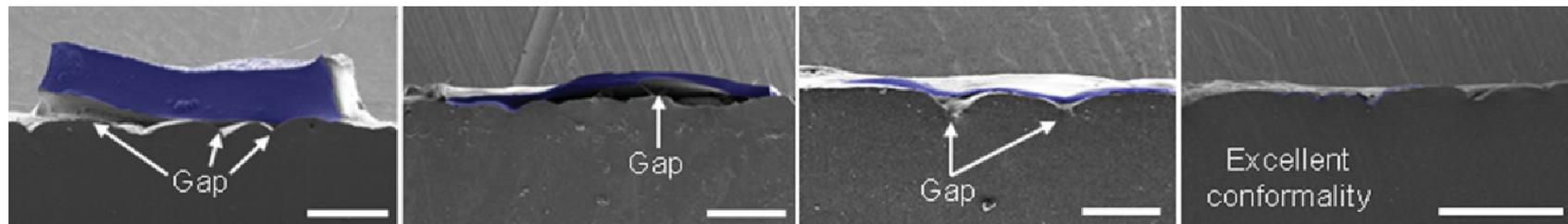


500 μ m

100 μ m

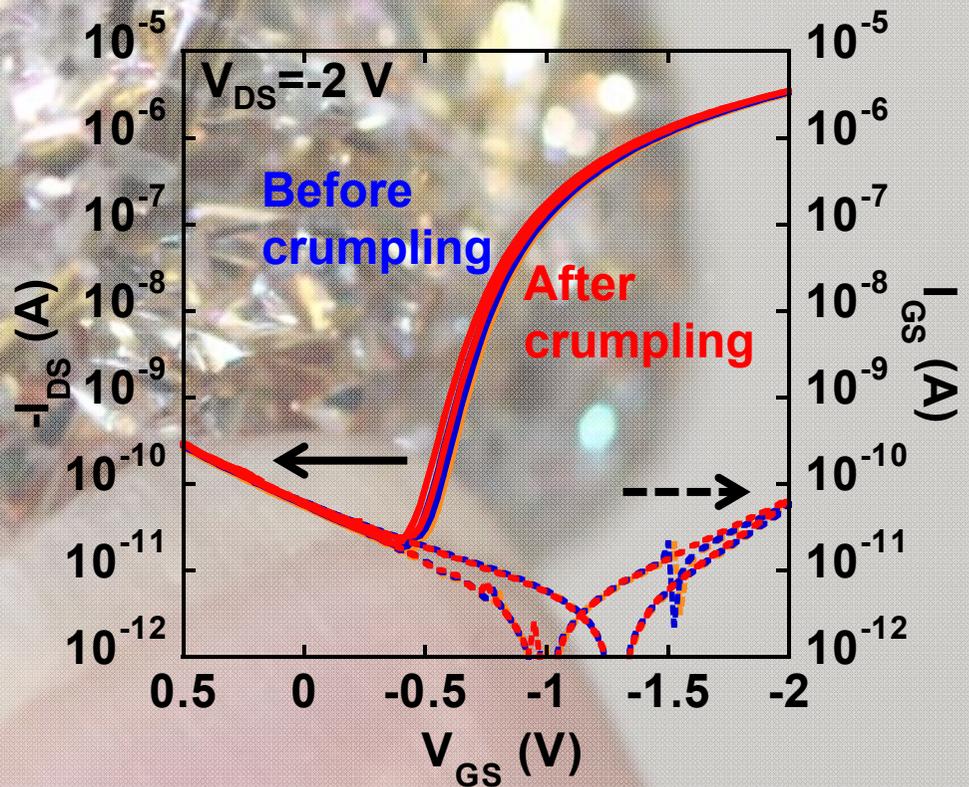
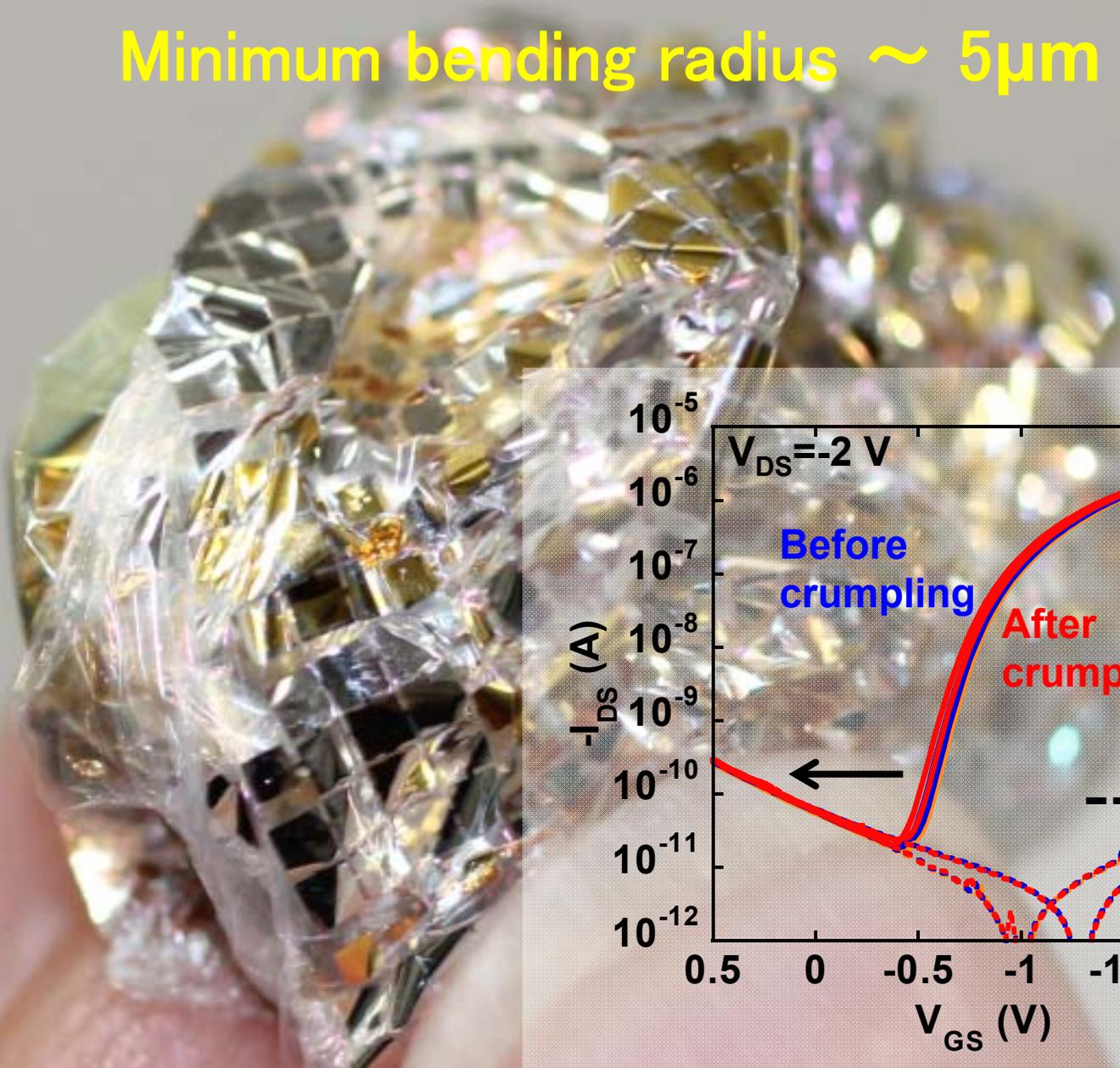
36 μ m

5 μ m ← Thickness



Amazing robustness: Crumpling

Minimum bending radius $\sim 5\mu\text{m}$



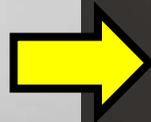
From Robotics to Human

Robotics E-skins
(2003)



$t=1\sim 2$ mm

Thickness : 1/1000



Bionic Skins
(2013)

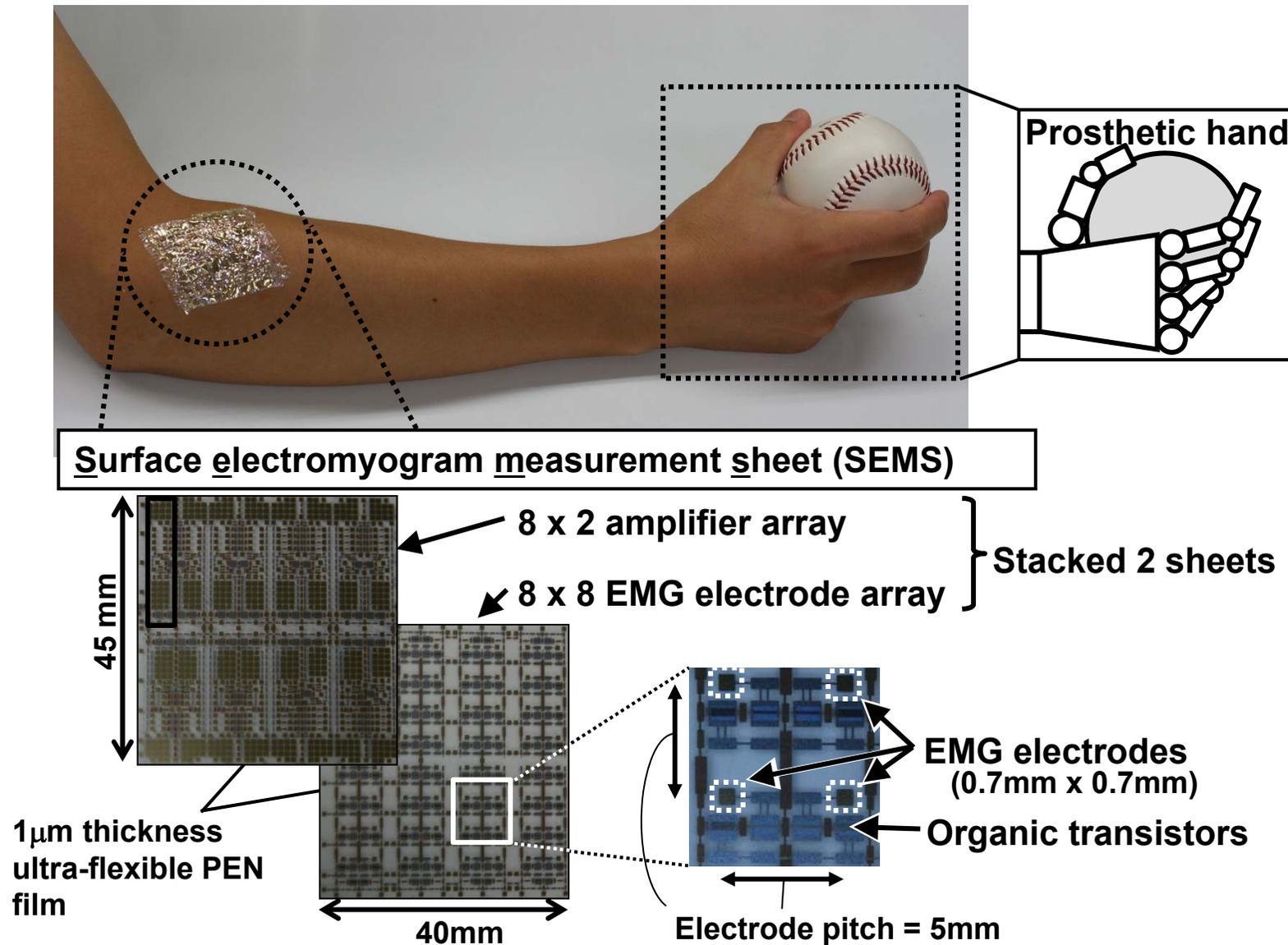


$t=2\mu\text{m}$

T. Someya et al., IEDM #8.4, 203 (2003).
T. Someya et al., PNAS 101, 9966 (2004).
T. Someya et al., PNAS 102, 12321 (2005).

M. Kaltenbrunner, et al., Nature 499, 458 (2013).

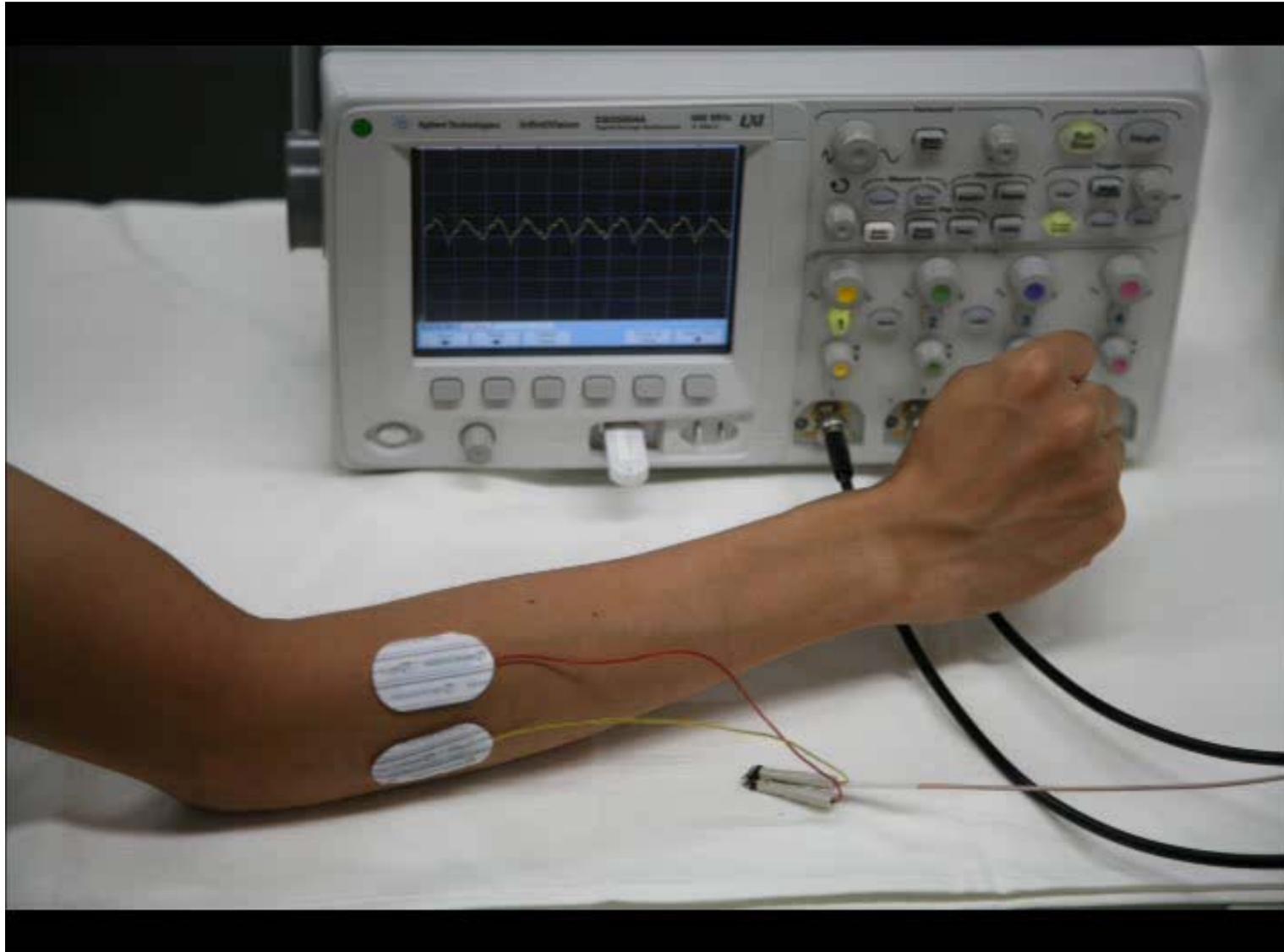
Electromyogram measurement sheet



H. Fuketa, K. Yoshioka, Y. Shinozuka, K. Ishida, T. Yokota, N. Matsuhisa, Y. Inoue, M. Sekino, T. Sekitani, M. Takamiya, T. Someya, T. Sakurai, "1μm-Thickness 64-Channel Surface Electromyogram Measurement Sheet with 2V Organic Transistors for Prosthetic Hand Control," ISSCC, paper#6.4, 2013.

T.Sakurai

Electromyogram (EMG) measurement



Electronic Diaper: Background

Wet sensor for biomedical, nursing-care, elderly-care, etc.

- Thin and mechanically flexible
 - Wireless power and data transmission
 - Low-cost (disposable)
- Organic flexible fully integrated circuit
- Can be applied to various bio-sensors

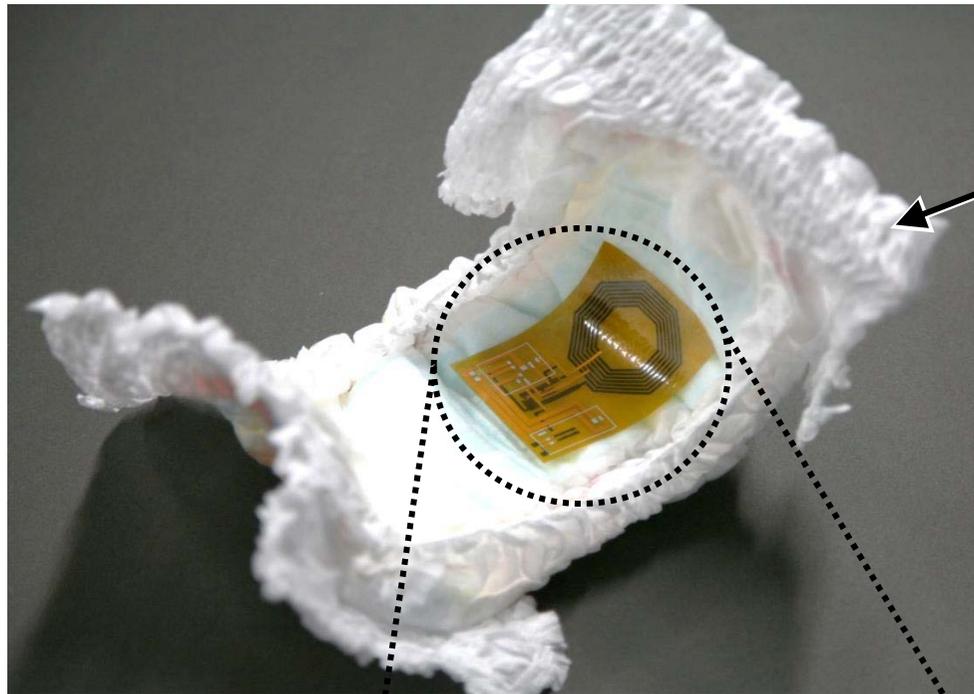
Elderly care



For babies

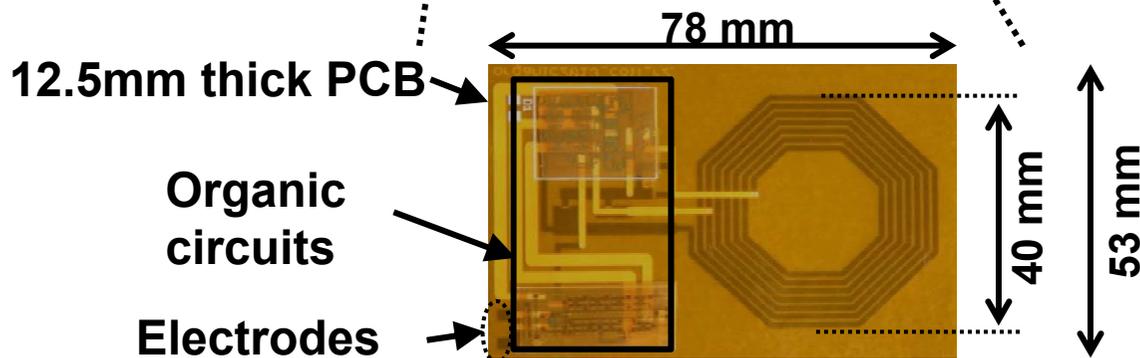


Electronic diaper



Diaper

- Sensing
- Wireless power
- Wireless data
- ESD

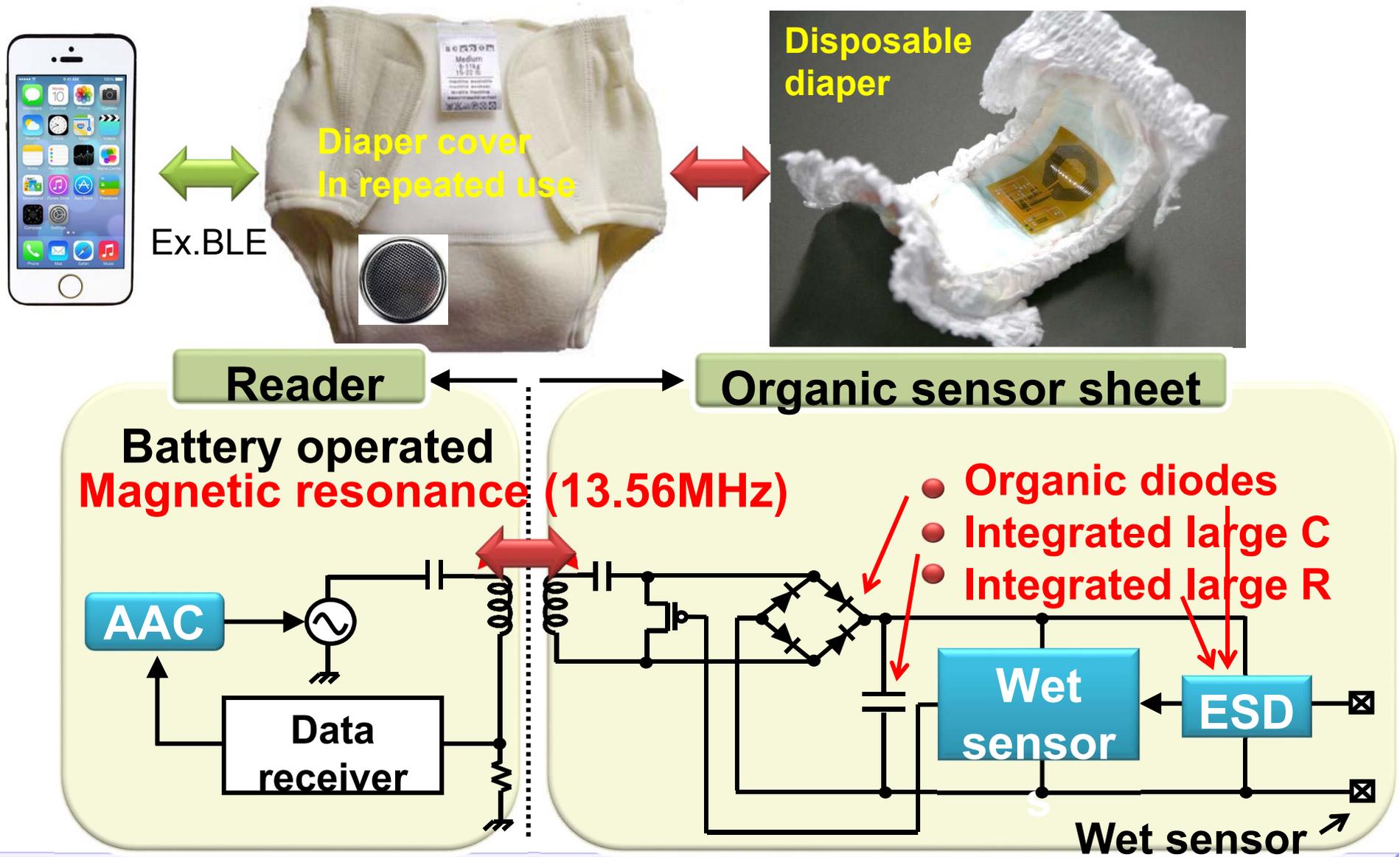


Fully integrated thin and flexible system w/o external components

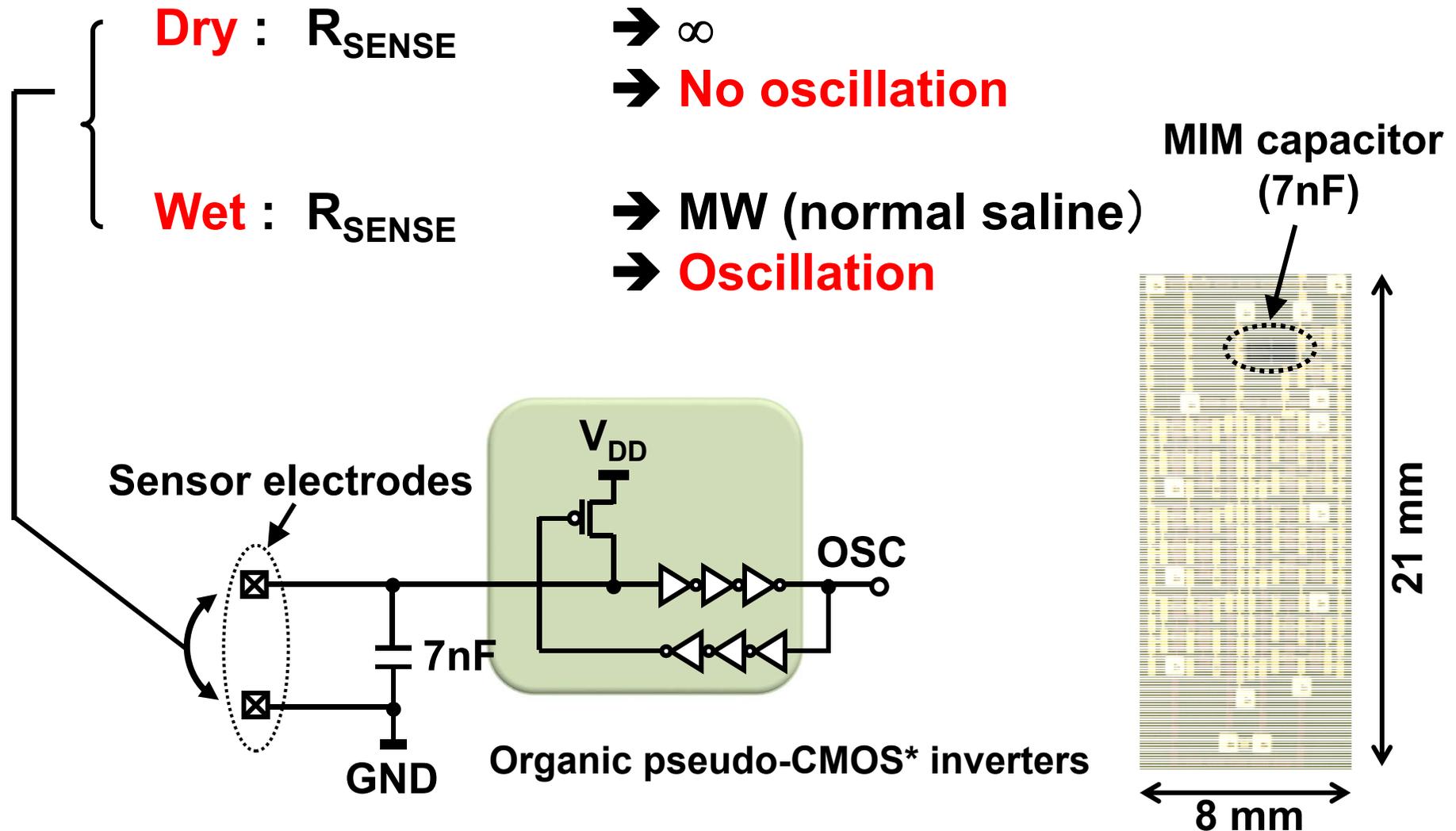
H. Fuketa, K. Yoshioka, T. Yokota, W. Yukita, M. Koizumi, M. Sekino, T. Sekitani, M. Takamiya, T. Someya, T. Sakurai, "Organic-Transistor-Based 2kV ESD-Tolerant Flexible Wet Sensor Sheet for Biomedical Applications with Wireless Power and Data Transmission Using 13.56MHz Magnetic Resonance," IEEE ISSCC'14, Feb. 2014.

T.Sakurai

Electronic diaper use-case



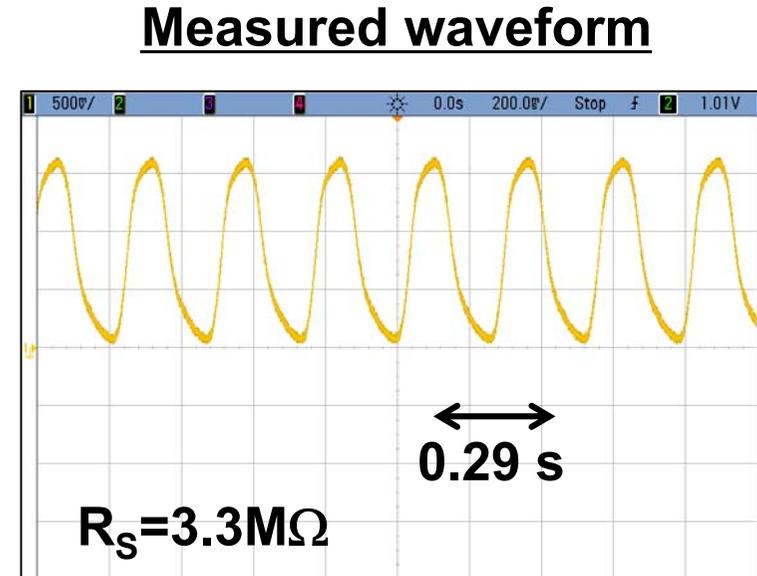
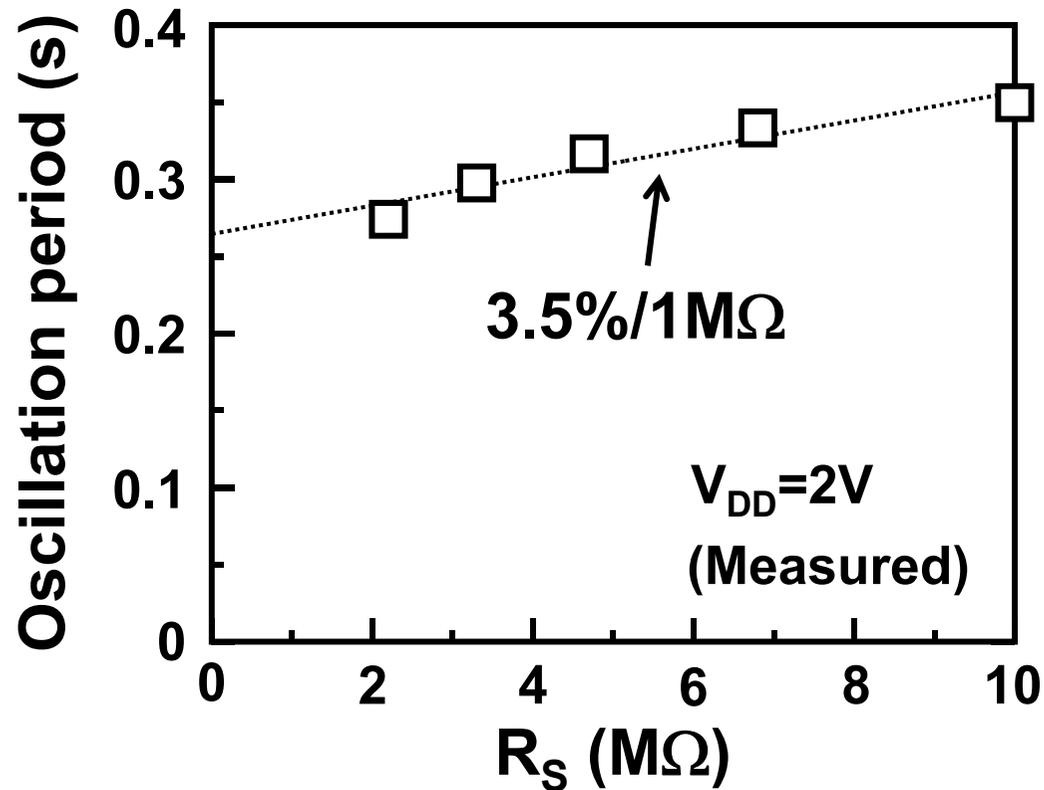
Sensing: RC oscillator



* T.-C. Huang, et al., DATE 2010.

Sensing with RC oscillator

Resistance dependence of oscillation period



- Oscillation period is proportional to R_S .
- Power dissipation: 1.4 μ W @ 3Hz

Wireless power transmission

Magnetic resonance (13.56MHz)

Power transmission efficiency varies due to:

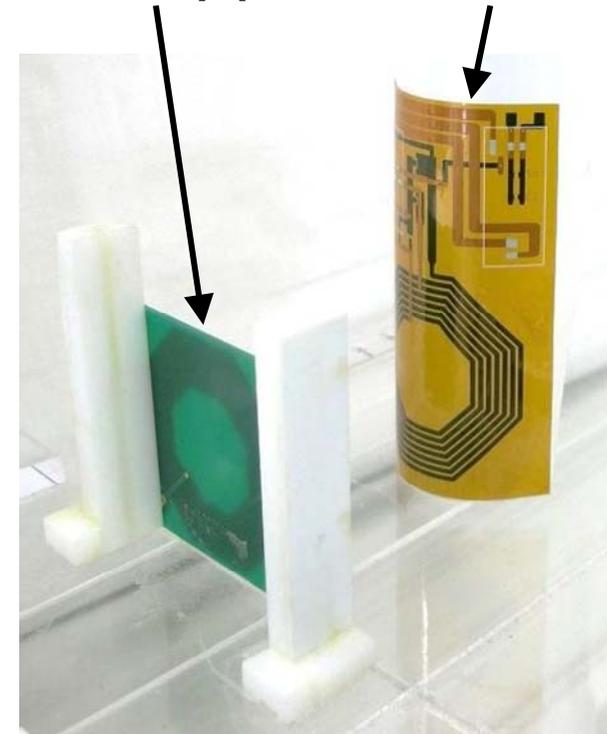
- Increase in distance between reader coil (L_1) and sensor sheet coil (L_2)
- Bend of sensor sheet coil (L_2)

To reduce power consumption of battery-operated reader

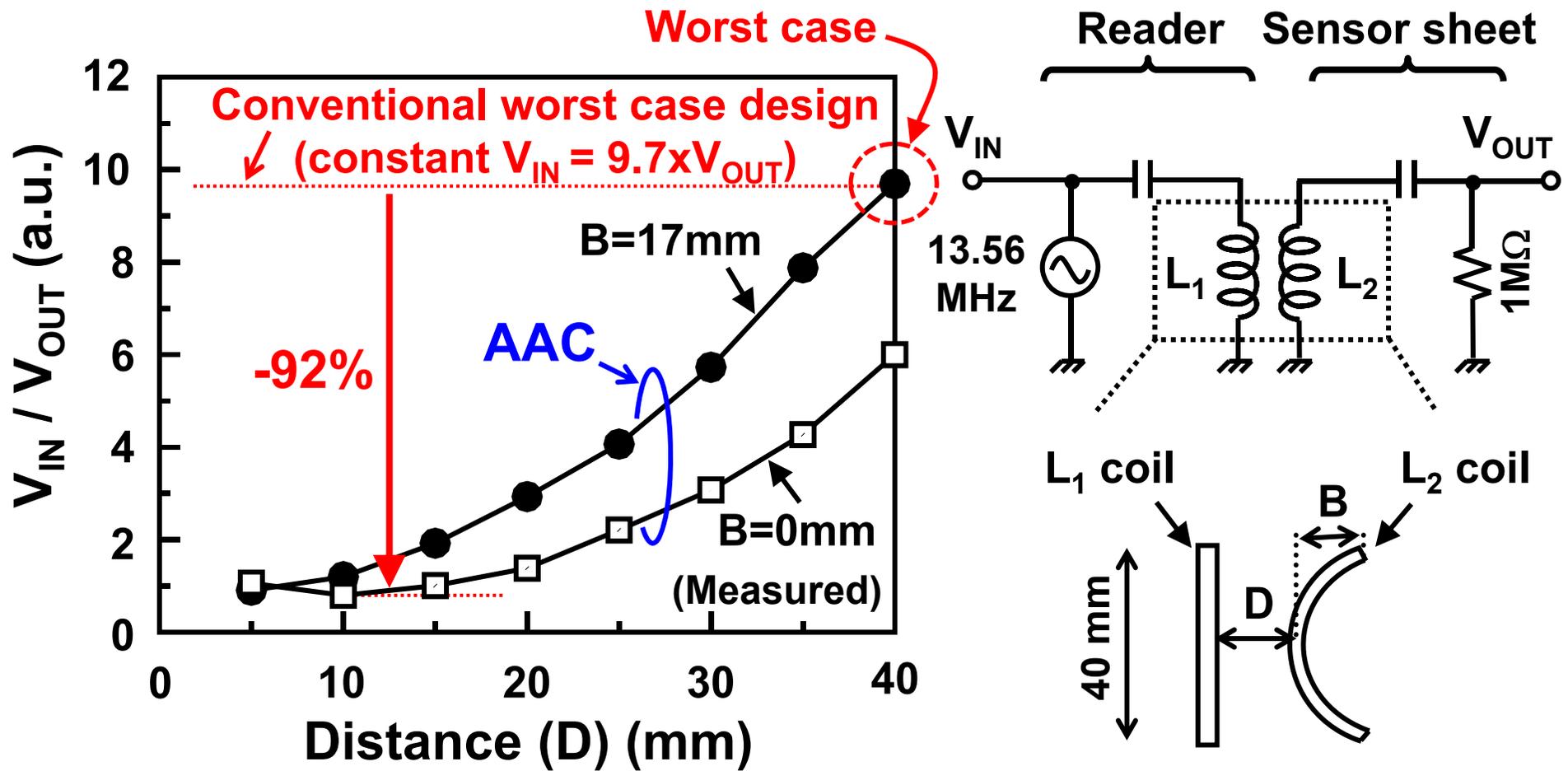


Reader should transmit **minimum necessary power.**

L_1 coil (Reader) L_2 coil (Sensor sheet)



Adaptive amplitude control (measured)



- AAC reduces amplitude up to 92% compared with conventional worst case design.

ESD protection

Sensor electrodes may experience high voltage (2kV) by charged-up human body.

→ ESD protection is imperative in sensor sheet.

ESD protection has not been taken into account for organic circuits.



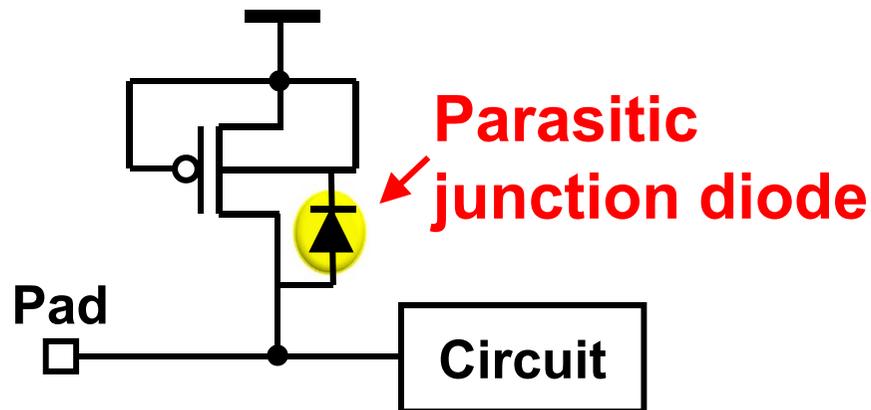
- ESD protection circuit is investigated for organic circuits.
- ESD tolerance is checked according to ESD standard of IEC 61000-4-2.

Problem of ESD in organic transistors

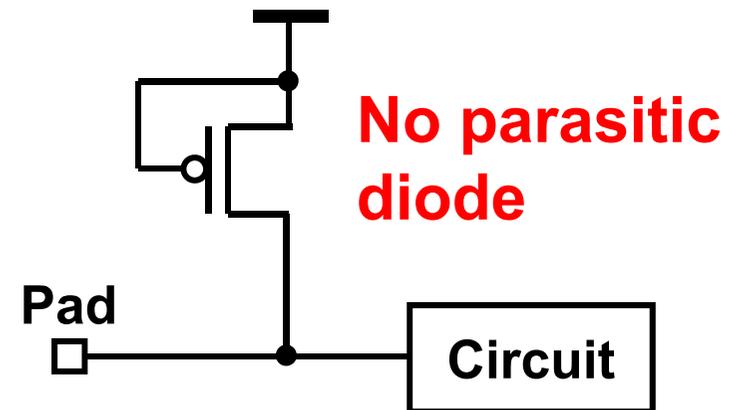
Organic transistors are fabricated on insulating film.

→ ESD protection in organic transistors is difficult.

ESD in Si transistors



ESD in organic transistors

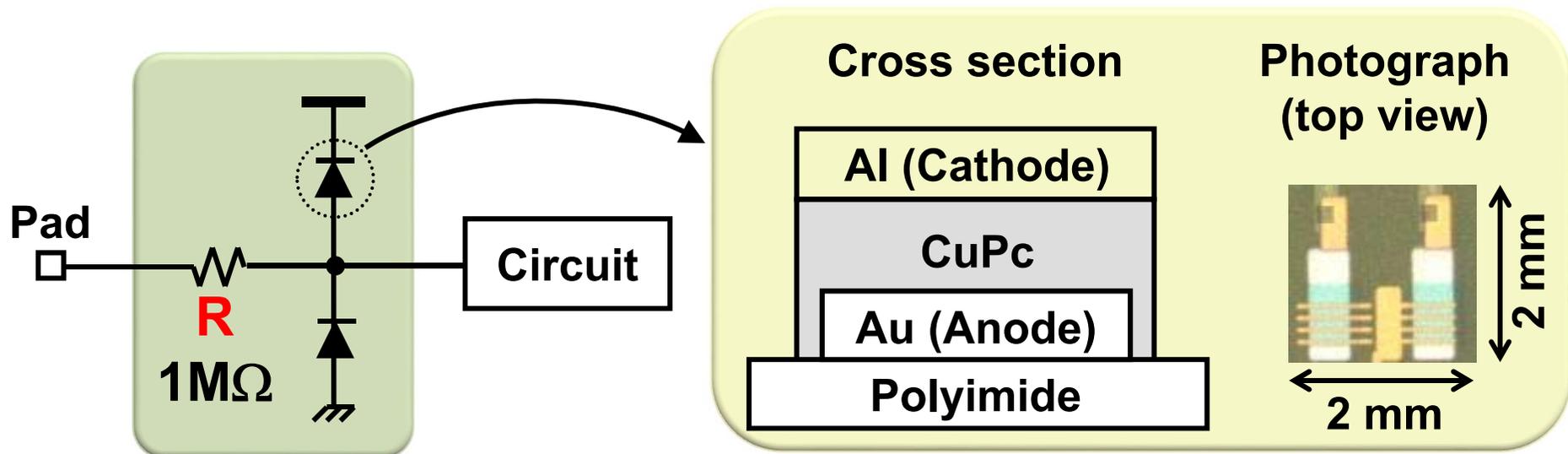


ESD protection with organic diodes

Schottky diode with copper phthalocyanine (CuPc)

- Vertical structure *

→ {
- Larger current drivability
- Better frequency characteristic
(→ Also used for rectifier)



Large resistance can be used due to slow speed

→ Limit diode current

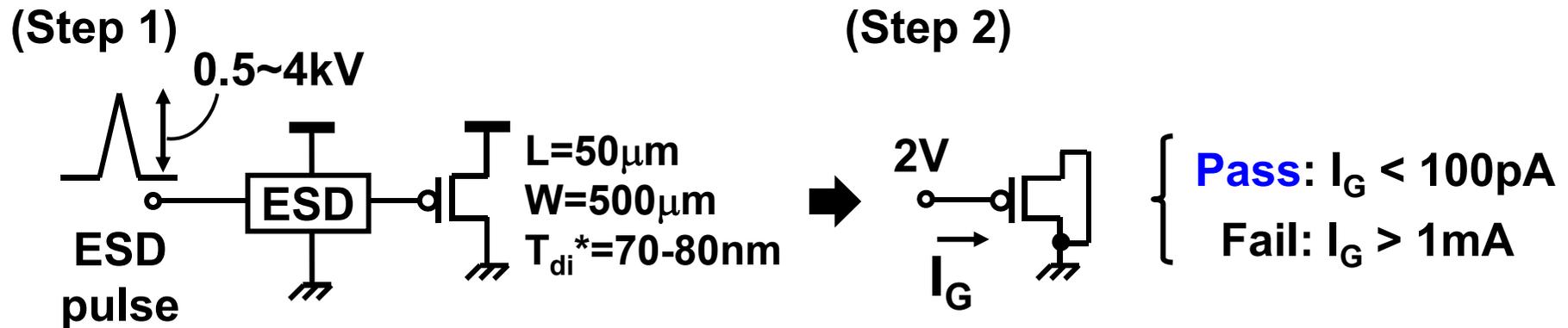
* Y. Ai, et al., Appl. Phys. Lett. 90, 262105 (2007).

ESD protection with organic diodes

ESD measurement (IEC 61000-4-2)

- ESD tolerance is checked by measuring gate current.

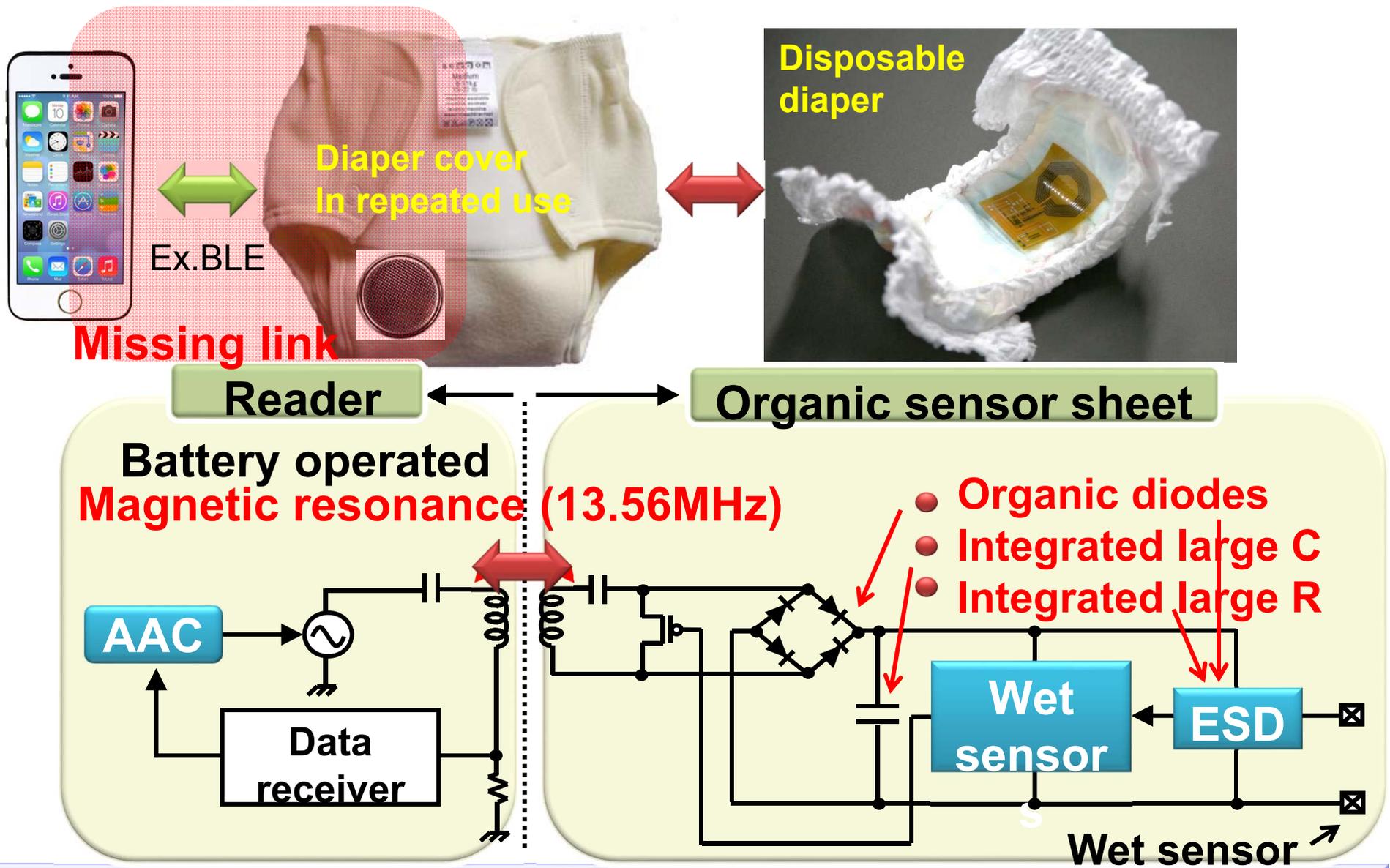
→ **2kV ESD tolerance is achieved.**



	Initial	0.5kV	1kV	2kV	4kV
Without ESD Protection	Pass	Fail	Fail	Fail	Fail
With ESD Protection	Pass	Pass	Pass	Pass	Fail

(*) T_{di} : Thickness of gate dielectric (parylene)

Electronic diaper use-case

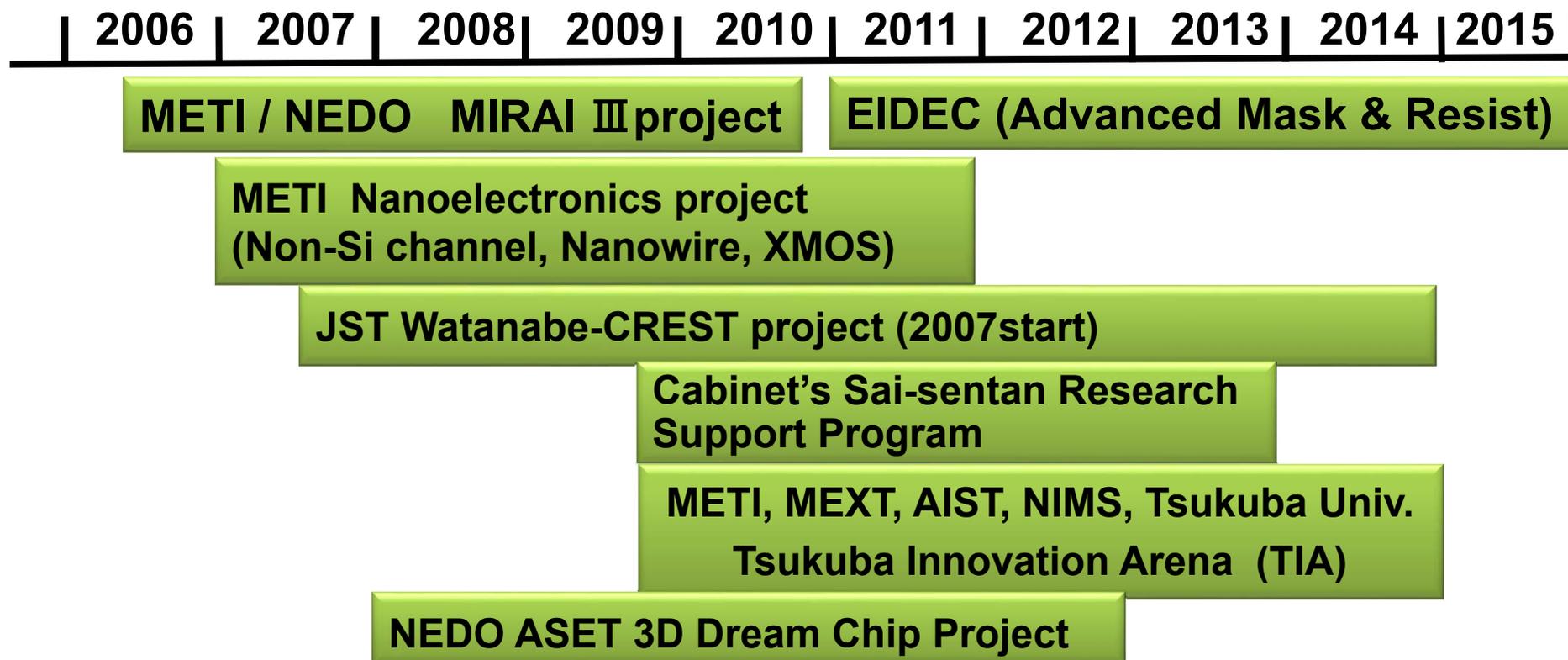


Outline

- **Organic transistor based systems**
 - Large-area electronics applications**
 - Bio-compatible applications**
- **Other nano-electronics devices**
- **What is lacking : Platform for systems**

Japan's National Projects for Next-Generation

Nano-electronics Devices



Innovative Nano-electronics through Interdisciplinary Collaboration among Material, Device and System Layers

Started 2013 for 7 years.

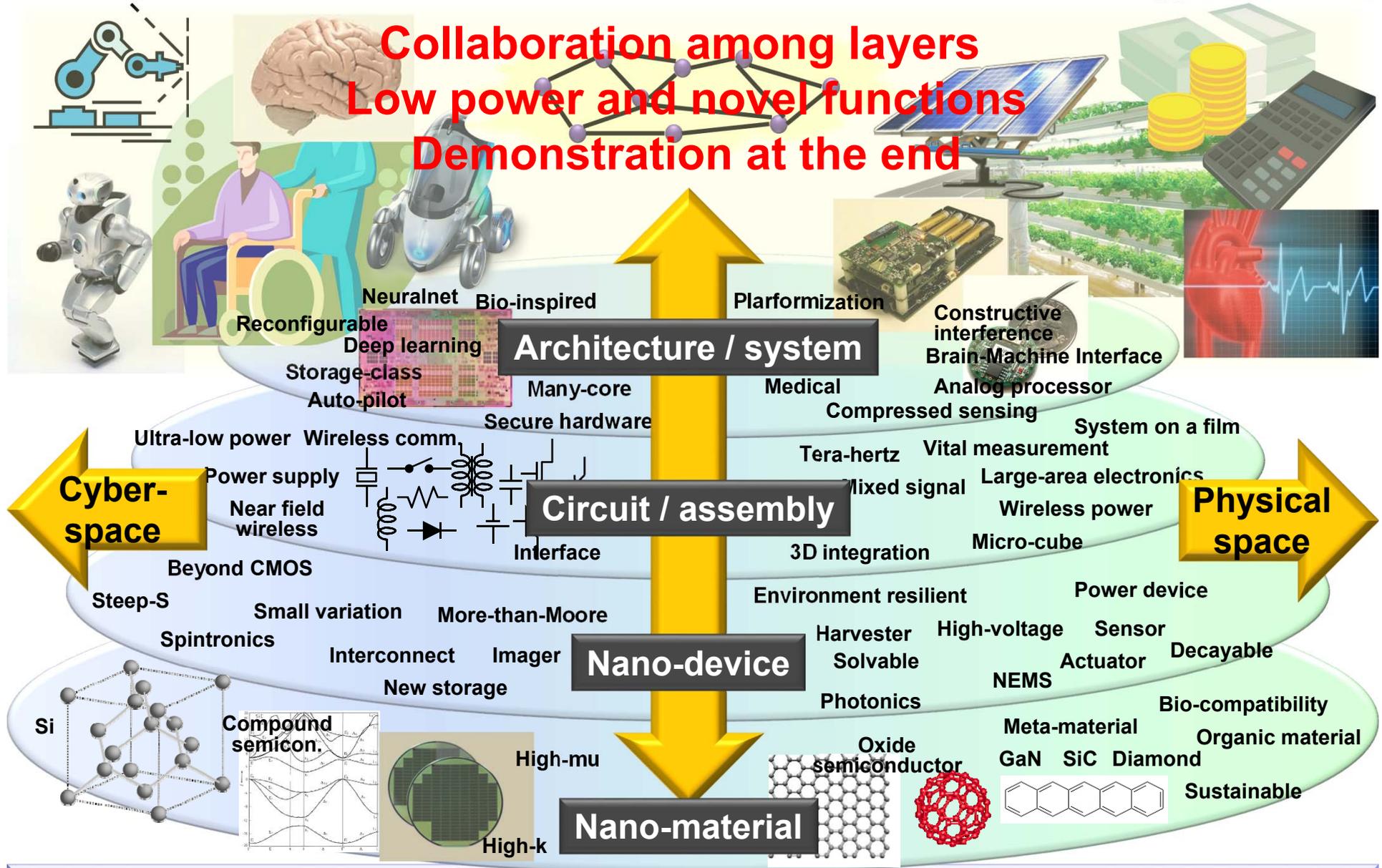


**JST's New Nano Program
Sakurai-CREST**

Nano-electronics CREST

Core Research for Evolutional Science and Technology

Collaboration among layers
Low power and novel functions
Demonstration at the end



6 projects on-going so far



Multi-functional sensor platform by nano electric channel and thermal management (Prof. Ken Uchida)



TFET for integrated circuits with ultra-low power consumption (Shinichi Takagi)



Innovative magnetic image sensors and app. based on carbon nano-electronics (Prof. Mutsuko Hatano)



Tera-hertz video imaging device (Prof. Tanemasa Asano)



Computing by via-switches (Prof. Masanori Hashimoto)



Nano inertia measurement device and system (Prof. Kazuya Masu)

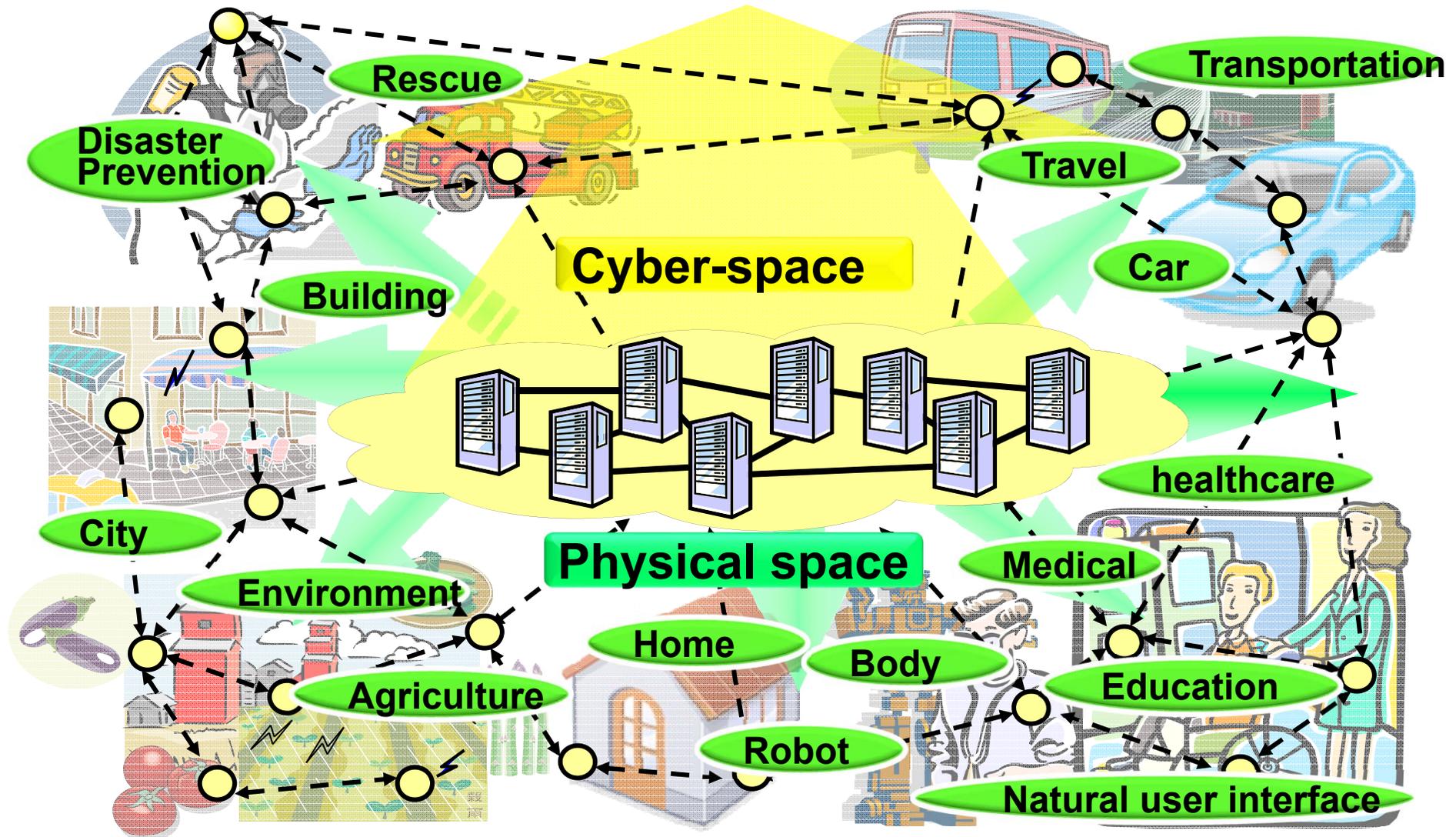
Open to international proposals

Outline

- **Organic transistor based systems**
 - Large-area electronics applications**
 - Bio-compatible applications**
- **Other nano-electronics devices**
- **What is lacking : platform for systems**

Electronics to support people's life

Organic electronics: more physical-space apps

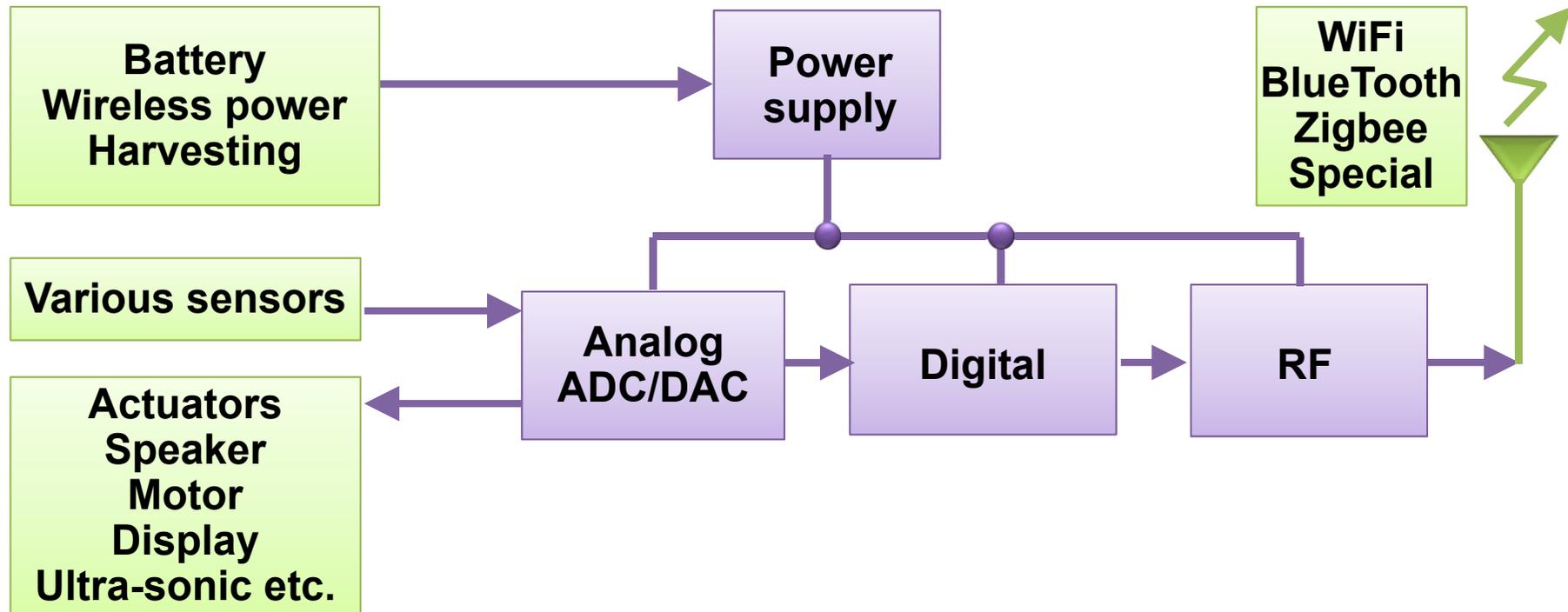


IoT, IoE, CPS, M2M, Ambient, Swarm, whatever you name it

T.Sakurai

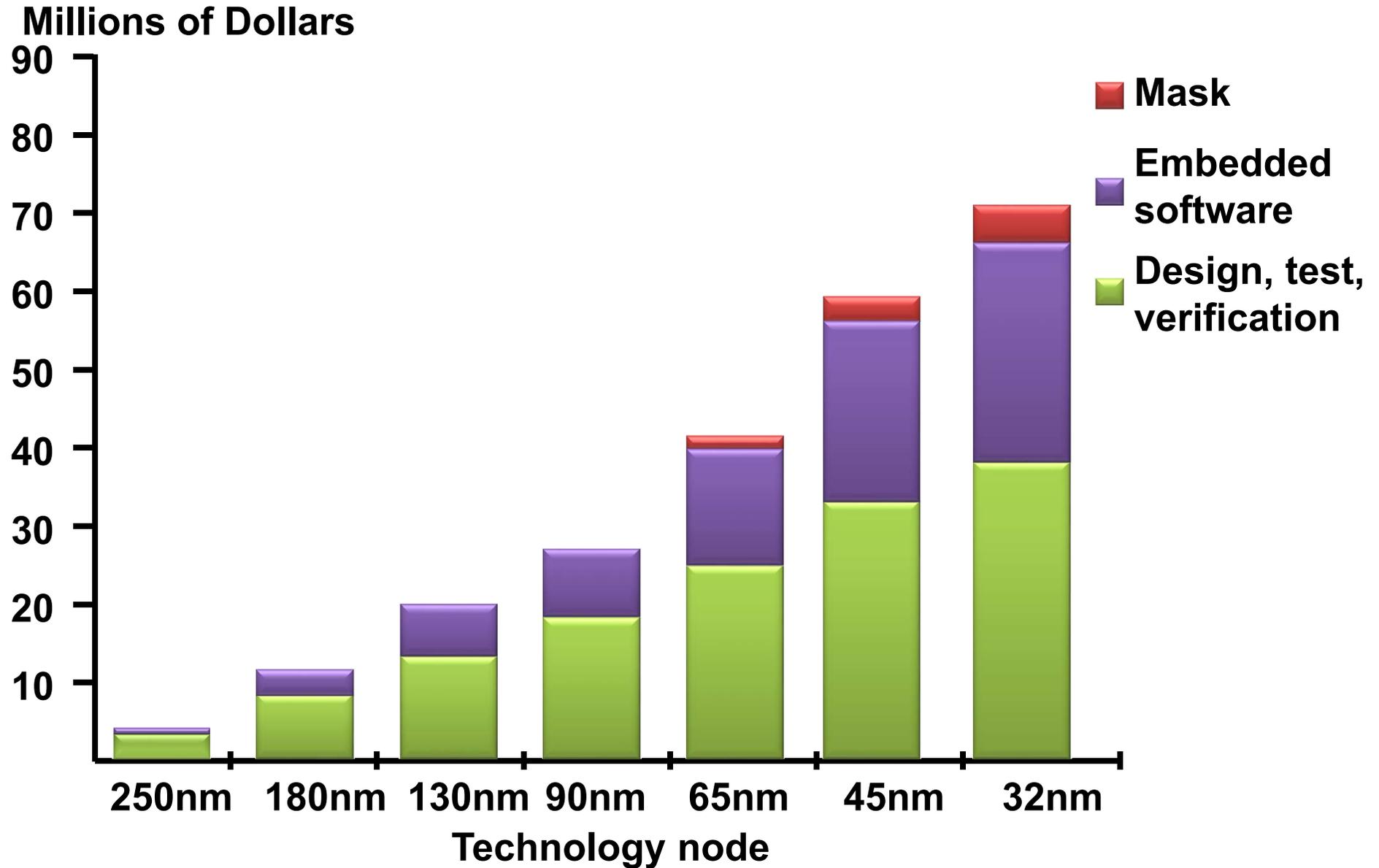
Wide variety in small quantities

Typical IoT nodes

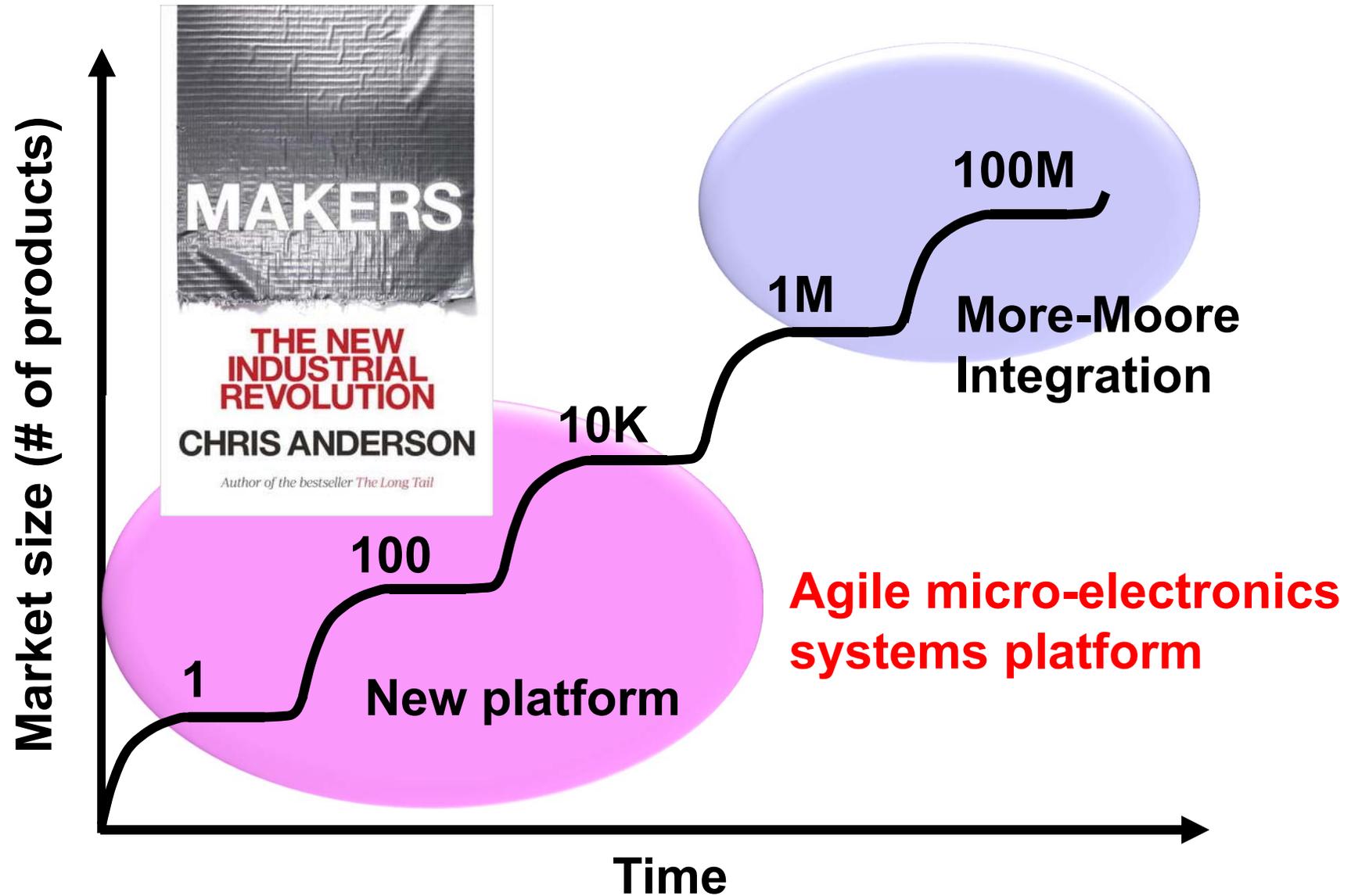


Various combinations of non-digital and non-IC components.

High NRE cost



Integration technology to create new services



Electronic system platform example



Arduino (+ Shield)

>100mW, > 5 x 5 x 5cm³

- Non-experts make systems
- Non-experts use software
- Issue is not on digital nor IC's



mbed



Edison (Intel)

<http://www.tabroid.jp/news/2014/04/google-ara-project.html>

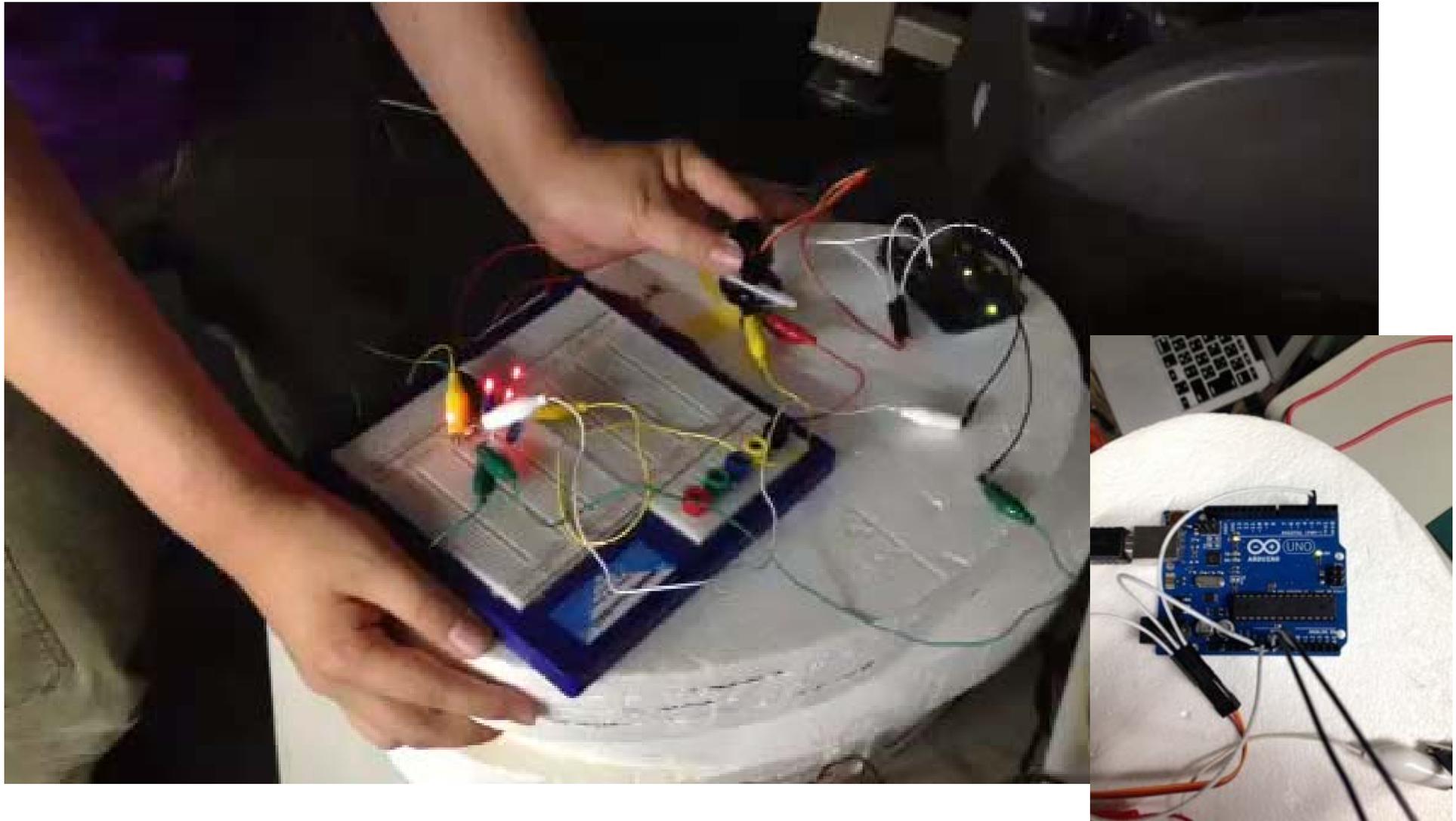
<http://www.moff.mobi/>

<http://www.microfan.jp/booster/clcd-booster>

T.Sakurai

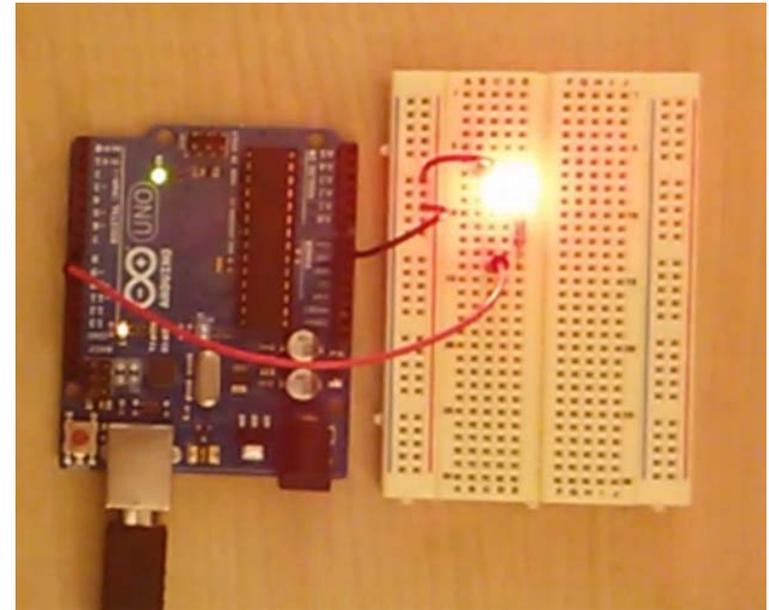
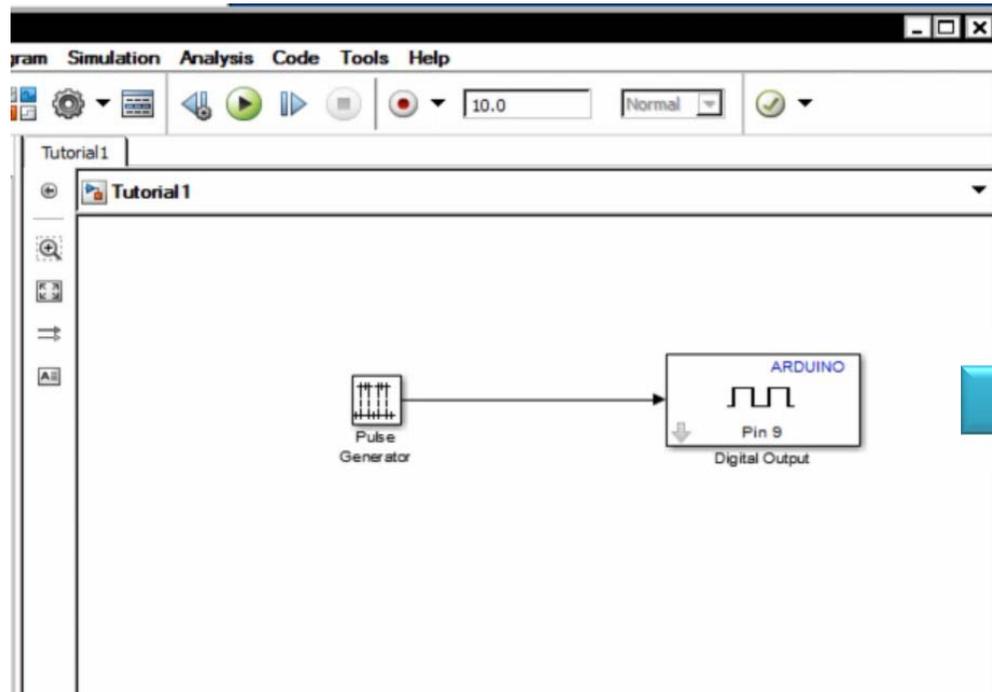
Arduino

Experiment of student: Months → A couple of days



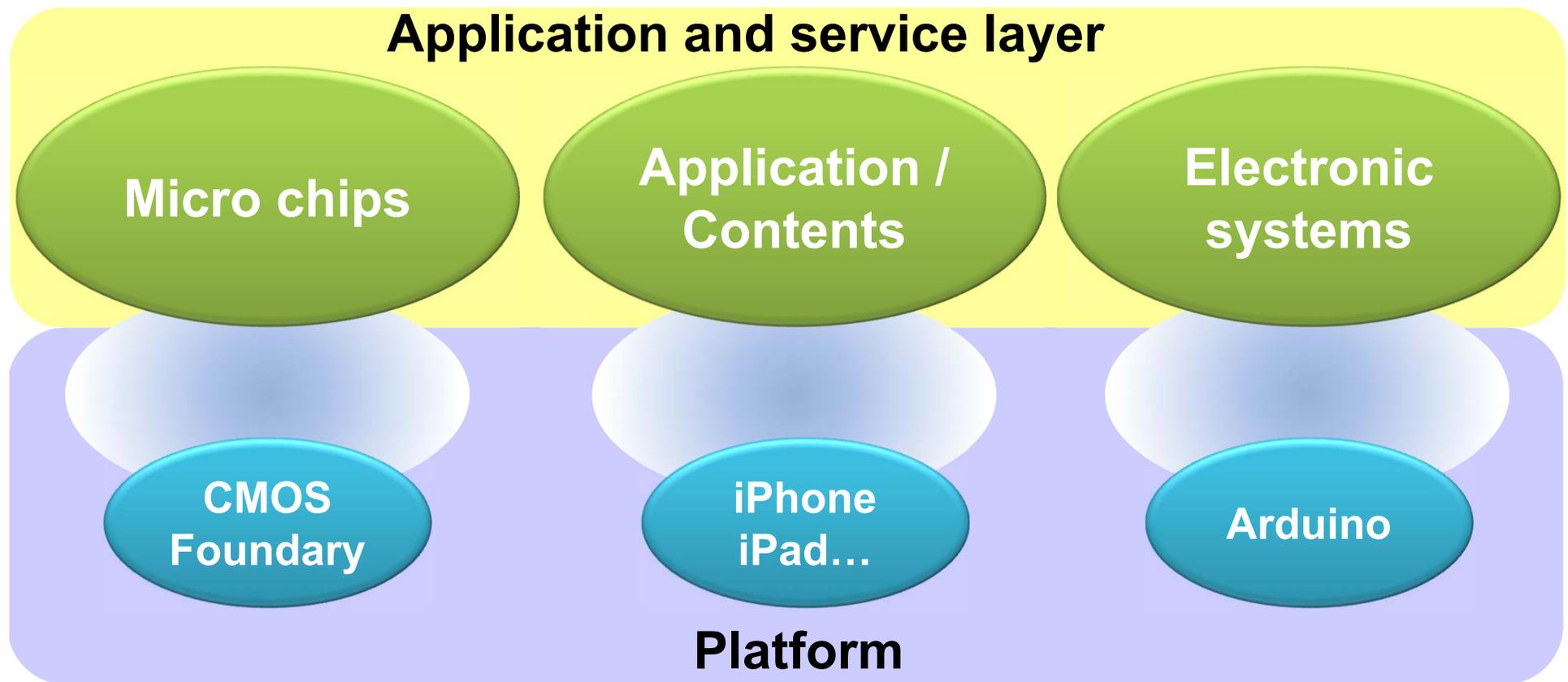
T.Sakurai

Arduino support package from Simulink



- Programming without coding

Platform to deliver technologies to services



- **Components easily combinable to stimulate user's creativity**
- **Difficult technologies are made transparent to users**

Summary

- **Organic-transistor based systems are good for:**
 - Large-area electronics**
 - Bio-compatible applications**
- **New nano-technologies will be coming in.**
- **Agile micro-electronics system platform is needed for emerging technologies to be delivered to people's life.**